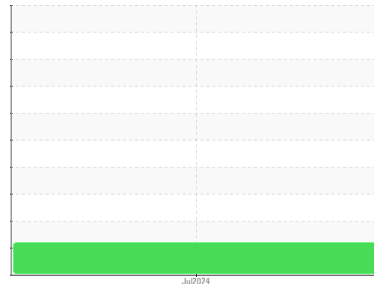




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER 8660328

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA020504	---	---
Sample Date	Client Info			10 Jul 2024	---	---
Machine Age	hrs	Client Info		2374	---	---
Oil Age	hrs	Client Info		2374	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				ATTENTION	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	7	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	<1	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	100	38	---	---
Calcium	ppm	ASTM D5185m	0	0	---	---
Phosphorus	ppm	ASTM D5185m	0	2	---	---
Zinc	ppm	ASTM D5185m	0	6	---	---
Sulfur	ppm	ASTM D5185m	23500	20492	---	---

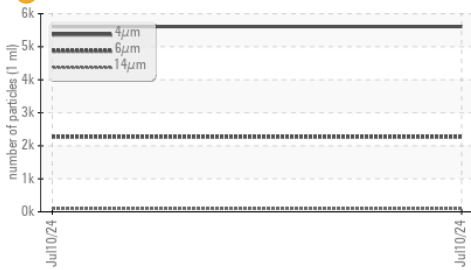
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	---	---
Sodium	ppm	ASTM D5185m		11	---	---
Potassium	ppm	ASTM D5185m	>20	7	---	---
Water	%	ASTM D6304	>0.05	0.022	---	---
ppm Water	ppm	ASTM D6304	>500	230	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		5611	---	---
Particles >6µm		ASTM D7647	>1300	2271	---	---
Particles >14µm		ASTM D7647	>80	96	---	---
Particles >21µm		ASTM D7647	>20	19	---	---
Particles >38µm		ASTM D7647	>4	2	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	20/18/14	---	---

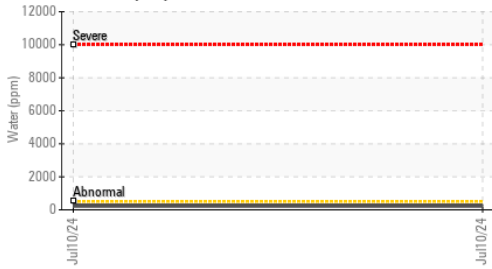
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.32	---	---

OIL ANALYSIS REPORT

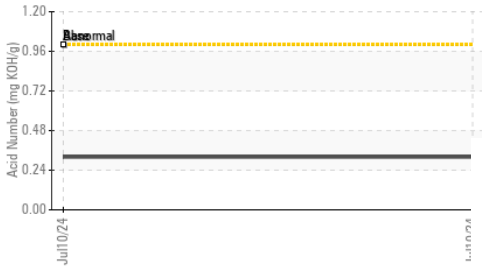
Particle Trend



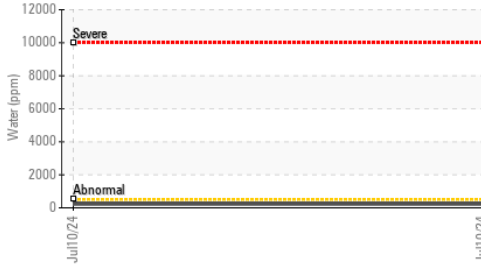
Water (KF)



Acid Number



Water (KF)



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	43.0	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS

Ferrous Alloys

Non-ferrous Metals

Viscosity @ 40°C

Particle Count

Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA020504 **Received** : 15 Jul 2024
Lab Number : 06236855 **Tested** : 17 Jul 2024
Unique Number : 11125689 **Diagnosed** : 17 Jul 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

NORTH CAROLINA DEPT OF CORRECTIONS - COLUMBUS SEWING PLANT
 1201 PRISON CAMP RD
 WHITEVILLE, NC
 US 28472
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: