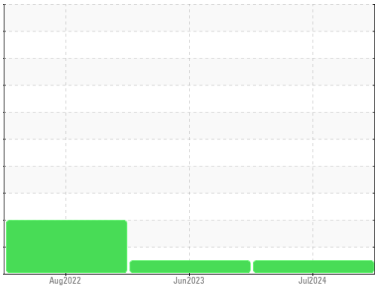
KAESER COMPRESSORS
Built for a lifetime.

# OIL ANALYSIS REPORT

Sample Rating Trend




NORMAL

Machine Id
## KAESER ASD 25 7895343 (S/N 1137)
Component
**Compressor**
Fluid
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **KCPA020788** | KCPA002142 | KC104604 |
| Sample Date | | Client Info | | **09 Jul 2024** | 16 Jun 2023 | 12 Aug 2022 |
| Machine Age | hrs | Client Info | | **1278** | 709 | 329 |
| Oil Age | hrs | Client Info | | **500** | 0 | 0 |
| Oil Changed | | Client Info | | **Changed** | N/A | Changed |
| Sample Status | | | | **NORMAL** | NORMAL | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **3** | <1 | 1 |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | **0** | <1 | 0 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | **5** | 4 | <1 |
| Lead | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | **0** | <1 | <1 |
| Tin | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **<1** | 1 | <1 |
| Magnesium | ppm | ASTM D5185m | | **4** | 6 | 7 |
| Calcium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 500 | **506** | 424 | 281 |
| Zinc | ppm | ASTM D5185m | | **130** | 63 | 9 |
| Sulfur | ppm | ASTM D5185m | | **2482** | 3702 | 6249 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **2** | 1 | 0 |
| Sodium | ppm | ASTM D5185m | | **1** | 2 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | 0 | 0 |
| Water | % | ASTM D6304 | >0.05 | **0.004** | 0.003 | 0.006 |
| ppm Water | ppm | ASTM D6304 | >500 | **48** | 26.0 | 66.6 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | | **941** | 2285 | 51062 |
| Particles >6µm | | ASTM D7647 | >1300 | **223** | 494 | ▲ 11904 |
| Particles >14µm | | ASTM D7647 | >80 | **20** | 28 | ▲ 925 |
| Particles >21µm | | ASTM D7647 | >20 | **6** | 7 | ▲ 215 |
| Particles >38µm | | ASTM D7647 | >4 | **1** | 0 | ▲ 6 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | **17/15/11** | 18/16/12 | ▲ 23/21/17 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 1.5 | **1.22** | 1.33 | 0.86 |

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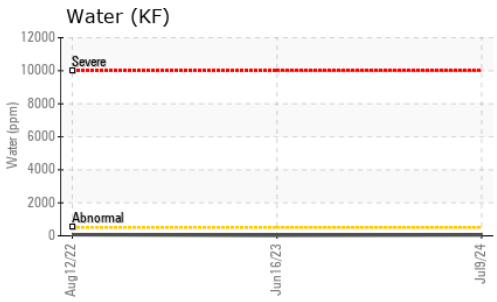
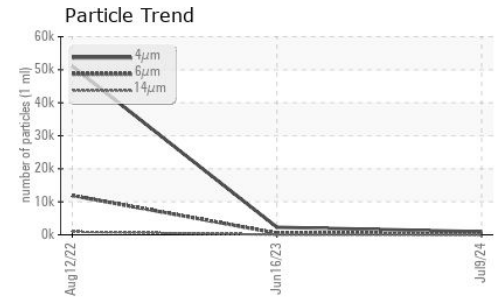
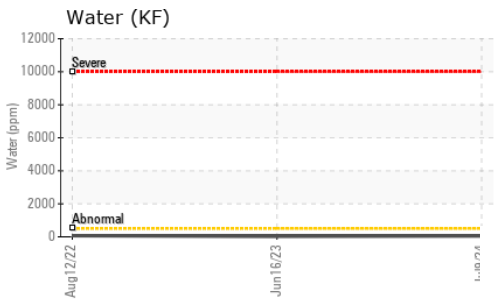
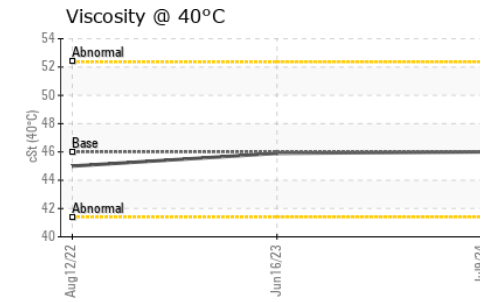
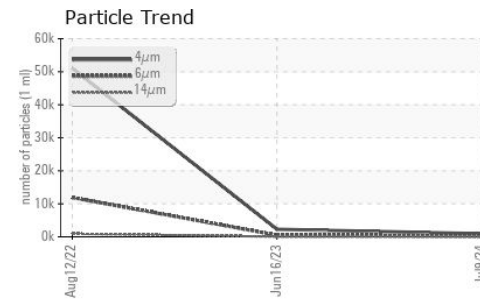


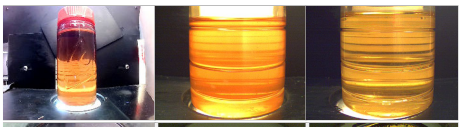



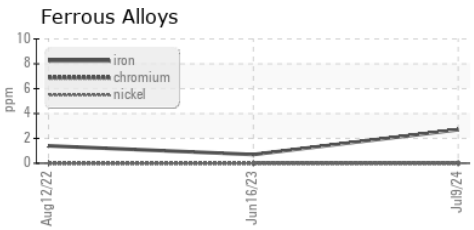



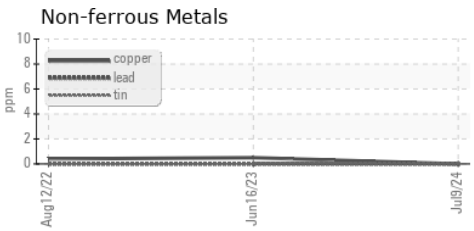

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

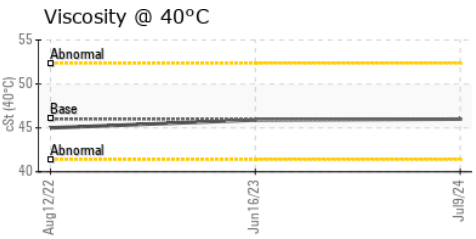
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 46 | **46.0** | 45.9 | 45.0 |

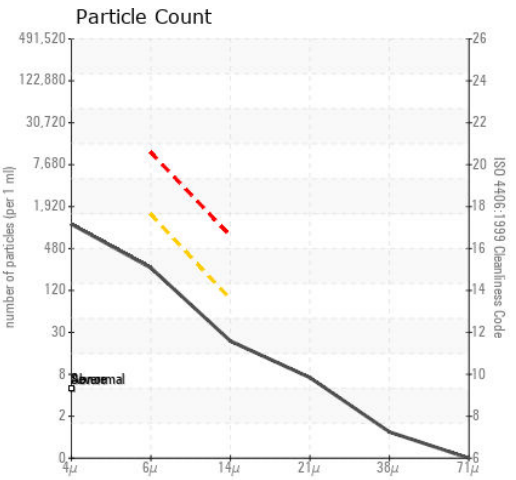
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

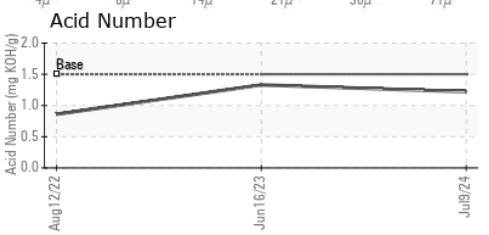
## GRAPHS




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : KCPA020788
**Lab Number** : 06238416
**Unique Number** : 11127250
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**Received** : 16 Jul 2024
**Tested** : 17 Jul 2024
**Diagnosed** : 18 Jul 2024 - Don Baldridge

**CHATEAU MONTELENA WINERY**
1429 TUBBS LN
CALISTOGA, CA
US 94515
Contact:
T:
F:

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*