

OIL ANALYSIS REPORT

Area Fermentation Lightnin FFG33MB01 Main Fermer Gearbox

Fluid JAX FGG-AW ISO 220 (28 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

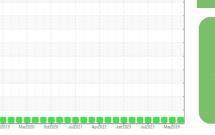
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| mentor, Agi | tator | | | | | |
|---|--------------------------------|---|--|--|--|--|
| | | ul2019 Mar2 | 020 0et2020 Jul2021 | Apr2022 Jan2023 Jul2023 | May2024 | |
| | | | 1 <i>a</i> | | | |
| SAMPLE INFORM | NATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0901917 | WC0894973 | WC0857613 |
| Sample Date | | Client Info | | 12 Jul 2024 | 01 May 2024 | 11 Jan 2024 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 4 | 2 | 4 |
| Chromium | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 0 | 2 |
| Lead | ppm | ASTM D5185m | >100 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >200 | 0 | 0 | 1 |
| Tin | ppm | ASTM D5185m | >25 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 1 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | 0 | <1 | 3 |
| Phosphorus | ppm | ASTM D5185m | | 577 3 | 562 | 681 |
| Zinc | ppm | 4STM 15185m | | | 0 | â |
| | | ASTM D5185m | | - | 6 | 0 |
| Sulfur | ppm | ASTM D5185m | | 3 894 | 900 | 980 |
| CONTAMINANTS | | | limit/base | - | ÷ | ÷ |
| CONTAMINANTS Silicon | | ASTM D5185m method ASTM D5185m | | 894 current 1 | 900 history1 <1 | 980 history2 1 |
| CONTAMINANTS Silicon Sodium |) | ASTM D5185m method ASTM D5185m ASTM D5185m | >50 | 894 current 1 <1 | 900 history1 <1 0 | 980 history2 1 0 |
| CONTAMINANTS Silicon Sodium Potassium | ppm ppm ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m | >50 >20 | 894 current 1 <1 0 | 900 history1 <1 0 0 | 980 history2 1 0 <1 |
| CONTAMINANTS Silicon Sodium Potassium Water | ppm ppm ppm % | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 | >50 >20 >0.2 | 894 current 1 <1 0 0.004 | 900 history1 <1 0 0 0 0.011 | 980 history2 1 0 <1 0.003 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m | >50 >20 | 894 current 1 <1 0 | 900 history1 <1 0 0 | 980 history2 1 0 <1 |
| CONTAMINANTS Silicon Sodium Potassium Water | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method | >50 >20 >0.2 | 894 current 1 <1 0 0.004 | 900 history1 <1 0 0 0 0.011 | 980 history2 1 0 <1 0.003 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647 | >50 >20 >0.2 >2000 limit/base >20000 | 894 current 1 <1 0 0.004 49 current 8856 | 900 history1 <1 0 0 0.011 110 history1 3562 | 980 history2 1 0 <1 0.003 31 history2 655 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method | >50 >20 >0.2 >2000 limit/base | 894 current 1 <1 0 0.004 49 current 8856 1501 | 900 history1 <1 0 0 0.011 110 history1 | 980 history2 1 0 <1 0.003 31 history2 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 | >50 >20 >0.2 >2000 ilmit/base >20000 >5000 >5000 >640 | 894 current 1 <1 0 0.004 49 current 8856 1501 34 | 900 history1 <1 0 0 0.011 110 history1 3562 516 24 | 980 history2 1 0 <1 0.003 31 history2 655 134 12 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 | >50 >20 >0.2 >2000 limit/base >20000 >5000 >640 >160 | 894 current 1 <1 0 0.004 49 current 8856 1501 34 6 | 900 history1 <1 0 0 0.011 110 history1 3562 516 24 10 | 980 history2 1 0 <1 0.003 31 history2 655 134 12 4 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm | ppm ppm ppm % ppm | ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 CASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 | >50 >20 >0.2 >2000 limit/base >20000 >5000 >5000 >640 >160 >40 | 894 current 1 1 1 0 0.004 49 current 8856 1501 34 6 0 | 900 history1 <1 0 0 0.011 110 history1 3562 516 24 | 980 history2 1 0 <1 0.003 31 history2 655 134 12 4 0 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm | ppm ppm ppm % ppm | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 | >50 >20 >0.2 >2000 limit/base >20000 >5000 >5000 >640 >160 >40 >10 | 894 current 1 <1 0 0.004 49 current 8856 1501 34 6 0 0 0 | 900 history1 <1 0 0 0.011 110 history1 3562 516 24 10 2 1 | 980 history2 1 0 <1 0.003 31 history2 655 134 12 4 0 0 0 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness | ppm ppm % ppm IESS | ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 CASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 | >50 >20 >0.2 >2000 limit/base >20000 >5000 >5000 >640 >160 >40 | 894 current 1 1 1 0 0.004 49 current 8856 1501 34 6 0 | 900 history1 <1 0 0 0.011 110 history1 3562 516 24 10 | 980 history2 1 0 <1 0.003 31 history2 655 134 12 4 0 |
| CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm | ppm ppm % ppm IESS | ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 | >50 >20 >0.2 >2000 limit/base >20000 >5000 >5000 >640 >160 >40 >10 | 894 current 1 <1 0 0.004 49 current 8856 1501 34 6 0 0 0 | 900 history1 <1 0 0 0.011 110 history1 3562 516 24 10 2 1 | 980 history2 1 0 <1 0.003 31 history2 655 134 12 4 0 0 0 |

Report Id: NOVFRANC [WUSCAR] 06237806 (Generated: 07/18/2024 09:08:44) Rev: 1

Submitted By: CHASE MCGEE Page 1 of 2

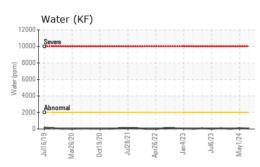
Sample Rating Trend

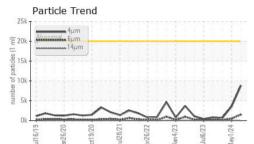


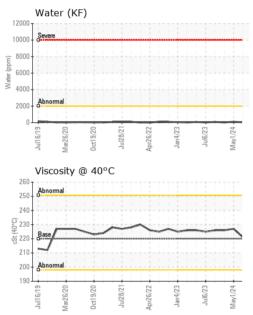
NORMAL

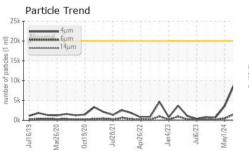


OIL ANALYSIS REPORT

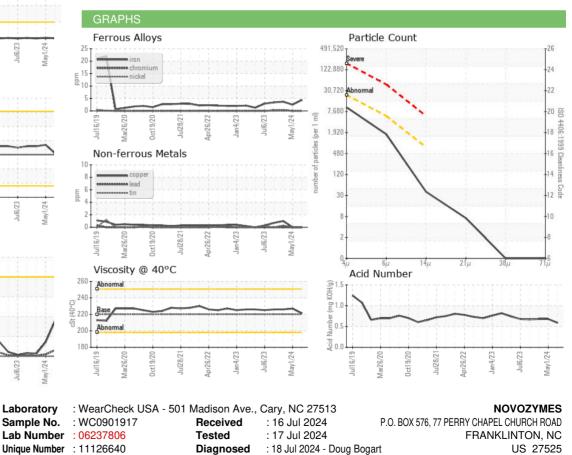








| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPER1 | ΓIES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 220 | 221 | 227 | 226 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| Color | | | | | | |
| Bottom | | | | | | |



Test Package : IND 2 (Additional Tests: KF, PrtCount) Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: NOVFRANC [WUSCAR] 06237806 (Generated: 07/18/2024 09:08:44) Rev: 1

Submitted By: CHASE MCGEE

Contact: BRUCE THOMAS

brct@novozymes.com

T: (919)494-3146

F: (919)494-3456

Page 2 of 2