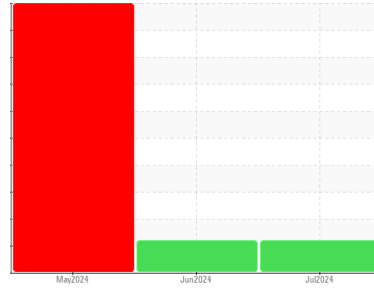




OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Area

MINING

Machine Id

ME-021 KOMATSU WA500-8 KMTWA134ALNA97209

Component

Diesel Engine

Fluid

SHELL RIMULA SUPER SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: 250hr normal sample)

Wear

All component wear rates are normal.

Contamination

Sodium and/or potassium levels are high. Test for glycol is negative.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0934829	WC0934828	WC0929536
Sample Date	Client Info		11 Jul 2024	24 Jun 2024	20 May 2024
Machine Age	hrs	Client Info	10655	10555	10216
Oil Age	hrs	Client Info	250	339	638
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			ATTENTION	ATTENTION	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>100	17	8	67
Chromium	ppm	ASTM D5185m	>20	<1	<1	2
Nickel	ppm	ASTM D5185m	>4	0	0	3
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	3	2	6
Lead	ppm	ASTM D5185m	>40	9	8	▲ 167
Copper	ppm	ASTM D5185m	>330	97	60	▲ 67
Tin	ppm	ASTM D5185m	>15	<1	<1	6
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		19	18	120
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		71	69	144
Manganese	ppm	ASTM D5185m		0	0	2
Magnesium	ppm	ASTM D5185m		399	400	411
Calcium	ppm	ASTM D5185m	2840	1752	1720	1702
Phosphorus	ppm	ASTM D5185m	1150	944	1016	1087
Zinc	ppm	ASTM D5185m	1270	1319	1371	1377
Sulfur	ppm	ASTM D5185m	2829	2852	3128	3488

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	7	5	13
Sodium	ppm	ASTM D5185m		57	53	▲ 1697
Potassium	ppm	ASTM D5185m	>20	62	58	▲ 1966
Glycol	%	*ASTM D2982		NEG	NEG	▲ 0.20

INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844	>3	1.4	1	1.9
Nitration	Abs/cm	*ASTM D7624	>20	10.0	8.6	21.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	24.0	22.2	21.8

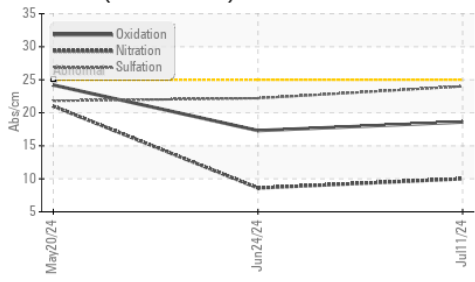
FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414	>25	18.6	17.3	24.2
Base Number (BN)	mg KOH/g	ASTM D2896	10.6	8.1	8.8	38.0

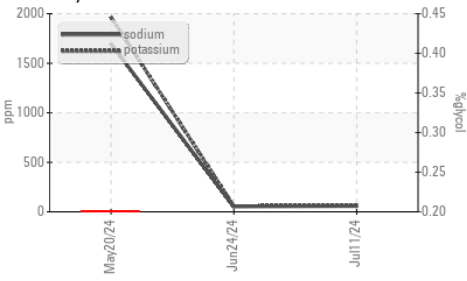


OIL ANALYSIS REPORT

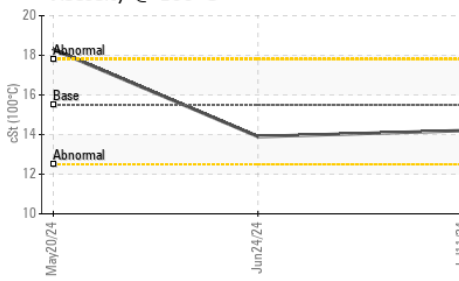
FT-IR (Direct Trend)



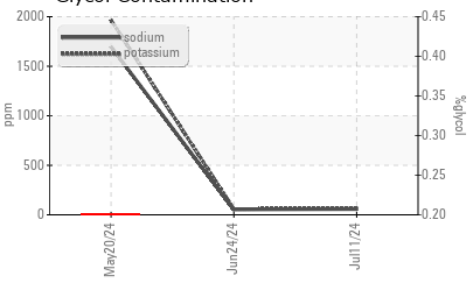
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

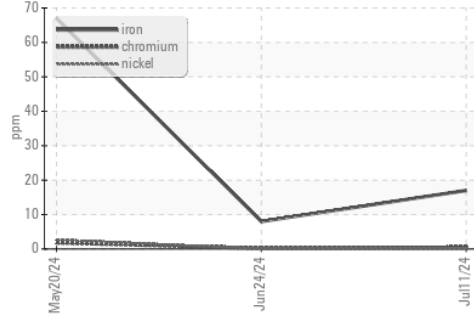


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

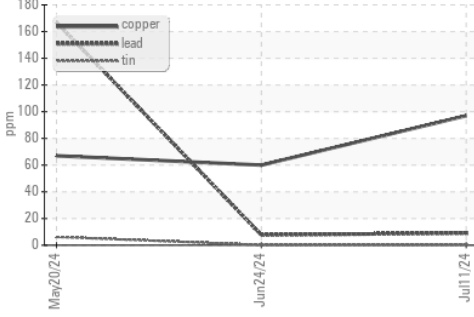
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 15.5	14.2	13.9	▲ 18.3

GRAPHS

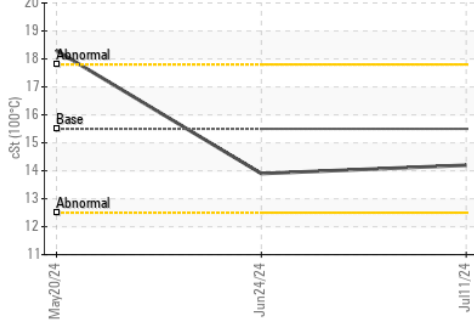
Ferrous Alloys



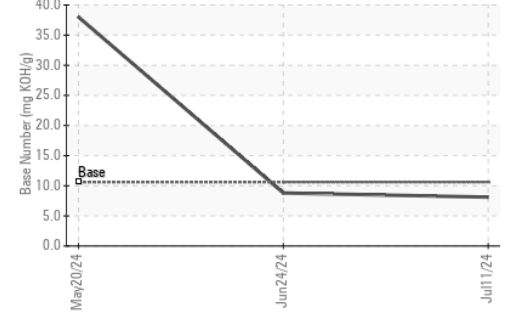
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0934829 **Received** : 16 Jul 2024
Lab Number : 06237583 **Tested** : 18 Jul 2024
Unique Number : 11126417 **Diagnosed** : 18 Jul 2024 - Sean Felton
Test Package : CONST (Additional Tests: Glycol, TBN)

COVIA - LUGOFF - 023
 1704 GILLIES CREEK ROAD
 LUGOFF, SC
 US 29078
 Contact: Mick Mickelson
 mick.mickelson@coviacorp.com
 T: (803)427-1032
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)