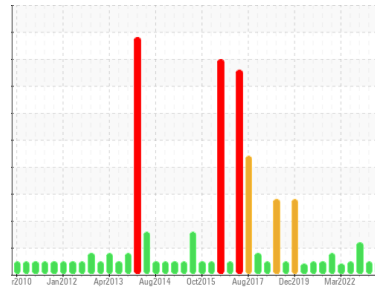




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**TM 11**  
 Machine Id  
**TM 11 WET BROKE AGT REDUCER**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0037900</b>	RP0038093	RP0034372
Sample Date	Client Info		<b>15 Jul 2024</b>	29 Jan 2024	08 Aug 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>16</b>	17	13
Iron	ppm	ASTM D5185m >200	<b>63</b>	64	50
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	2	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	<b>9</b>	31	32
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	19
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 50	<b>1</b>	1	0
Calcium	ppm	ASTM D5185m 50	<b>16</b>	25	21
Phosphorus	ppm	ASTM D5185m 350	<b>386</b>	396	473
Zinc	ppm	ASTM D5185m 100	<b>34</b>	67	88

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>4</b>	3	6
Sodium	ppm	ASTM D5185m	<b>1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	3	0
Water	%	ASTM D6304 >0.2	<b>0.026</b>	0.013	0.019
ppm Water	ppm	ASTM D6304 >2000	<b>263</b>	139	192.8

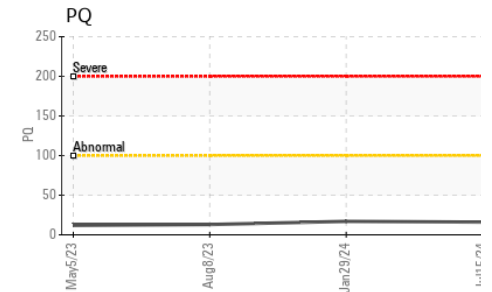
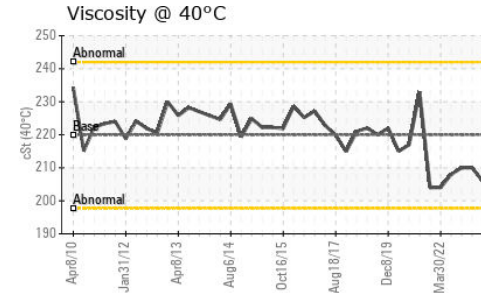
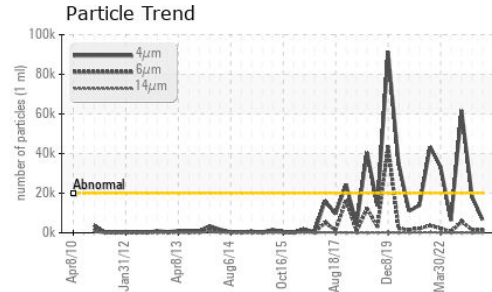
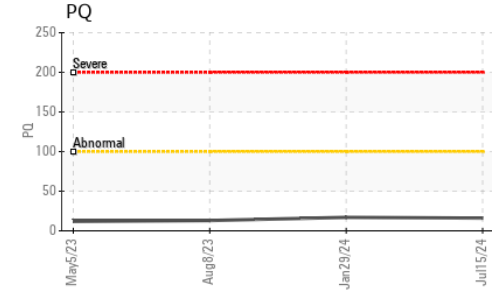
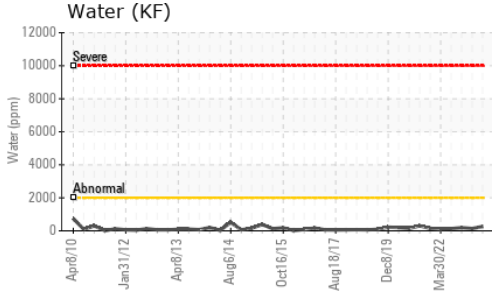
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>6512</b>	18287	▲ 61726
Particles >6µm	ASTM D7647	>5000	<b>1246</b>	1434	● 5731
Particles >14µm	ASTM D7647	>640	<b>62</b>	28	132
Particles >21µm	ASTM D7647	>160	<b>13</b>	5	22
Particles >38µm	ASTM D7647	>40	<b>2</b>	1	0
Particles >71µm	ASTM D7647	>10	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>20/17/13</b>	21/18/12	▲ 23/20/14

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>1.95</b>	1.79	1.50

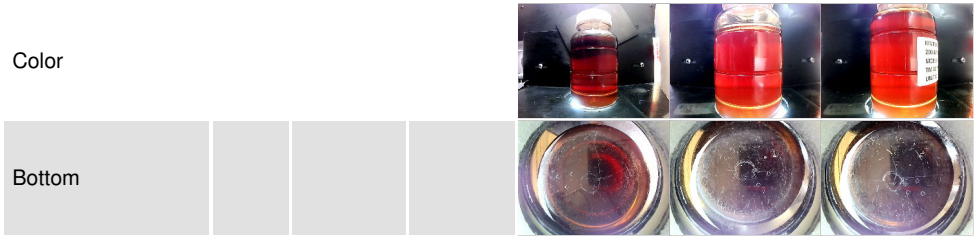
# OIL ANALYSIS REPORT



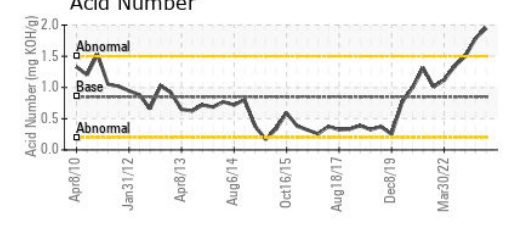
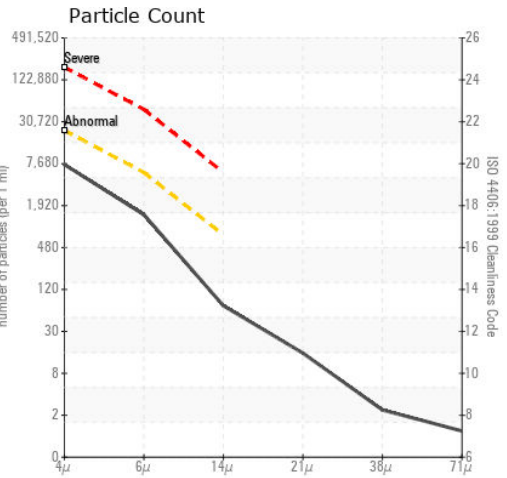
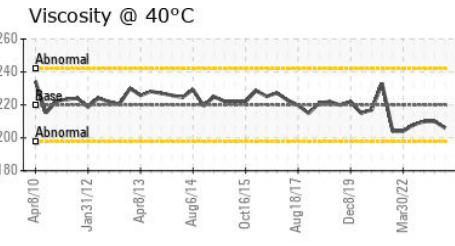
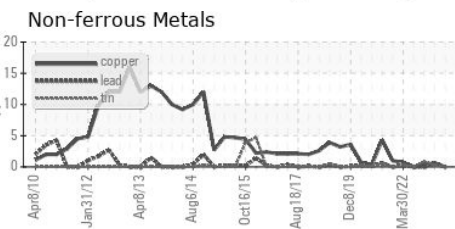
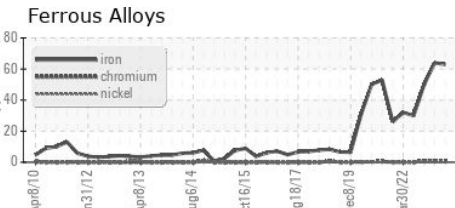
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	206	210

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0037900 **Received** : 16 Jul 2024  
**Lab Number** : 06237790 **Tested** : 17 Jul 2024  
**Unique Number** : 11126624 **Diagnosed** : 18 Jul 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PQ, PrtCount )

**Kimberly-Clark - Mobile - TM 11**  
 200 BAYBRIDGE RD  
 MOBILE, AL  
 US 36610  
 Contact: LARRY WEAVER  
 Larry.D.Weaver@kcc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (251)452-6335