

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area SPLITTER 1 Machine to 078CM12011 Component

Turbine Fluid ROYAL PURPLE SYNFILM GT 32 (250 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

🛑 Wear

An increase in the copper level is noted. All other component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

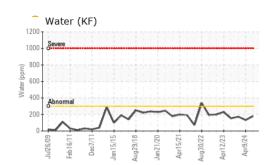
Fluid Condition

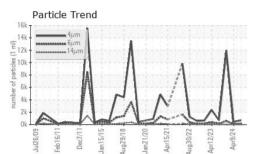
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

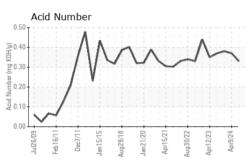
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0027272	RP0040977	RP0027307
Sample Date		Client Info		15 Jul 2024	09 Apr 2024	10 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	1	0	0
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	~ _	0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	<u>\10</u>	0	0	0
Lead	ppm	ASTM D5185m	210	0	<1	2
Copper		ASTM D5185m	~5	3 0	25	19
Tin	ppm	ASTM D5185m	>5 >5	0	0	<1
Vanadium	ppm	ASTM D5185m	<u>ل در</u>	0	0	0
	ppm			-		
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		31	69	67
Calcium	ppm	ASTM D5185m		0	2	4
Phosphorus	ppm	ASTM D5185m		0	0	<1
Zinc	ppm	ASTM D5185m		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	0
Sodium	ppm	ASTM D5185m		<1	0	1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.03	0.017	0.013	0.017
ppm Water	ppm	ASTM D6304	>300	178	133	172.9
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		677	380	11955
Particles >6µm		ASTM D7647	>1300	108	57	578
Particles >14µm		ASTM D7647	>160	4	7	10
Particles >21µm		ASTM D7647	>40	1	2	3
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/14	17/14/9	16/13/10	21/16/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.33	0.37	0.38

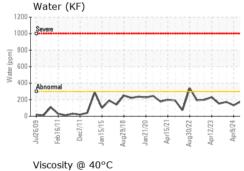


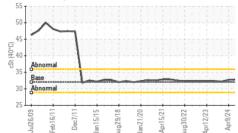
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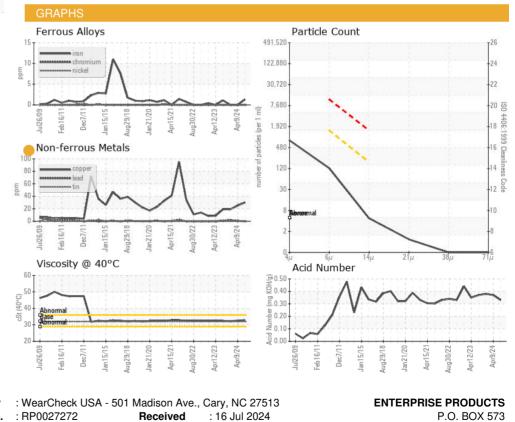






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	32.84	32.6	32.2
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						

Bottom



: 19 Jul 2024

: 22 Jul 2024 - Sean Felton



Laboratory Sample No. Lab Number : 06237768 Certificate 12367

Unique Number : 11126602 Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Tested

Diagnosed

Report Id: ENTHOU [WUSCAR] 06237768 (Generated: 07/22/2024 23:18:03) Rev: 2

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