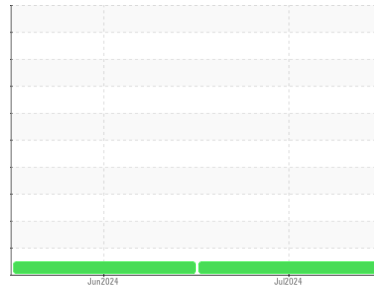




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id

## Oil room tote 29

Component

### Bulk Fluid Tank

Fluid

### ROYAL PURPLE BARRIER FLUID GT22 (--- GAL)

#### DIAGNOSIS

##### Recommendation

This is a baseline read-out on the submitted sample.

#### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0038987</b>	RP0042857	---
Sample Date	Client Info		<b>12 Jul 2024</b>	05 Jun 2024	---
Machine Age	hrs	Client Info	<b>0</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	---
Sample Status			<b>NORMAL</b>	NORMAL	---

#### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	<b>0</b>	<1	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	<b>0</b>	0	---
Lead	ppm	ASTM D5185m	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	<b>0</b>	0	---
Tin	ppm	ASTM D5185m	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

#### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	1	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>3</b>	3	---
Calcium	ppm	ASTM D5185m	<b>0</b>	<1	---
Phosphorus	ppm	ASTM D5185m	<b>224</b>	198	---
Zinc	ppm	ASTM D5185m	<b>3</b>	5	---

#### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Sodium	ppm	ASTM D5185m	<b>3</b>	2	---
Potassium	ppm	ASTM D5185m	<b>&gt;20</b>	2	---
Water	%	ASTM D6304	<b>0.004</b>	0.001	---
ppm Water	ppm	ASTM D6304	<b>42</b>	5	---

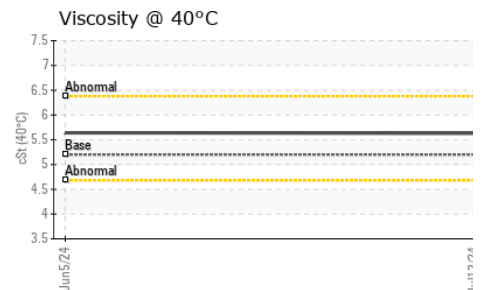
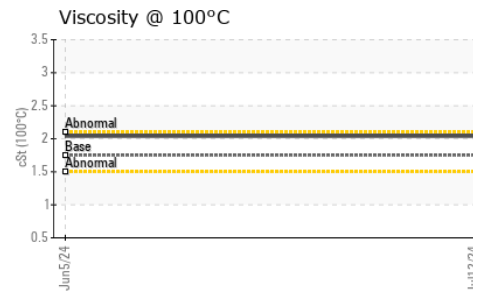
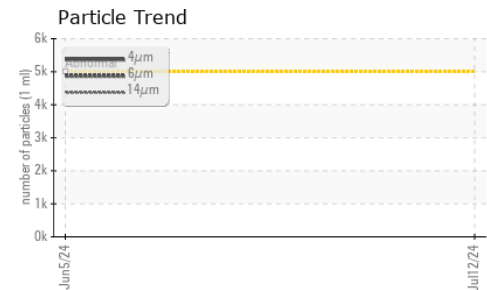
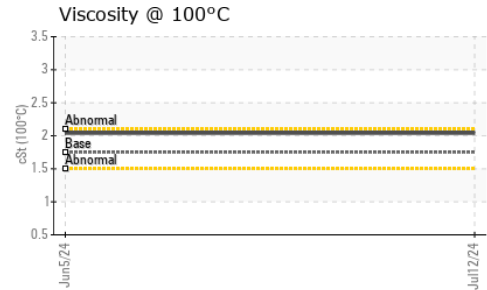
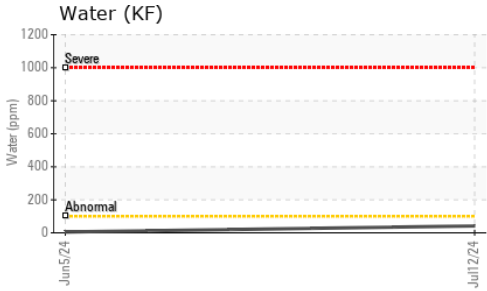
#### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>933</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>289</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>34</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>8</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/15/12</b>	---	---

#### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.728</b>	0.843	---

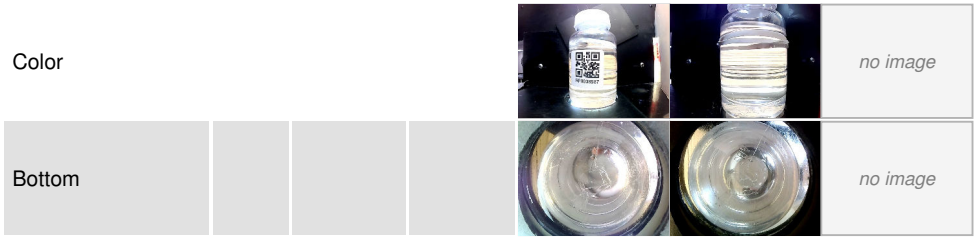
# OIL ANALYSIS REPORT



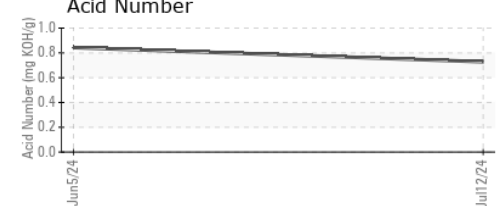
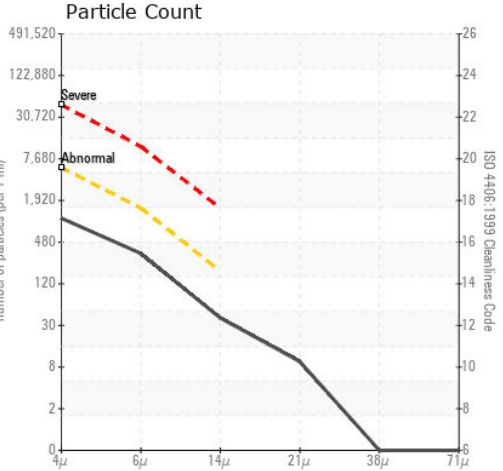
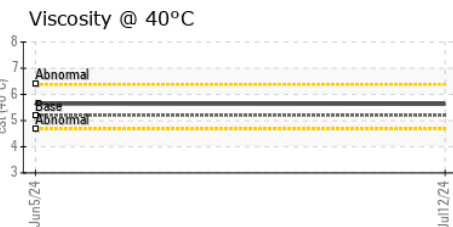
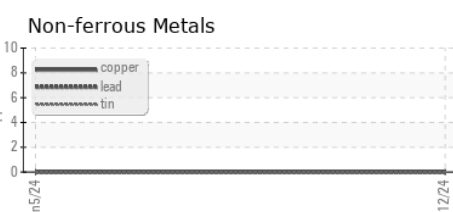
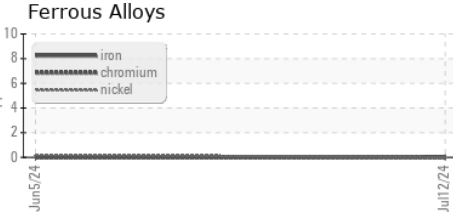
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	NEG	NEG	---
Free Water	scalar	*Visual	NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	5.2	5.63	5.64
Visc @ 100°C	cSt	ASTM D445	1.75	2.04	2.04
Viscosity Index (VI)	Scale	ASTM D2270	192	191	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0038987 **Received** : 16 Jul 2024  
**Lab Number** : 06238329 **Tested** : 17 Jul 2024  
**Unique Number** : 11127163 **Diagnosed** : 19 Jul 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KV100, PrtCount, VI )

**CALUMET**  
 3333 MIDWAY AVENUE  
 SHREVEPORT, LA  
 US 71109  
 Contact: NICHOLAS LESAGE  
 nicholas.lesage@clmt.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)