

OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Machine Id

RICH_U2120 RICH_U2120_SS2120

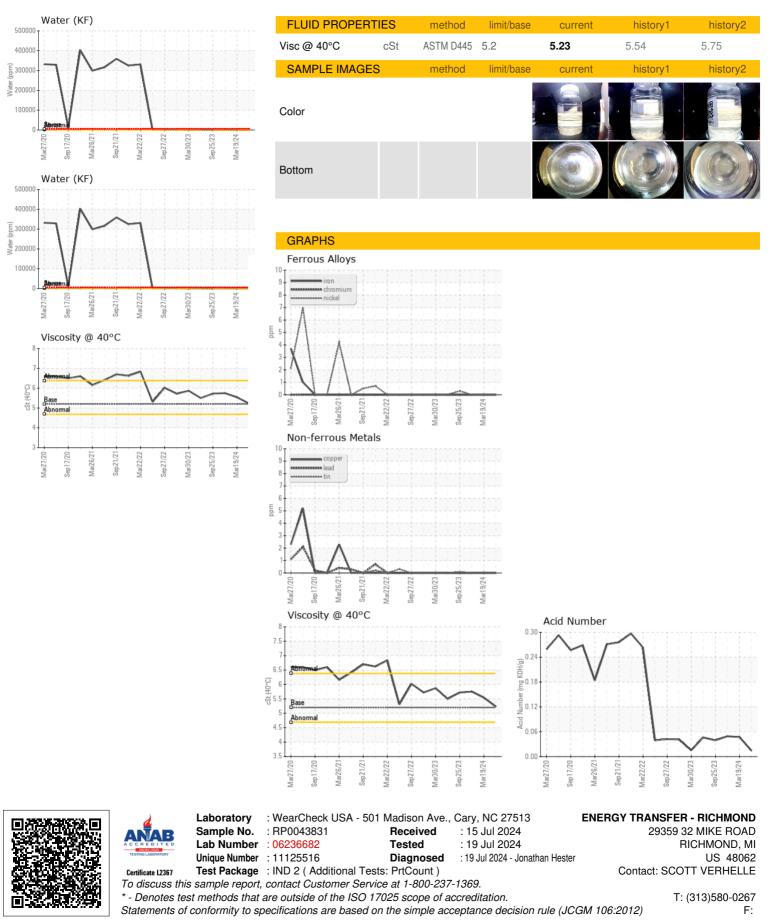
Non-Drive End Seal Pot Fluid

ROYAL PURPLE BARRIER FLUID GT22 (10 GAL)

DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
A Recommendation	Sample Number		Client Info		RP0043831	RP0029104	RP0025841
We advise that you follow the water drain-off	Sample Date		Client Info		27 Jun 2024	19 Mar 2024	27 Dec 2023
procedure for this component. Resample at the next	Machine Age	hrs	Client Info		0	0	0
service interval to monitor.	Oil Age	hrs	Client Info		0	0	0
Wear	Oil Changed		Client Info		N/A	N/A	N/A
All component wear rates are normal.	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Contamination Free water present. Moderate concentration of	WEAR METALS		method	limit/base	current	history1	history2
visible dirt/debris present in the oil.	Iron	ppm	ASTM D5185m	>20	0	0	0
Fluid Condition	Chromium	ppm	ASTM D5185m	>20	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Nickel	ppm	ASTM D5185m	>20	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>20	0	0	0
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m		0	0	0
	Tin	ppm	ASTM D5185m		0	0	0
	Vanadium	ppm	ASTM D5185m	- 10	0	<1	<1
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
			ASTM D5185m			0	
	Boron Barium	ppm			0		0
		ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	0	0
	Magnesium	ppm	ASTM D5185m		0	<1	0
	Calcium	ppm	ASTM D5185m		0	0	0
	Phosphorus	ppm	ASTM D5185m		0	0	0
	Zinc	ppm	ASTM D5185m		0	0	0
	CONTAMINANTS	5	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>15	1	0	0
	Sodium	ppm	ASTM D5185m		2	2	0
	Potassium	ppm	ASTM D5185m	>20	<1	<1	0
	Water	%	ASTM D6304	>0.05	0.019	0.043	0.047
	ppm Water	ppm	ASTM D6304	>500	191	430	470
	FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.014	0.047	0.049
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE		NONE	LIGHT
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%	0.2%
Report Id: ENERIC [WUSCAR] 06236682 (Generated: 07/19/2024 1	² Free Water	scalar	*Visual				THANHOLMES
	Fiee water	scalar	visual		<u> </u>		Page 1 of



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Submitted By: NATHAN HOLMES

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