<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Area PALEXTRA 44 Machine To SULLIVAN PALATEK 19HE000436 - HARVEY SILO 5 Component

Component Compressor

DIAGNOSIS

A Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

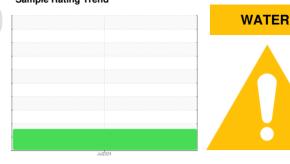
Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

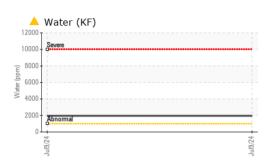
SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06237916		
Sample Date		Client Info		09 Jul 2024		
Machine Age	hrs	Client Info		17639		
Oil Age	hrs	Client Info		1500		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
Boron	ppm ppm					
Boron Barium		ASTM D5185m	0	0		
Boron Barium Molybdenum	ppm	ASTM D5185m ASTM D5185m	0 0.3	0 1		
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0	0 1 0		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0 0.3	0 1 0 <1	 	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.3 0.4	0 1 0 <1 <1	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.3 0.4 0	0 1 0 <1 <1 0	 	
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689	0 1 0 <1 <1 0 362	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0 0.3 0.4 0 689 0	0 1 0 <1 <1 0 362 0	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0 0.3 0.4 0 689 0 1237	0 1 0 <1 <1 0 362 0 336		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0.3 0.3 0.4 0 689 0 1237 limit/base	0 1 0 <1 <1 0 362 0 336 2 0 336	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	0 0.3 0.3 0.4 0 689 0 1237 limit/base	0 1 0 <1 <1 0 362 0 336 0 336 current 5	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	0 0.3 0 0.4 0 689 0 1237 1237 1imit/base	0 1 0 <1 (1) 362 0 336 0 336 <u>current</u> 5 3	 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0.3 0 0.4 0 689 0 1237 Iimit/base >25	0 1 0 <1 <1 0 362 0 336 current 5 3 0 0	history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0.3 0 0.4 0 689 0 1237 limit/base >25 >20 >0.1	0 1 0 <1 <1 0 362 0 336 current 5 3 0 0 ▲ 0.195	history1	 history2

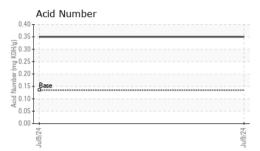


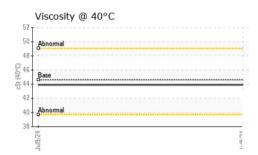
Sample Rating Trend



OIL ANALYSIS REPORT







	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Jul9/24	Appearance	scalar	*Visual	NORML	NORML		
~	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	0.2%		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	44.62	43.9		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Jul9/24 +	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal	S		Jul9/24			
	Viscosity @ 40°C			(0.4 (0.4) (0.4) (0.7) (Acid Number		
	3 40 - Abnomal 35			Jul9/24	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
ratory	: WearCheck USA - 50	1 Madiso	n Ave Carv	, NC 27513			E SOLUTION

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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