



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**DAIKIN JEPSON UMW CIRC 1 (S/N STNU190900232)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**EMKARATE RL 68H (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0812204</b>	---	---
Sample Date	Client Info		<b>12 Jun 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed		Client Info	<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >2	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >50	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >2	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >100	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >4	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 0	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m 5	<b>7</b>	---	---
Zinc	ppm	ASTM D5185m 10	<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	---	---

## CONTAMINANTS

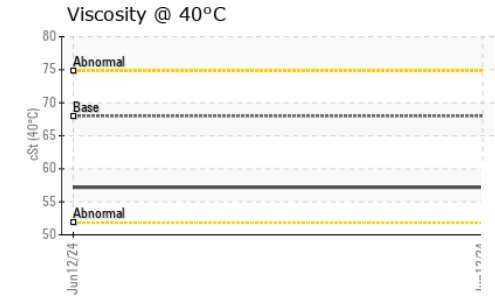
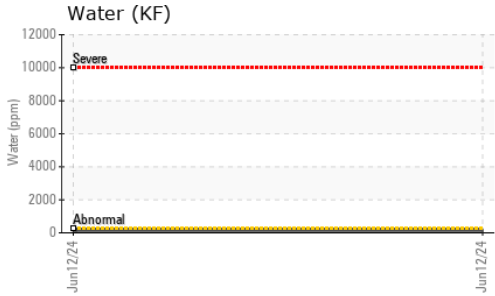
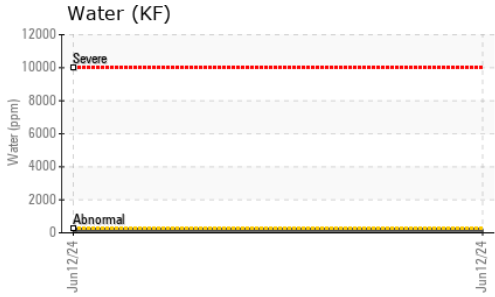
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>24</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.02	<b>0.015</b>	---	---
ppm Water	ppm	ASTM D6304 >250	<b>155</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	<b>0.014</b>	---	---



# OIL ANALYSIS REPORT



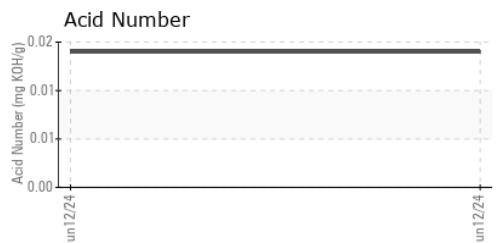
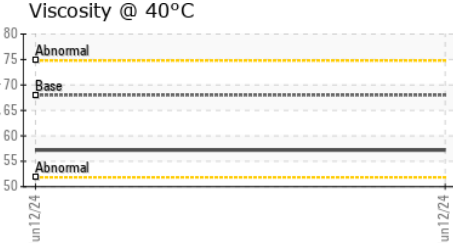
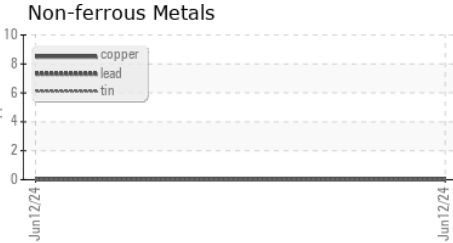
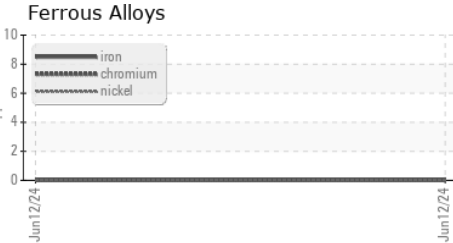
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.02	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	57.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0812204      **Received** : 16 Jul 2024  
**Lab Number** : 06237859      **Tested** : 17 Jul 2024  
**Unique Number** : 11126693      **Diagnosed** : 19 Jul 2024 - Jonathan Hester  
**Test Package** : IND 2

**DAIKIN APPLIED-RICHMOND**  
 8991 OLD STAPLES MILL ROAD  
 HENRICO, VA  
 US 23228  
 Contact: AMANDA CARRIER  
 amanda.carrier@daikinapplied.com  
 T: (804)747-4822  
 F: (804)747-6686

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)