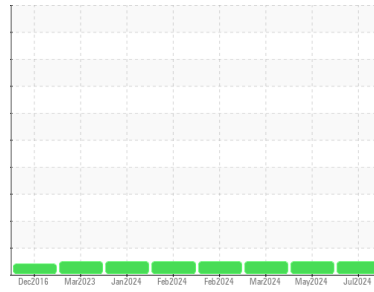




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**IG [5792331]**  
 Machine Id  
**GOULDS CHZT 631 P001**  
 Component  
**Pump Drive**  
 Fluid  
**MID GREEN STAR (1 GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0935441</b>	WC0899954	WC0849084
Sample Date	Client Info			<b>07 Jul 2024</b>	08 May 2024	14 Mar 2024
Machine Age	mths	Client Info		<b>0</b>	0	0
Oil Age	mths	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

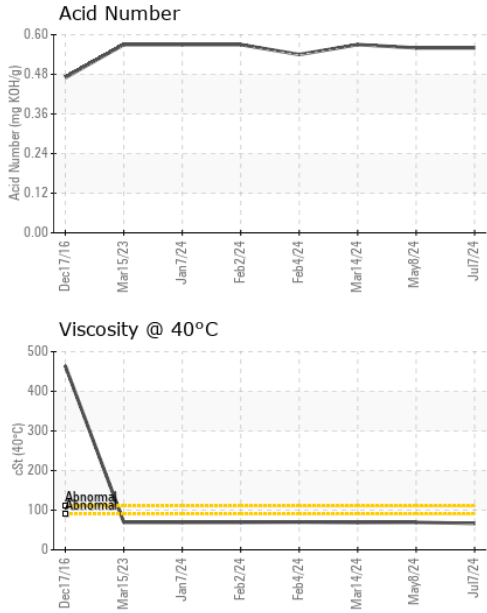
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>598</b>	575	642
Zinc	ppm	ASTM D5185m		<b>0</b>	4	0
Sulfur	ppm	ASTM D5185m		<b>592</b>	483	650

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>2</b>	5	2
Sodium	ppm	ASTM D5185m		<b>2</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	3	2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.56</b>	0.56	0.57



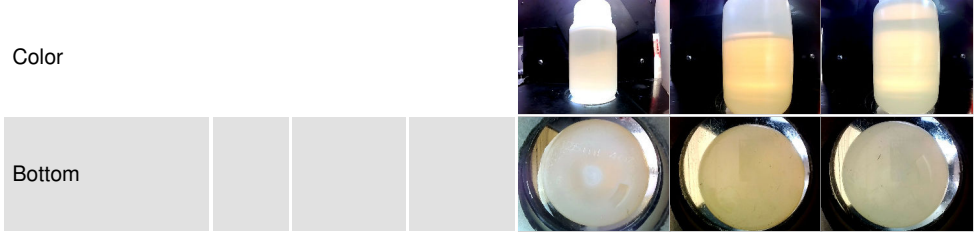
# OIL ANALYSIS REPORT



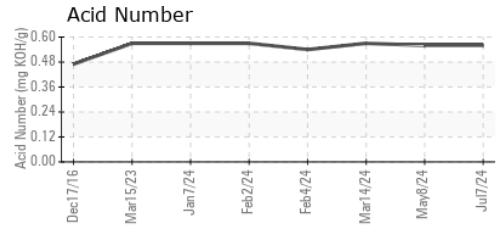
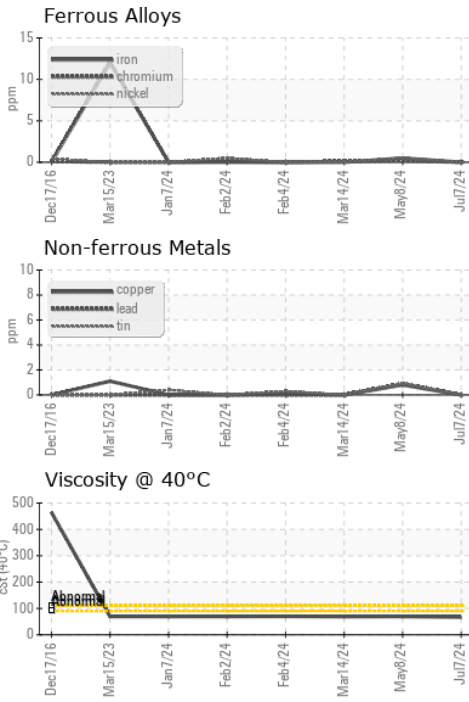
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>66.5</b>	69.38	68.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0935441      **Received** : 16 Jul 2024  
**Lab Number** : **06237931**      **Tested** : 17 Jul 2024  
**Unique Number** : 11126765      **Diagnosed** : 18 Jul 2024 - Sean Felton  
**Test Package** : IND 2

**TAKEDA**  
 305-505 BAXALTA PARKWAY  
 SOCIAL CIRCLE, GA  
 US 30025  
 Contact: BRANDON INMAN  
 BRANDON.INMAN@SHIRE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)