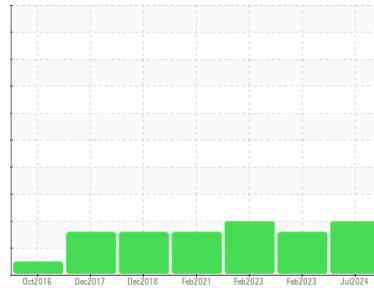




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
2484328 (S/N 1005)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA016008	KCP55810	KCP55806
Sample Date	Client Info			09 Jul 2024	13 Feb 2023	13 Feb 2023
Machine Age	hrs	Client Info		37792	34641	34641
Oil Age	hrs	Client Info		4000	2000	2000
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	12	5	7
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

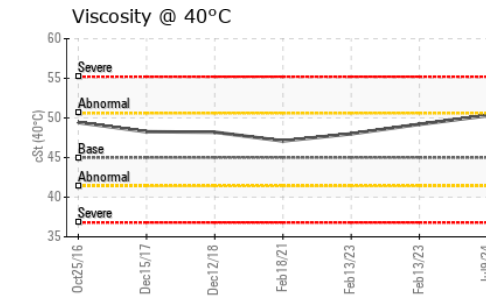
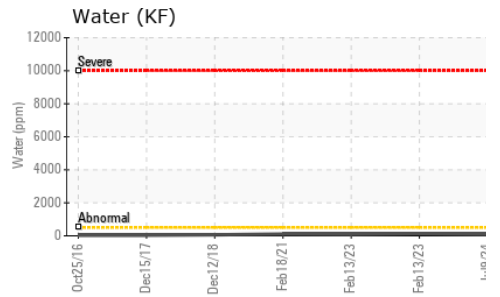
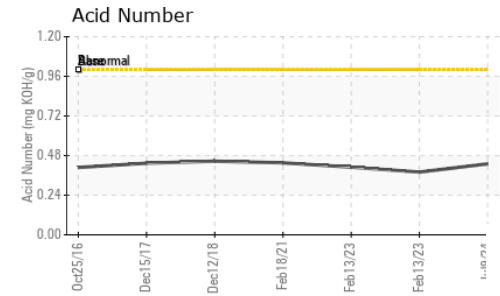
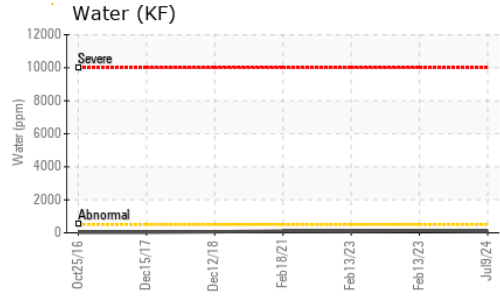
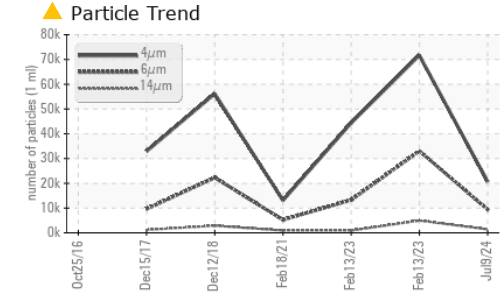
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	100	2	21	6
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	4	3
Zinc	ppm	ASTM D5185m	0	9	23	28
Sulfur	ppm	ASTM D5185m	23500	21394	19820	20759

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	3	0
Potassium	ppm	ASTM D5185m	>20	0	3	2
Water	%	ASTM D6304	>0.05	0.009	0.013	0.008
ppm Water	ppm	ASTM D6304	>500	90	132.3	86.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		20694	44343	71667
Particles >6µm		ASTM D7647	>1300	▲ 9404	▲ 13267	▲ 33052
Particles >14µm		ASTM D7647	>80	▲ 1398	▲ 925	▲ 4962
Particles >21µm		ASTM D7647	>20	▲ 413	▲ 221	▲ 1390
Particles >38µm		ASTM D7647	>4	▲ 25	3	▲ 21
Particles >71µm		ASTM D7647	>3	2	0	1
Oil Cleanliness		ISO 4406 (c)	>17/13	▲ 20/18	▲ 21/17	▲ 22/19

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.43	0.38	0.41

OIL ANALYSIS REPORT

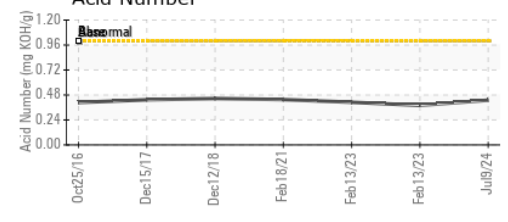
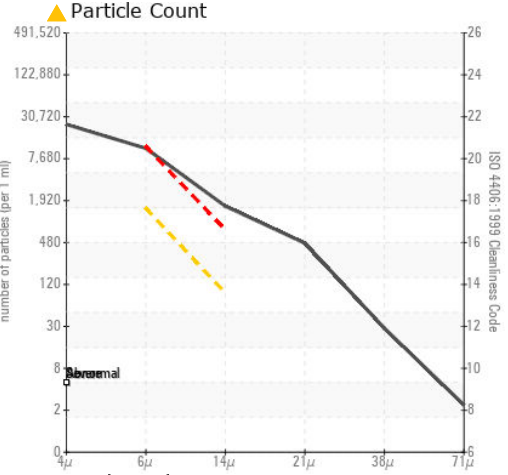
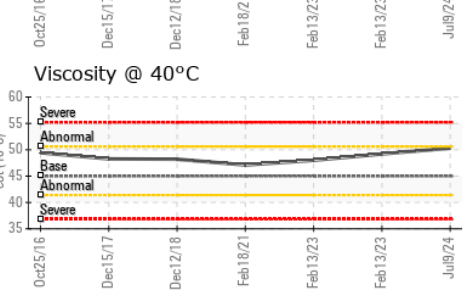
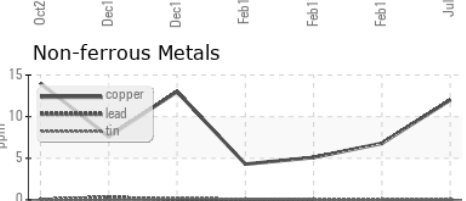
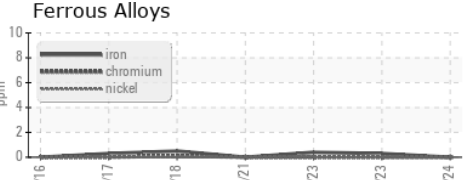


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	50.3	49.2	48.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA016008 **Received** : 15 Jul 2024
Lab Number : 06236821 **Tested** : 17 Jul 2024
Unique Number : 11125655 **Diagnosed** : 17 Jul 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

V&H INC - ASSEMBLY SYSTEMS
 1505 S CENTRAL AVE
 MARSHFIELD, WI
 US 54449
 Contact: KASY LIPINSKI
 kasy.lipinski@assemblysystems.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)