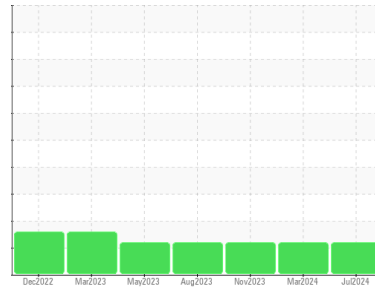




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

MEK
Machine Id

[MEK] TOTE 17 - TURBINE 150

Component

New (Unused) Oil

Fluid

BELRAY Turbine Oil 150 (275 GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | RP0042844 | RP0042873 | RP0038955 |
| Sample Date | Client Info | 12 Jul 2024 | 08 Mar 2024 | 28 Nov 2023 |
| Machine Age | hrs | Client Info | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 |
| Oil Changed | Client Info | Not Changed | Not Changd | Not Changed |
| Sample Status | | ABNORMAL | ATTENTION | ABNORMAL |

WEAR METALS

| method | limit/base | current | history1 | history2 |
|----------|------------|----------------|----------|----------|
| Iron | ppm | ASTM D5185m >5 | 0 | 0 |
| Chromium | ppm | ASTM D5185m >5 | 0 | <1 |
| Nickel | ppm | ASTM D5185m >5 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 |
| Silver | ppm | ASTM D5185m >5 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >5 | 0 | 2 |
| Lead | ppm | ASTM D5185m >5 | 0 | 0 |
| Copper | ppm | ASTM D5185m >5 | 0 | <1 |
| Tin | ppm | ASTM D5185m >5 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 |
|------------|------------|-------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 |
| Barium | ppm | ASTM D5185m | <1 | 2 |
| Molybdenum | ppm | ASTM D5185m | 1 | <1 |
| Manganese | ppm | ASTM D5185m | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 5 | 1 |
| Calcium | ppm | ASTM D5185m | 14 | 4 |
| Phosphorus | ppm | ASTM D5185m | 35 | 17 |
| Zinc | ppm | ASTM D5185m | 14 | 0 |

CONTAMINANTS

| method | limit/base | current | history1 | history2 |
|-----------|------------|-----------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | 1 | 3 |
| Sodium | ppm | ASTM D5185m | 2 | 0 |
| Potassium | ppm | ASTM D5185m >20 | 0 | 0 |
| Water | % | ASTM D6304 | 0.006 | 0.003 |
| ppm Water | ppm | ASTM D6304 | 64 | 33 |

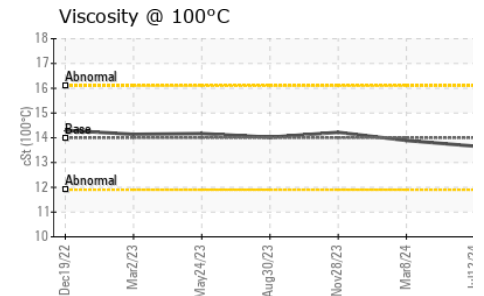
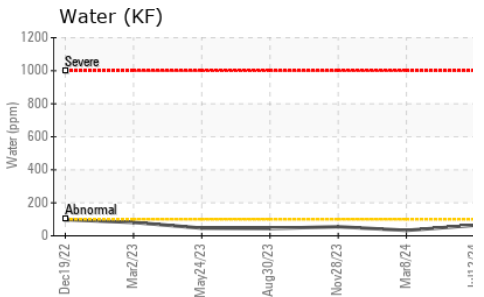
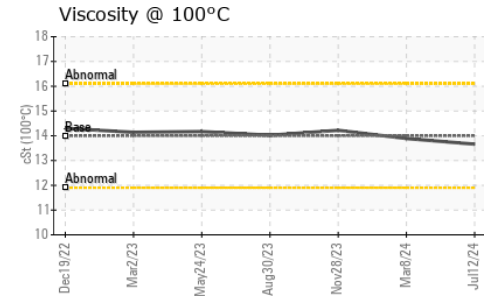
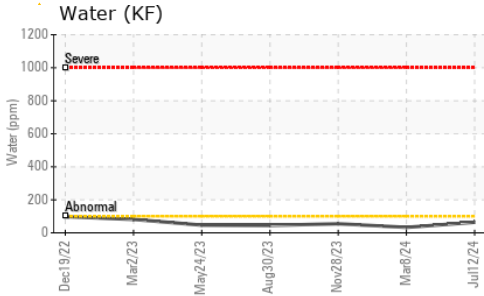
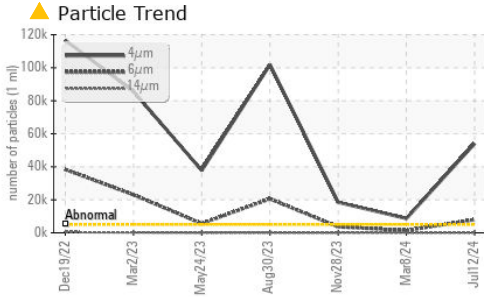
FLUID CLEANLINESS

| method | limit/base | current | history1 | history2 |
|-----------------|------------------------|------------|------------|------------|
| Particles >4µm | ASTM D7647 >5000 | ▲ 54066 | ● 8671 | ▲ 18499 |
| Particles >6µm | ASTM D7647 >1300 | ▲ 7919 | ● 1394 | ▲ 3620 |
| Particles >14µm | ASTM D7647 >160 | 31 | 43 | 52 |
| Particles >21µm | ASTM D7647 >40 | 5 | 7 | 12 |
| Particles >38µm | ASTM D7647 >10 | 0 | 0 | 1 |
| Particles >71µm | ASTM D7647 >3 | 0 | 0 | 1 |
| Oil Cleanliness | ISO 4406 (c) >19/17/14 | ▲ 23/20/12 | ● 20/18/13 | ▲ 21/19/13 |

FLUID DEGRADATION

| method | limit/base | current | history1 | history2 |
|------------------|------------|------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.176 | 0.081 |

OIL ANALYSIS REPORT

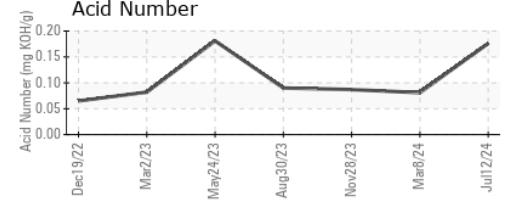
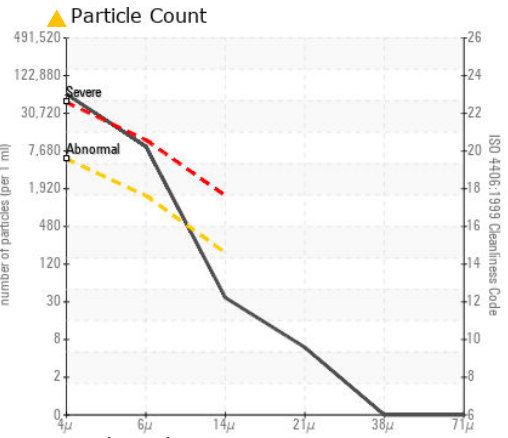
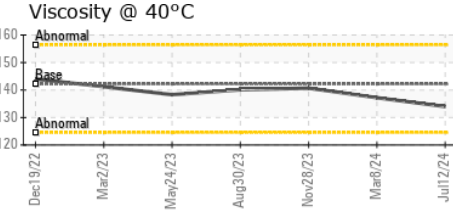
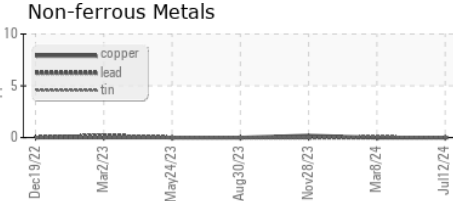
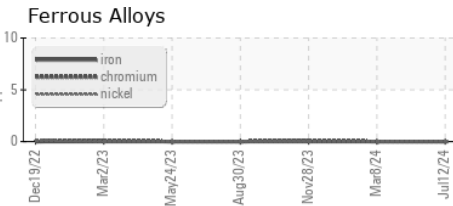


| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | NEG | NEG | NEG |
| Free Water | scalar | *Visual | NEG | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|----------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 142.2 | 134.0 | 137.2 |
| Visc @ 100°C | cSt | ASTM D445 | 14.0 | 13.66 | 13.89 |
| Viscosity Index (VI) | Scale | ASTM D2270 | 99 | 97 | 98 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | | |
| Bottom | | | | | |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042844 **Received** : 16 Jul 2024
Lab Number : 06238303 **Tested** : 19 Jul 2024
Unique Number : 11127137 **Diagnosed** : 19 Jul 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: FT-IR, KV100, PrtCount, VI)

CALUMET
 3333 MIDWAY AVENUE
 SHREVEPORT, LA
 US 71109
 Contact: NICHOLAS LESAGE
 nicholas.lesage@clmt.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)