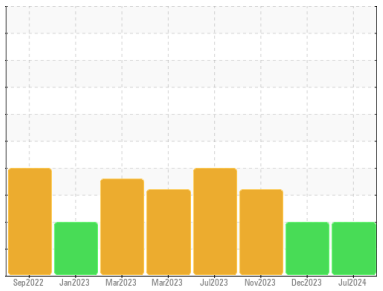
KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Area
HOTLINE/PUSHER FURNACES
Machine Id
#2 PUSHER MAIN HYD SYS 1406-B10-0190
Component
Hydraulic System
Fluid
BENZ OIL ULTRA GUARD 552 (--- GAL)

Sample Rating Trend



DEGRADATION

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
The tin level is abnormal.

Contamination
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is above the recommended limit.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0004511**	KFS0003070	KFS0004830
Sample Date		Client Info		**12 Jul 2024**	20 Dec 2023	10 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	2	0
Chromium	ppm	ASTM D5185m	>20	**4**	4	3
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	2	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	<1	0
Tin	ppm	ASTM D5185m	>20	**81**	79	75
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**2**	1	0
Calcium	ppm	ASTM D5185m		**0**	3	0
Phosphorus	ppm	ASTM D5185m		**264**	254	231
Zinc	ppm	ASTM D5185m		**0**	0	6
Sulfur	ppm	ASTM D5185m		**1469**	1309	1167

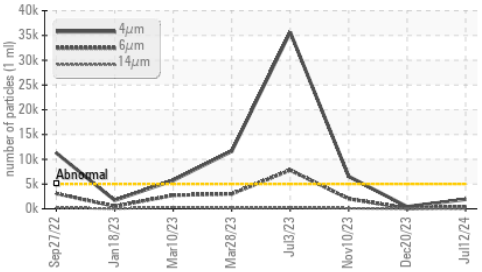
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	2	<1
Sodium	ppm	ASTM D5185m		**<1**	2	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**1912**	430	6543
Particles >6µm		ASTM D7647	>1300	**426**	108	2028
Particles >14µm		ASTM D7647	>160	**20**	13	113
Particles >21µm		ASTM D7647	>40	**6**	4	22
Particles >38µm		ASTM D7647	>10	**1**	0	1
Particles >71µm		ASTM D7647	>3	**1**	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**18/16/11**	16/14/11	20/18/14

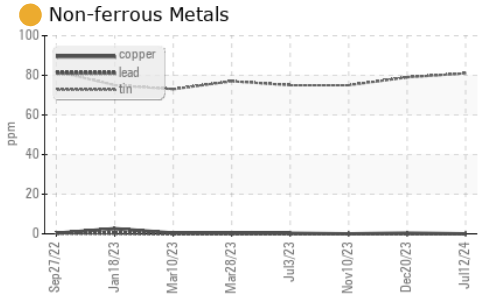
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**6.55**	5.66	5.23

OIL ANALYSIS REPORT

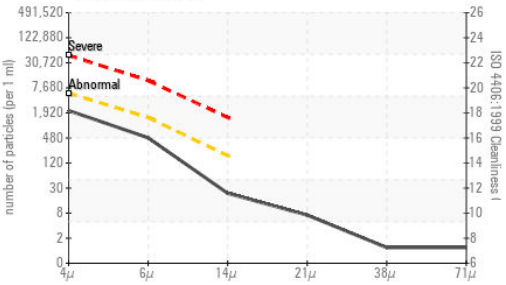
Particle Trend



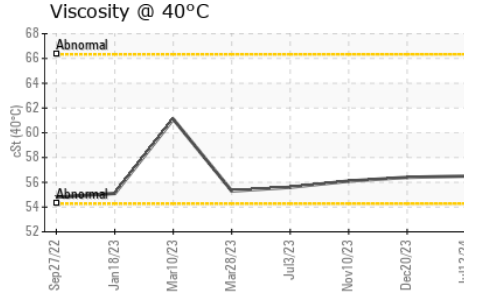
Non-ferrous Metals



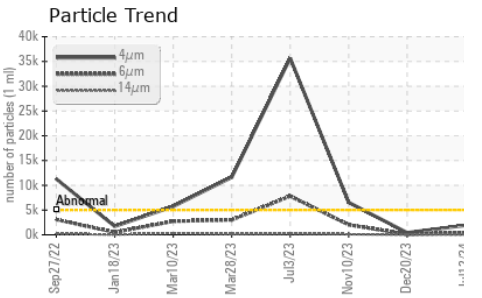
Particle Count



Viscosity @ 40°C



Particle Trend



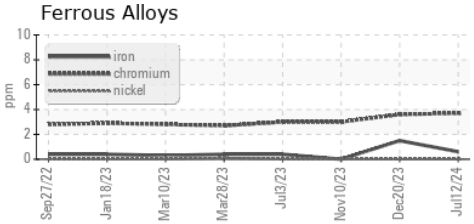
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**56.5**	56.4	56.1

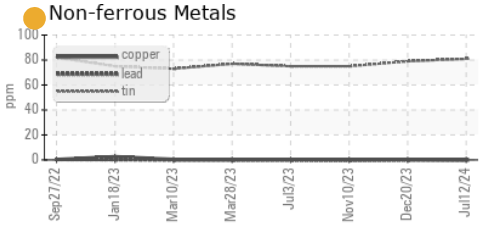
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

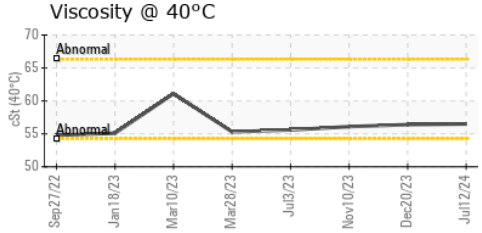
Ferrous Alloys



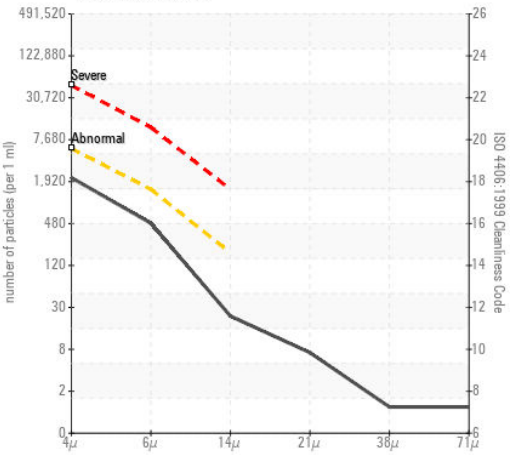
Non-ferrous Metals



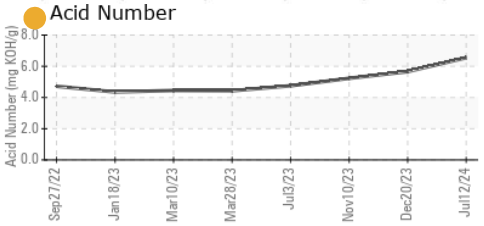
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004511
Lab Number : 06237713
Unique Number : 11126547
Test Package : IND 2

Received : 16 Jul 2024
Tested : 17 Jul 2024
Diagnosed : 18 Jul 2024 - Jonathan Hester

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONSTELLIUM
4805 SECOND STREET
MUSCLE SHOALS, AL
US 35661
Contact: Joel Even
joel.even@constellium.com
T: (256)740-7490
F:

Report Id: CONMUSAL [WUSCAR] 06237713 (Generated: 07/18/2024 10:55:32) Rev: 1

Submitted By: COLD MILL - Josh Edwards