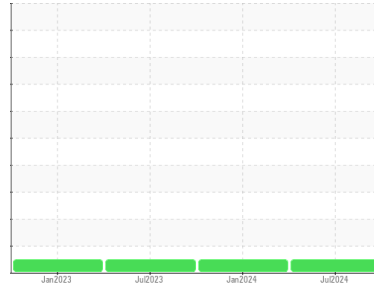




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**[5792194]**  
 Machine Id  
**CMX CLV163AG01**  
 Component  
**Gearbox**  
 Fluid  
**{not provided} (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>WC0881676</b>   | WC0820223   | WC0782577   |
| Sample Date        | Client Info |             |            | <b>09 Jul 2024</b> | 13 Jan 2024 | 19 Jul 2023 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>N/A</b>         | N/A         | N/A         |
| Sample Status      |             |             |            | <b>NORMAL</b>      | NORMAL      | NORMAL      |

| CONTAMINATION |           | method | limit/base | current    | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water         | WC Method |        | >0.2       | <b>NEG</b> | NEG      | NEG      |

| WEAR METALS |     | method      | limit/base | current  | history1 | history2 |
|-------------|-----|-------------|------------|----------|----------|----------|
| Iron        | ppm | ASTM D5185m | >200       | <b>2</b> | 1        | 0        |
| Chromium    | ppm | ASTM D5185m | >15        | <b>0</b> | 0        | 0        |
| Nickel      | ppm | ASTM D5185m | >15        | <b>0</b> | 0        | 0        |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b> | 0        | 0        |
| Silver      | ppm | ASTM D5185m |            | <b>0</b> | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >25        | <b>0</b> | 0        | 0        |
| Lead        | ppm | ASTM D5185m | >100       | <b>0</b> | 0        | 0        |
| Copper      | ppm | ASTM D5185m | >200       | <b>0</b> | 0        | 0        |
| Tin         | ppm | ASTM D5185m | >25        | <b>0</b> | 0        | 0        |
| Vanadium    | ppm | ASTM D5185m |            | <b>0</b> | 0        | 0        |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b> | 0        | 0        |

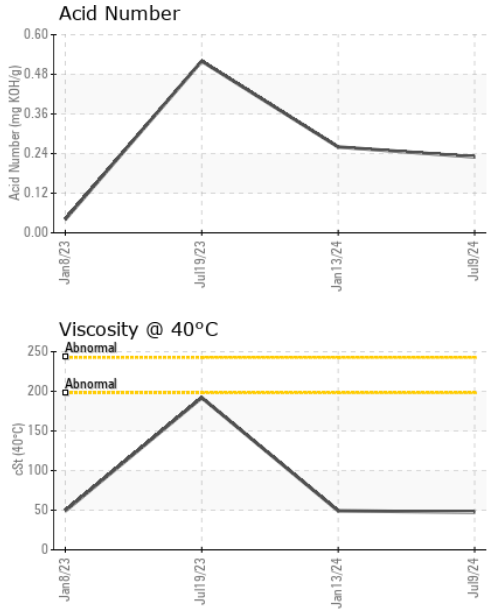
| ADDITIVES  |     | method      | limit/base | current      | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Barium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 1        |
| Molybdenum | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Manganese  | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Magnesium  | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 1        |
| Calcium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | <1       |
| Phosphorus | ppm | ASTM D5185m |            | <b>535</b>   | 555      | 445      |
| Zinc       | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 1        |
| Sulfur     | ppm | ASTM D5185m |            | <b>90</b>    | 0        | 452      |

| CONTAMINANTS |     | method      | limit/base | current   | history1 | history2 |
|--------------|-----|-------------|------------|-----------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >50        | <b>11</b> | 9        | 3        |
| Sodium       | ppm | ASTM D5185m |            | <b>2</b>  | 0        | 0        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>0</b>  | 0        | 1        |

| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 |            | <b>0.23</b> | 0.26     | 0.52     |



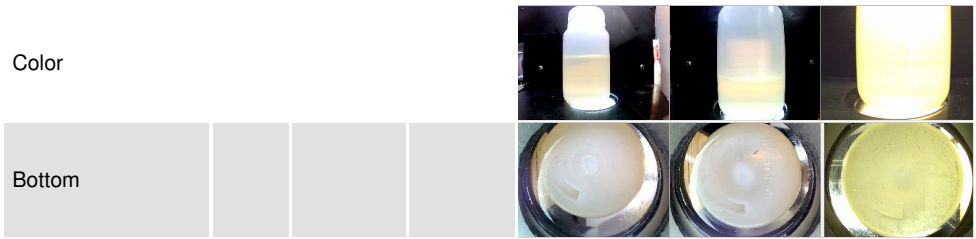
# OIL ANALYSIS REPORT



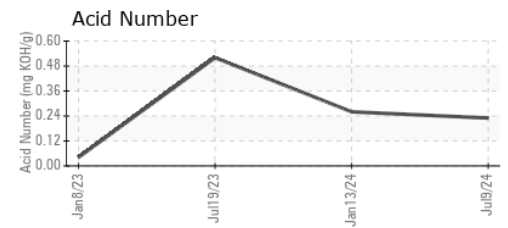
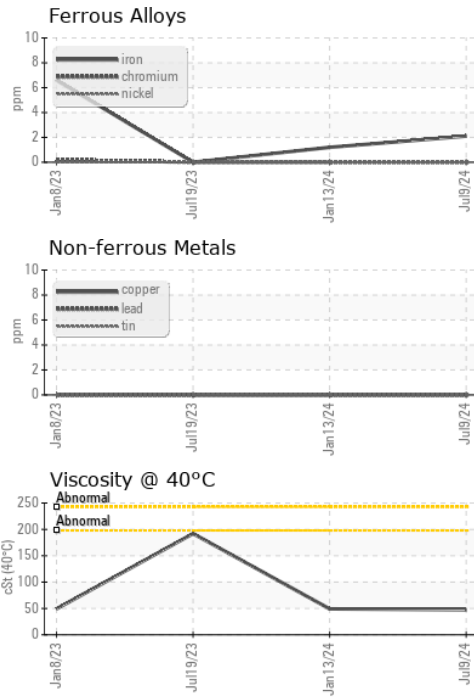
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 47.5    | 49.2     | 192      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0881676      **Received** : 16 Jul 2024  
**Lab Number** : 06237933      **Tested** : 17 Jul 2024  
**Unique Number** : 11126767      **Diagnosed** : 17 Jul 2024 - Wes Davis  
**Test Package** : IND 2

**TAKEDA**  
 305-505 BAXALTA PARKWAY  
 SOCIAL CIRCLE, GA  
 US 30025  
 Contact: BRANDON INMAN  
 BRANDON.INMAN@SHIRE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)