

OIL ANALYSIS REPORT

Area ULTRA COOLANT Machine Id INGERSOLL RAND VN1679U14104 - HEIDTMAN STEEL

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

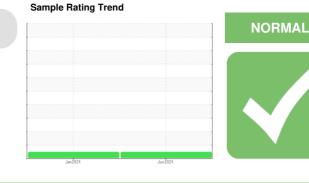
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



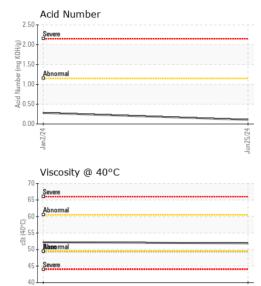
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		JHF0000248	UCH06061310		
Sample Date		Client Info		25 Jun 2024	02 Jan 2024		
Machine Age	hrs	Client Info		64252	61065		
Oil Age	hrs	Client Info		1848	5174		
Oil Changed		Client Info		Not Changd	Changed		
Sample Status				NORMAL	NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2	
Water		WC Method	>0.1	NEG	NEG		
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	<1	<1		
Chromium	ppm	ASTM D5185m	>10	<1	<1		
Nickel	ppm	ASTM D5185m		<1	0		
Titanium	ppm	ASTM D5185m		<1	<1		
Silver	ppm	ASTM D5185m		<1	0		
Aluminum	ppm	ASTM D5185m	>25	2	2		
Lead	ppm	ASTM D5185m	>25	0	0		
Copper	ppm	ASTM D5185m	>50	<1	<1		
Tin	ppm	ASTM D5185m	>15	<1	<1		
Vanadium	ppm	ASTM D5185m		<1	0		
Cadmium	ppm	ASTM D5185m		<1	0		
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0		
Barium	ppm	ASTM D5185m	500	818	802		
Molybdenum	ppm	ASTM D5185m	0	<1	0		
Manganese	ppm	ASTM D5185m		<1	0		
Magnesium	ppm	ASTM D5185m	0	<1	0		
Calcium	ppm	ASTM D5185m	0	0	3		
Phosphorus	ppm	ASTM D5185m	20	11	36		
Zinc	ppm	ASTM D5185m	0	37	70		
Sulfur	ppm	ASTM D5185m	200	214	301		
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	1	<1		
Sodium	ppm	ASTM D5185m		28	35		
Potassium	ppm	ASTM D5185m	>20	4	4		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.105	0.28		



Jan2/24

OIL ANALYSIS REPORT

VISUAL



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
5/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Jun25/24	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT			limit/booo			biotom/0
	Visc @ 40°C	cSt	method ASTM D445	limit/base 49.4	current 51.9	history1 52.2	history2
	-						
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Jun25/24	Color			ļ			no image
	Bottom						no image
	Non-ferrous Metal	5		25/24 Jun25/24 Jun25/24			
	Jan 2			Jun25/24			
	Viscosity @ 40°C				Acid Number		
	⁷⁰ 65			€ ^{2.5}	0 Severe		
i	Abnormal			())HOX 2.0 ())HOX 2.0 ())HOX 2.0 () ()HOX 2.0 () ()HOX 2.0 () () ()HOX 2.0 () () ()HOX 2.0 () () ()HOX 2.0 () ()HOX 2.0 ()HOX 2.0 ()H	0		
	ය 60 − A onomia 66 − 55 − 7 50 − Basemmal			£1.5	Abnormal		
	45 Severe				0		
	Jan2/24			Jun25/24	Jan 2/24		
	Jan			Jun2	Jan		-

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