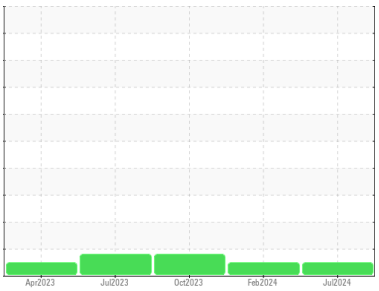
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
4 CRDUE
Machine Id
[4 CRDUE] 4CRU-Z-0001 - ROYAL PURPLE 100 NO DYE
Component
New (Unused) Oil
Fluid
ROYAL PURPLE SYNFILM GT 100 (--- QTS)

DIAGNOSIS

Recommendation
This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0042860**	RP0038941	RP0039004
Sample Date		Client Info		**12 Jul 2024**	06 Feb 2024	17 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	**0**	0	0
Chromium	ppm	ASTM D5185m	>5	**0**	0	<1
Nickel	ppm	ASTM D5185m	>5	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m	>5	**0**	0	0
Aluminum	ppm	ASTM D5185m	>5	**<1**	0	2
Lead	ppm	ASTM D5185m	>5	**0**	0	<1
Copper	ppm	ASTM D5185m	>5	**0**	0	0
Tin	ppm	ASTM D5185m	>5	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**92**	80	95
Calcium	ppm	ASTM D5185m		**9**	2	5
Phosphorus	ppm	ASTM D5185m	35	**11**	60	11
Zinc	ppm	ASTM D5185m		**10**	8	0

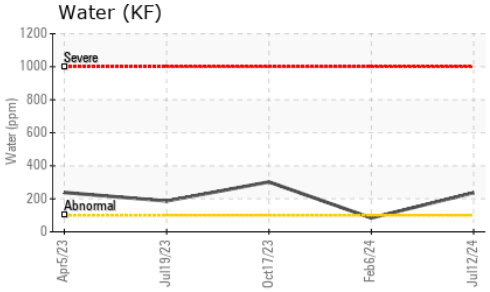
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	1	3
Sodium	ppm	ASTM D5185m		**2**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	<1
Water	%	ASTM D6304		**0.023**	0.008	0.030
ppm Water	ppm	ASTM D6304		**237**	84	302.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**4011**	3916	6207
Particles >6µm		ASTM D7647	>1300	**658**	401	771
Particles >14µm		ASTM D7647	>160	**13**	4	8
Particles >21µm		ASTM D7647	>40	**3**	1	2
Particles >38µm		ASTM D7647	>10	**1**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**19/17/11**	19/16/9	20/17/10

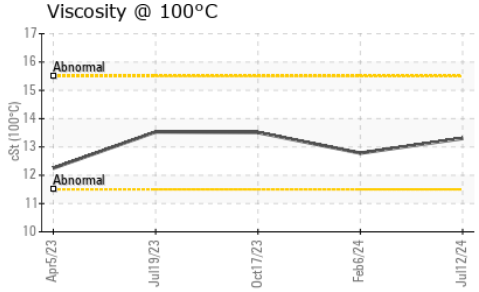
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.388	**0.43**	0.33	0.39

OIL ANALYSIS REPORT

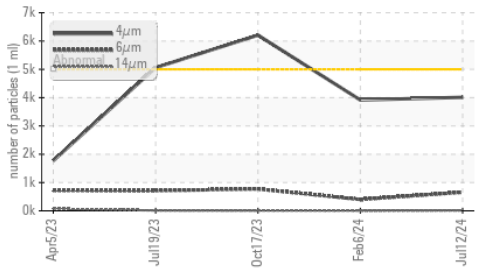
Water (KF)



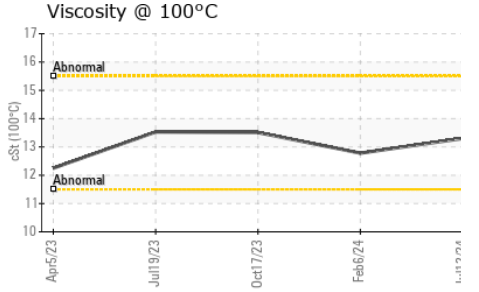
Viscosity @ 100°C



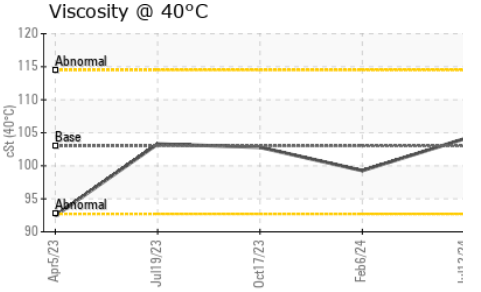
Particle Trend



Viscosity @ 100°C



Viscosity @ 40°C



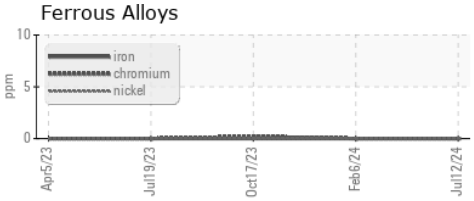
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	103	**104.1**	99.27	102.8
Visc @ 100°C	cSt	ASTM D445		**13.3**	12.78	13.51
Viscosity Index (VI)	Scale	ASTM D2270		**125**	124	130

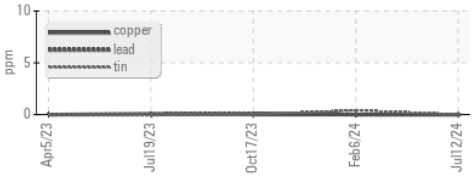
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

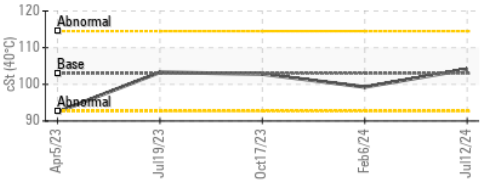
Ferrous Alloys



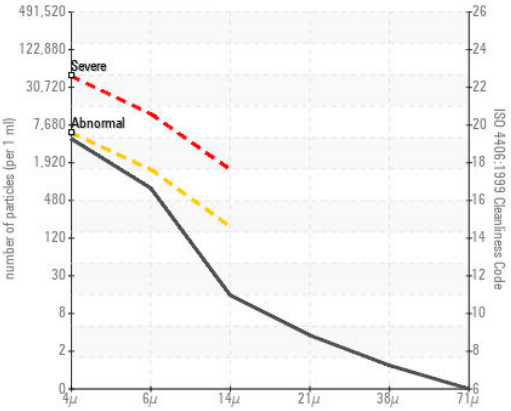
Non-ferrous Metals



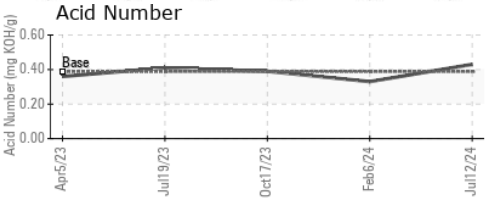
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042860 **Received** : 16 Jul 2024
Lab Number : 06238324 **Tested** : 19 Jul 2024
Unique Number : 11127158 **Diagnosed** : 19 Jul 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: FT-IR, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CALUMET
3333 MIDWAY AVENUE
SHREVEPORT, LA
US 71109
Contact: NICHOLAS LESAGE
nicholas.lesage@clmt.com
T:
F:

Report Id: CALSHR [WUSCAR] 06238324 (Generated: 07/21/2024 12:55:19) Rev: 1

Submitted By: CODY COMPTON