

OIL ANALYSIS REPORT



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Durham unit 2 (S/N 6181211) Natural Gas Engine

Fluid D-A Lubricant Blue Flame HB-8 40W (--- GAL)

SAMPLE INFORMA	ATION	method	limit/base	current	history1	history2			
Sample Number		Client Info		WCM2249831	WCM2249791	WCM2249788			
Sample Date		Client Info		12 Jul 2024	02 Apr 2024	09 Jan 2024			
Machine Age	hrs	Client Info		20115	18037	16362			
Oil Age	hrs	Client Info		0	0	1183			
Oil Changed				N/A	N/A	N/A			
Sample Status				SEVERE	ABNORMAL	NORMAL			
CONTAMINATION		method	limit/base	current	history1	history2			
Water		WC Method	>.2	NEG	NEG	NEG			
WEAR METALS		method	limit/base	current	history1	history2			
Iron	ppm	ASTM D5185m	>60	13	11	10			
Chromium	ppm	ASTM D5185m	>5	2	1	<1			
Nickel	ppm	ASTM D5185m	>5	0	<1	<1			
Titanium	ppm	ASTM D5185m		0	0	0			
Silver	ppm	ASTM D5185m	>5	0	0	0			
Aluminum	ppm	ASTM D5185m	>10	<u> </u>	1 3	7			
Lead	ppm	ASTM D5185m	>25	0	0	0			
Copper	ppm	ASTM D5185m	>100	3	2	2			
Tin I	ppm	ASTM D5185m	>12	4	3	3			
Vanadium	ppm	ASTM D5185m		0	0	0			
Cadmium	ppm	ASTM D5185m		0	0	0			
ADDITIVES		method	limit/base	current	history1	history2			
Boron	ppm	ASTM D5185m		2	<1	1			
Barium	ppm	ASTM D5185m		0	0	0			
Molybdenum	ppm	ASTM D5185m		4	5	6			
Manganese	ppm	ASTM D5185m		<1	0	0			
Magnesium	ppm	ASTM D5185m		42	45	48			
Calcium	ppm	ASTM D5185m		2502	2580	2460			
Phosphorus	ppm	ASTM D5185m		372	382	410			
Zinc	ppm	ASTM D5185m		450	458	445			
Sulfur	ppm	ASTM D5185m		4141	4429	3978			
CONTAMINANTS		method	limit/base	current	history1	history2			
Silicon	ppm	ASTM D5185m	•	a 262	4 246	205			
Sodium	ppm	ASTM D5185m	>20	3	3	0			
Potassium	ppm	ASTM D5185m	>20	1	0	3			
INFRA-RED		method	limit/base	current	history1	history2			
Soot %	%	*ASTM D7844	>2	0	0	0			
Nitration	Abs/cm	*ASTM D7624	>20	8.6	8.2	7.7			
Sulfation	Abs/.1mm	*ASTM D7415	>30	25.6	25.2	23.6			
FLUID DEGRADAT	ION	method	limit/base	current	history1	history2			
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.5	15.8	14.7			
Acid Number (AN)	mg KOH/g	ASTM D8045		1.93	3.02	1.71			

DIAGNOSIS

Recommendation

We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

Machine Id

🔺 Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal.

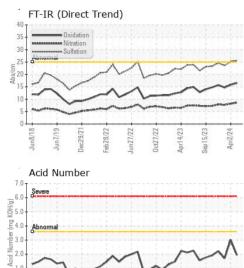
Fluid Condition

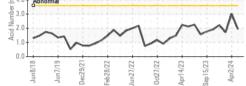
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid.

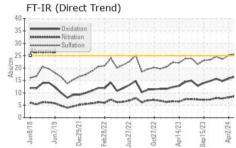


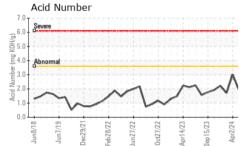
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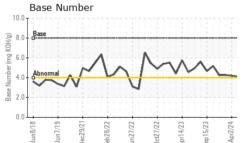
VISUAL

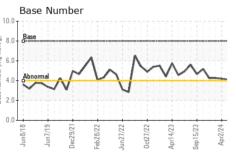














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Submitted By: ?

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