

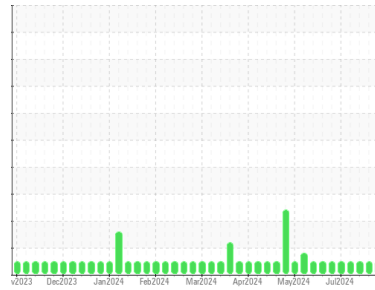


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR GM01 - DA LUBRICANT BLUE FLAME HB-5 SAE 40 (S/N LGS00177)
 Component
Biogas Engine
 Fluid
D-A Lubricant Blue Flame HB-5 40W (140 GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0880174	WC0880173	WC0880171
Sample Date	Client Info		15 Jul 2024	08 Jul 2024	01 Jul 2024
Machine Age	hrs	Client Info	81231	81071	80926
Oil Age	hrs	Client Info	305	145	441
Oil Changed	Client Info		Oil Added	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>0.1	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >45	2	1	7
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m >2	0	0	<1
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m >5	0	0	0
Aluminum	ppm	ASTM D5185m >10	1	1	2
Lead	ppm	ASTM D5185m >5	0	0	0
Copper	ppm	ASTM D5185m >14	<1	<1	1
Tin	ppm	ASTM D5185m >13	<1	0	3
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	1	2
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	2	2	2
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	15	14	21
Calcium	ppm	ASTM D5185m	1491	1523	1451
Phosphorus	ppm	ASTM D5185m	310	328	338
Zinc	ppm	ASTM D5185m	385	398	427
Sulfur	ppm	ASTM D5185m	3999	3848	4529

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >200	109	70	144
Sodium	ppm	ASTM D5185m	2	2	3
Potassium	ppm	ASTM D5185m >20	0	0	1

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624 >20	3.9	3.7	3.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	19.0	17.1	19.3

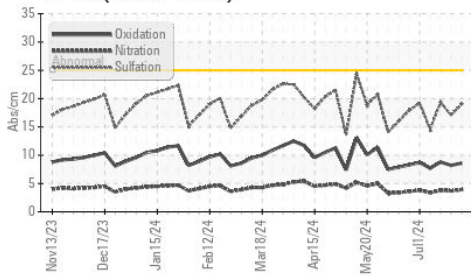
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	8.6	8.2	8.8
Acid Number (AN)	mg KOH/g	ASTM D8045	1.31	1.08	1.42
Base Number (BN)	mg KOH/g	ASTM D2896	3.05	3.85	2.78

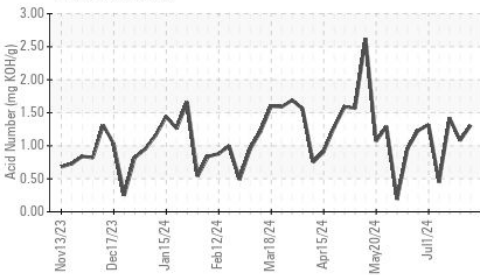


OIL ANALYSIS REPORT

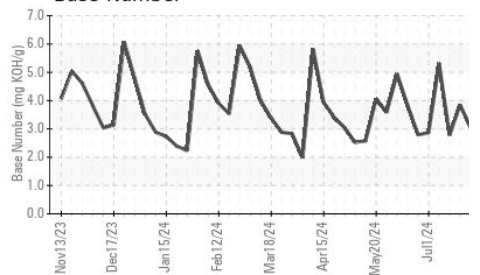
FT-IR (Direct Trend)



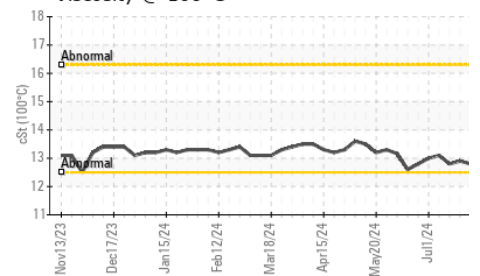
Acid Number



Base Number



Viscosity @ 100°C

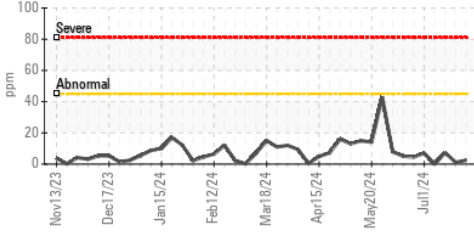


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

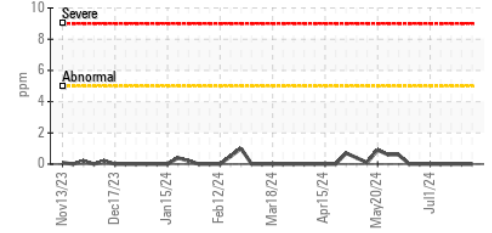
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	12.8	12.9	12.8

GRAPHS

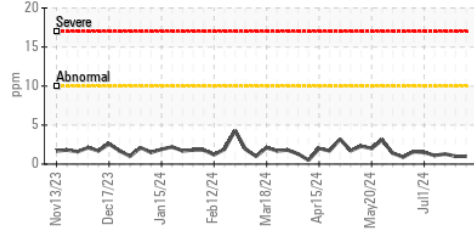
Iron (ppm)



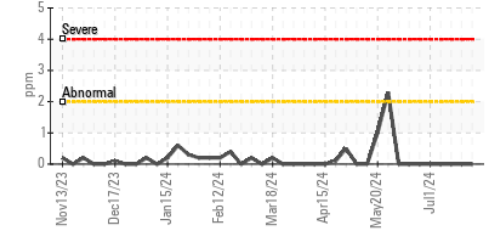
Lead (ppm)



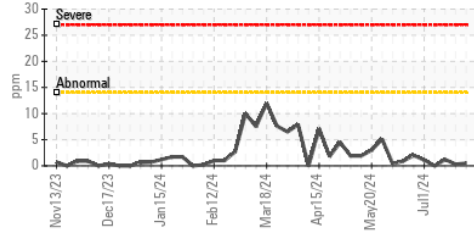
Aluminum (ppm)



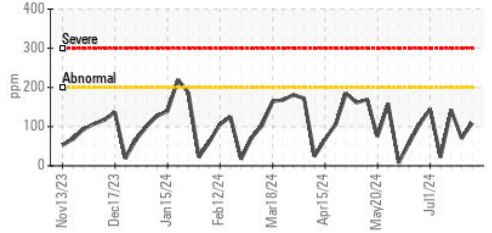
Chromium (ppm)



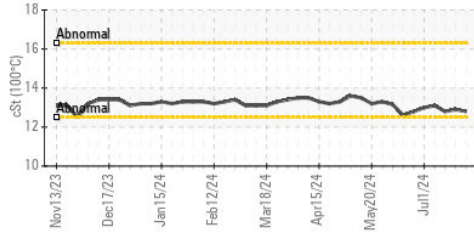
Copper (ppm)



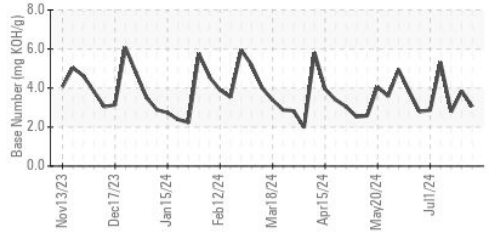
Silicon (ppm)



Viscosity @ 100°C



Base Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0880174
Lab Number : 06237985
Unique Number : 11126819
Test Package : MOB 2
Received : 16 Jul 2024
Tested : 17 Jul 2024
Diagnosed : 18 Jul 2024 - Sean Felton

ONSLow
 465 MEADOWVIEW RD
 JACKSONVILLE, NC
 US 28540
 Contact: THOMAS BURTON
 thomas.burton@cubedistrictenergy.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)