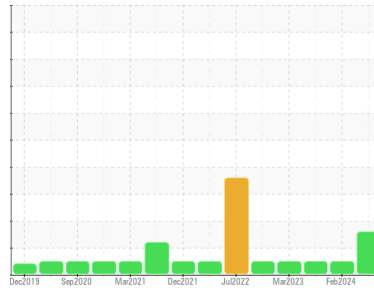




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**ELGI AIR 4 ELGI (S/N MRKL060395)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI AIR 46 (--- QTS)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>USPM37033</b>   | USPM30155   | USPM29998   |
| Sample Date   | Client Info | <b>14 Jul 2024</b> | 26 Feb 2024 | 12 Oct 2023 |
| Machine Age   | hrs         | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             | <b>ABNORMAL</b>    | NORMAL      | NORMAL      |

## WEAR METALS

| method   | limit/base | current         | history1 | history2 |    |
|----------|------------|-----------------|----------|----------|----|
| Iron     | ppm        | ASTM D5185m >50 | <b>0</b> | 0        | 0  |
| Chromium | ppm        | ASTM D5185m >4  | <b>0</b> | <1       | 0  |
| Nickel   | ppm        | ASTM D5185m >4  | <b>0</b> | 0        | 0  |
| Titanium | ppm        | ASTM D5185m     | <b>0</b> | 0        | 0  |
| Silver   | ppm        | ASTM D5185m     | <b>0</b> | 0        | 0  |
| Aluminum | ppm        | ASTM D5185m >10 | <b>0</b> | 0        | 0  |
| Lead     | ppm        | ASTM D5185m >20 | <b>0</b> | 0        | 0  |
| Copper   | ppm        | ASTM D5185m >40 | <b>0</b> | 0        | 0  |
| Tin      | ppm        | ASTM D5185m >5  | <b>0</b> | 0        | <1 |
| Vanadium | ppm        | ASTM D5185m     | <b>0</b> | 0        | 0  |
| Cadmium  | ppm        | ASTM D5185m     | <b>0</b> | 0        | 0  |

## ADDITIVES

| method     | limit/base | current       | history1 | history2 |    |
|------------|------------|---------------|----------|----------|----|
| Boron      | ppm        | ASTM D5185m 0 | <b>0</b> | 0        | 0  |
| Barium     | ppm        | ASTM D5185m 0 | <b>0</b> | 0        | 0  |
| Molybdenum | ppm        | ASTM D5185m 0 | <b>0</b> | 0        | 0  |
| Manganese  | ppm        | ASTM D5185m   | <b>0</b> | 0        | <1 |
| Magnesium  | ppm        | ASTM D5185m 0 | <b>0</b> | <1       | 0  |
| Calcium    | ppm        | ASTM D5185m 0 | <b>0</b> | 0        | 0  |
| Phosphorus | ppm        | ASTM D5185m 1 | <b>1</b> | 2        | <1 |
| Zinc       | ppm        | ASTM D5185m 0 | <b>0</b> | 0        | 0  |
| Sulfur     | ppm        | ASTM D5185m 0 | <b>0</b> | 0        | 11 |

## CONTAMINANTS

| method    | limit/base | current          | history1     | history2 |       |
|-----------|------------|------------------|--------------|----------|-------|
| Silicon   | ppm        | ASTM D5185m >25  | <b>2</b>     | 1        | <1    |
| Sodium    | ppm        | ASTM D5185m      | <b>&lt;1</b> | 0        | <1    |
| Potassium | ppm        | ASTM D5185m >20  | <b>1</b>     | <1       | 0     |
| Water     | %          | ASTM D6304 >0.2  | <b>0.138</b> | 0.077    | 0.065 |
| ppm Water | ppm        | ASTM D6304 >2000 | <b>1386</b>  | 779      | 658.9 |

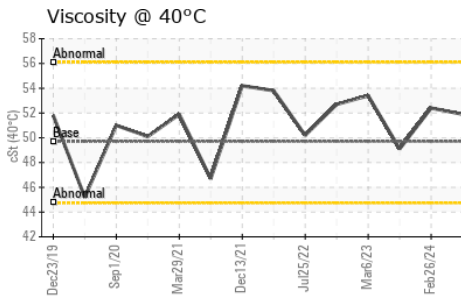
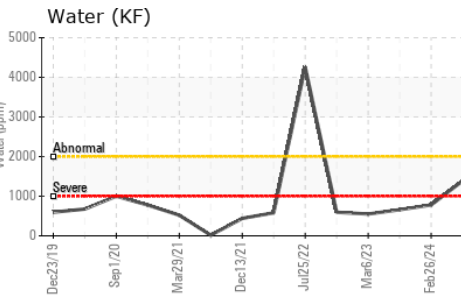
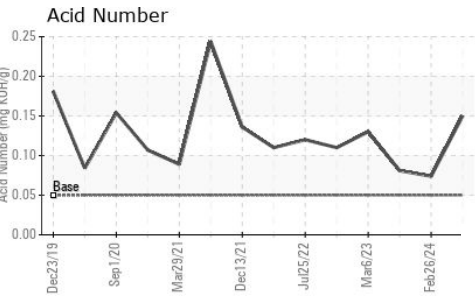
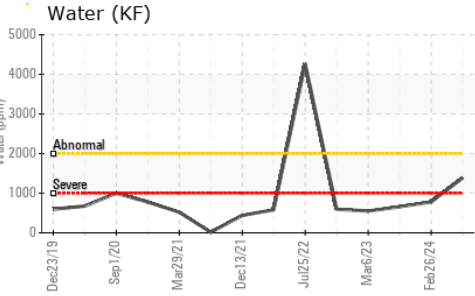
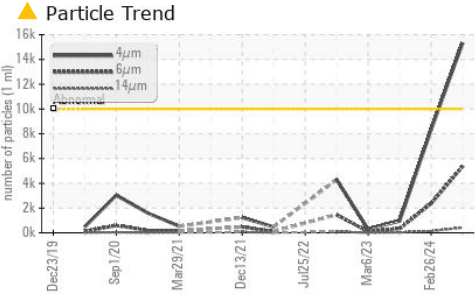
## FLUID CLEANLINESS

| method          | limit/base             | current         | history1 | history2 |
|-----------------|------------------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647 >10000      | <b>15322</b>    | 8329     | 950      |
| Particles >6µm  | ASTM D7647 >2500       | <b>5369</b>     | 2368     | 334      |
| Particles >14µm | ASTM D7647 >320        | <b>416</b>      | 137      | 31       |
| Particles >21µm | ASTM D7647 >80         | <b>74</b>       | 28       | 8        |
| Particles >38µm | ASTM D7647 >20         | <b>6</b>        | 4        | 0        |
| Particles >71µm | ASTM D7647 >4          | <b>1</b>        | 2        | 0        |
| Oil Cleanliness | ISO 4406 (c) >20/18/15 | <b>21/20/16</b> | 20/18/14 | 17/16/12 |

## FLUID DEGRADATION

| method           | limit/base | current         | history1    | history2 |       |
|------------------|------------|-----------------|-------------|----------|-------|
| Acid Number (AN) | mg KOH/g   | ASTM D8045 0.05 | <b>0.15</b> | 0.074    | 0.081 |

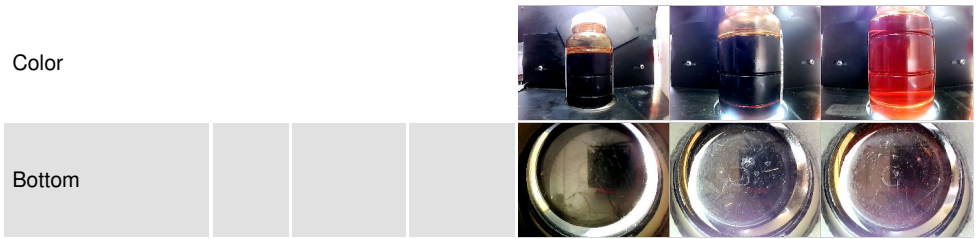
# OIL ANALYSIS REPORT



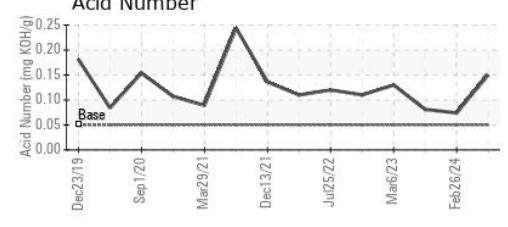
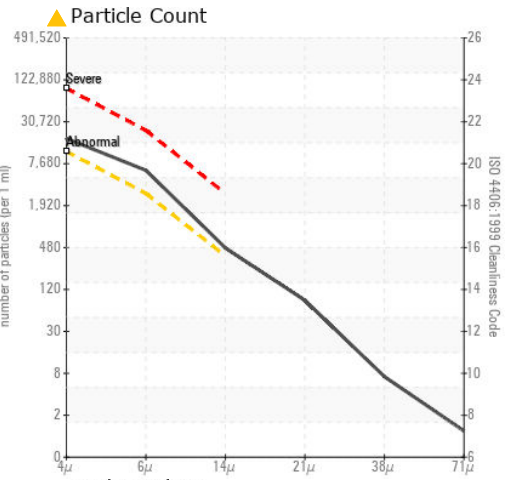
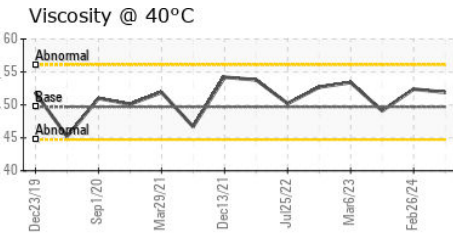
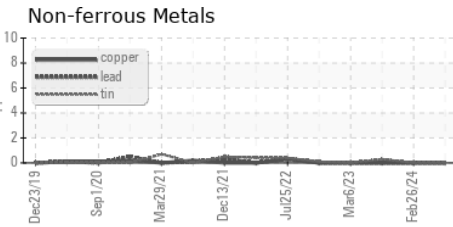
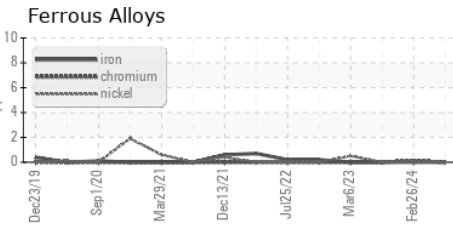
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | LIGHT    | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 49.7    | 51.9     | 52.4     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM37033  
**Lab Number** : 06236865  
**Unique Number** : 11125699  
**Test Package** : IND 2  
**Received** : 15 Jul 2024  
**Tested** : 17 Jul 2024  
**Diagnosed** : 17 Jul 2024 - Doug Bogart

**TYSON - WATERLOO - USP CODE TYSWATPRO**  
 501 N Elk Run Road  
 Waterloo, IA  
 US 50703  
 Contact: ED ALBERT

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)