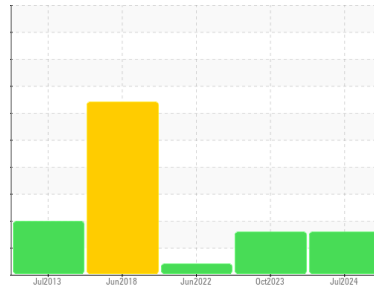




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER AS20T 4301478 (S/N 1759)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation
 Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA020868	KCPA007940	KCP44529
Sample Date	Client Info		09 Jul 2024	03 Oct 2023	09 Jun 2022
Machine Age	hrs	Client Info	81366	74988	63668
Oil Age	hrs	Client Info	6378	0	0
Oil Changed	Client Info		Changed	N/A	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >50	2	2	1
Tin	ppm	ASTM D5185m >10	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

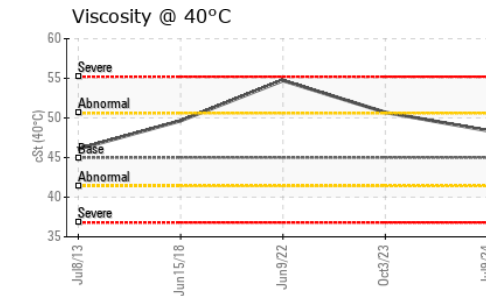
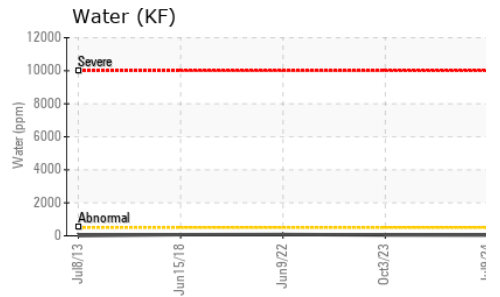
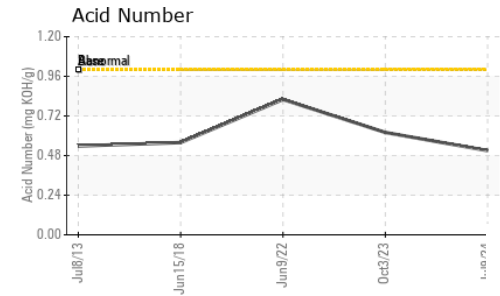
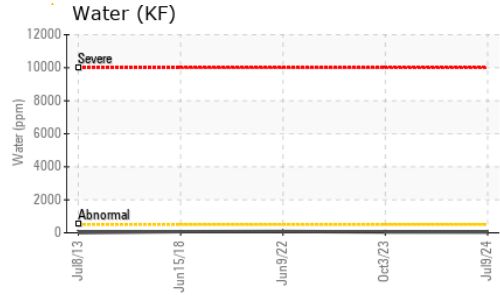
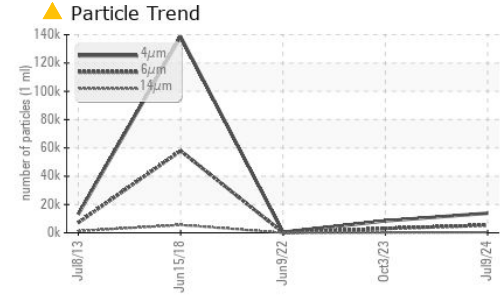
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	2
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 100	2	0	<1
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 0	<1	1	4
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 23500	19256	16109	13624

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	2	3
Sodium	ppm	ASTM D5185m	2	<1	1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.004	0.004	0.008
ppm Water	ppm	ASTM D6304 >500	41	49.4	82.8

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		13837	8467	444
Particles >6µm	ASTM D7647 >1300		▲ 5373	▲ 3029	166
Particles >14µm	ASTM D7647 >80		▲ 363	▲ 214	29
Particles >21µm	ASTM D7647 >20		▲ 63	▲ 52	4
Particles >38µm	ASTM D7647 >4		1	2	0
Particles >71µm	ASTM D7647 >3		0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13		▲ 21/20/16	▲ 20/19/15	16/15/12

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.51	0.62	0.82

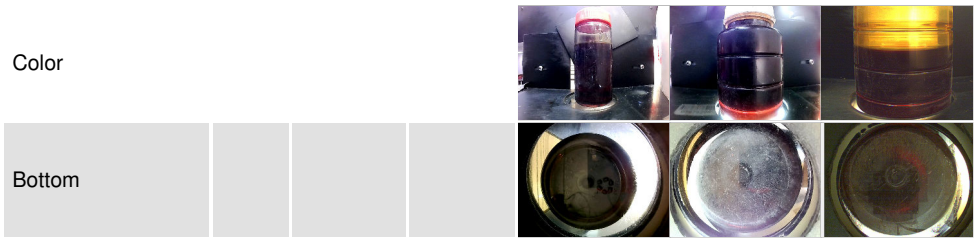
OIL ANALYSIS REPORT



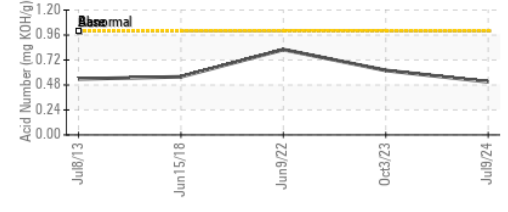
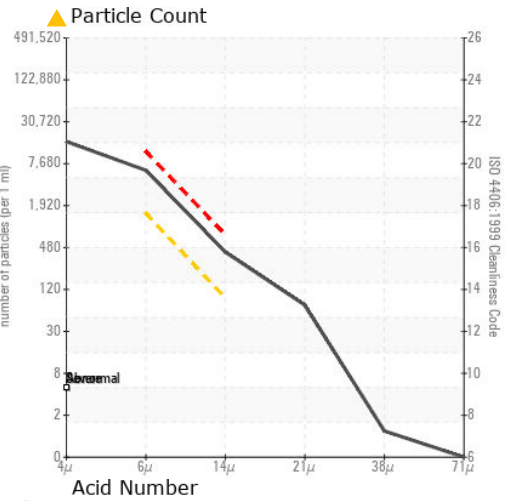
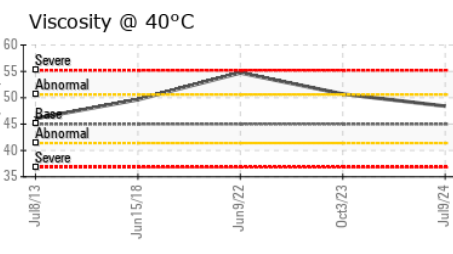
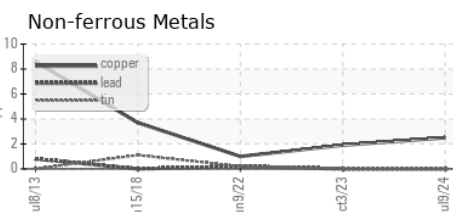
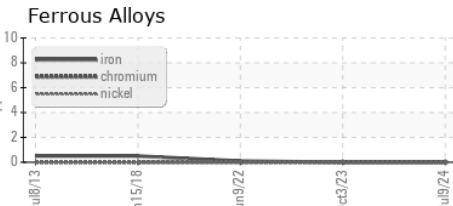
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	48.4	50.7 ▲ 54.72

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA020868 **Received** : 15 Jul 2024
Lab Number : 06236834 **Tested** : 17 Jul 2024
Unique Number : 11125668 **Diagnosed** : 17 Jul 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

PRECISE CAST PROTOTYPES
 7501 DAHLIA ST
 COMMERCE CITY, CO
 US 80022
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)