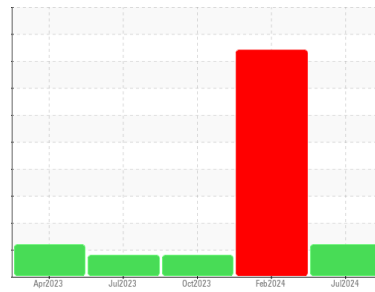




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

CDW

Machine Id
[CDW] CDW-Z-U0001 - ROYAL PURPLE 100 NO DYE

Component

New (Unused) Oil

Fluid

ROYAL PURPLE SYNFILM GT 100 (--- QTS)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0042849	RP0038937	RP0038999
Sample Date	Client Info		12 Jul 2024	06 Feb 2024	17 Oct 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			ABNORMAL	SEVERE	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >5	0	0	0
Chromium	ppm	ASTM D5185m >5	0	0	<1
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m >5	0	0	0
Aluminum	ppm	ASTM D5185m >5	<1	<1	2
Lead	ppm	ASTM D5185m >5	0	9	<1
Copper	ppm	ASTM D5185m >5	0	4	0
Tin	ppm	ASTM D5185m >5	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	18	0	2
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	12	2	3
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	169	79	103
Calcium	ppm	ASTM D5185m	132	13	50
Phosphorus	ppm	ASTM D5185m 35	90	18	42
Zinc	ppm	ASTM D5185m	109	19	22

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	4	2	3
Sodium	ppm	ASTM D5185m	1	<1	0
Potassium	ppm	ASTM D5185m >20	1	0	<1
Water	%	ASTM D6304	0.030	▲ 0.131	0.033
ppm Water	ppm	ASTM D6304	304	▲ 1310	335.0

FLUID CLEANLINESS

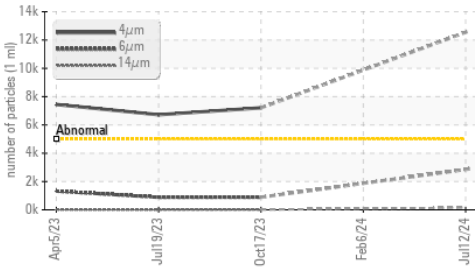
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 12548	---	● 7208
Particles >6µm	ASTM D7647	>1300	▲ 2854	---	● 890
Particles >14µm	ASTM D7647	>160	147	---	● 13
Particles >21µm	ASTM D7647	>40	34	---	● 3
Particles >38µm	ASTM D7647	>10	2	---	● 0
Particles >71µm	ASTM D7647	>3	0	---	● 0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/14	---	● 20/17/11

FLUID DEGRADATION

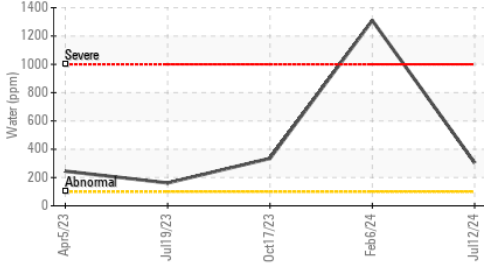
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.388	0.40	0.41	0.39

OIL ANALYSIS REPORT

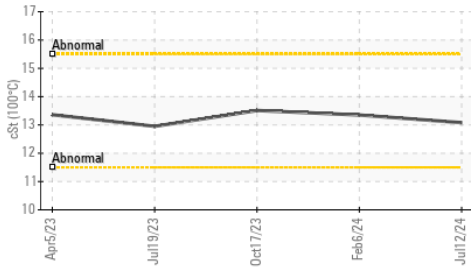
▲ Particle Trend



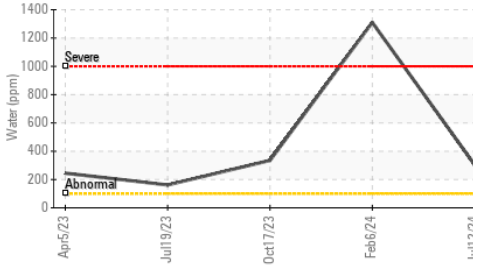
Water (KF)



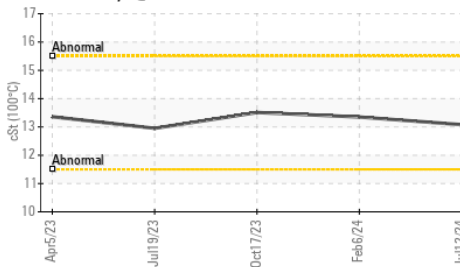
Viscosity @ 100°C



Water (KF)



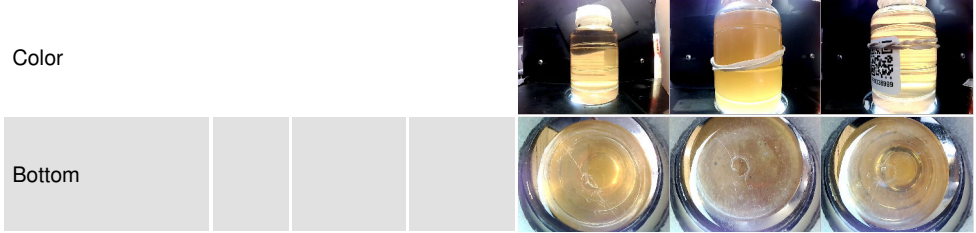
Viscosity @ 100°C



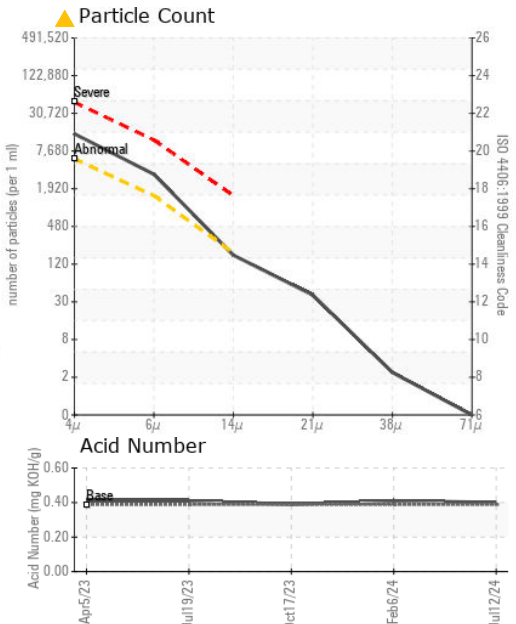
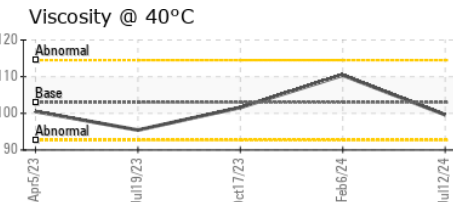
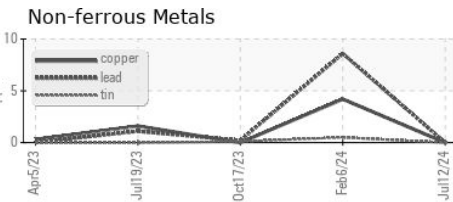
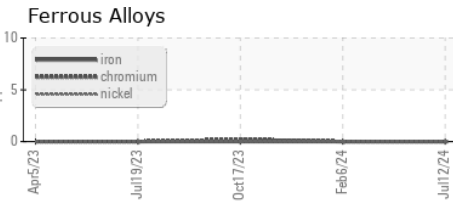
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	● HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	▲ 0.2%	NEG
Free Water	scalar	*Visual	NEG	▲ 10.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 103	99.6	110.4	101.6
Visc @ 100°C	cSt	ASTM D445	13.08	13.35	13.51
Viscosity Index (VI)	Scale	ASTM D2270	128	117	132

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042849 **Received** : 16 Jul 2024
Lab Number : 06238299 **Tested** : 19 Jul 2024
Unique Number : 11127133 **Diagnosed** : 19 Jul 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: FT-IR, KV100, PrtCount, VI)

CALUMET
 3333 MIDWAY AVENUE
 SHREVEPORT, LA
 US 71109
 Contact: NICHOLAS LESAGE
 nicholas.lesage@clmt.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)