

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Machine Id LEROI OXY0080 Component Compressor

Fluid CIMARRON HB-150 (--- GAL)

DIAGNOSIS

A Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

🔺 Wear

The iron level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

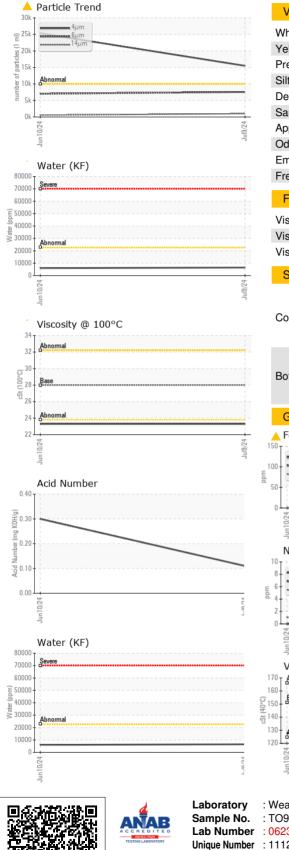
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO90004480	TO90004539	
Sample Date		Client Info		09 Jul 2024	10 Jun 2024	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	A 124	1 19	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		<1	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	<1	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m		0	0	
Tin	ppm		>15	1	1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm		0	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	U	0	<1	
Magnesium	ppm	ASTM D5185m	0	2	1	
Calcium	ppm	ASTM D5185m		0	0	
Phosphorus	ppm	ASTM D5185m	0	0	4	
Zinc	ppm	ASTM D5185m		0	3	
Sulfur	ppm	ASTM D5185m	0	1088	1418	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	
Sodium	ppm	ASTM D5185m	220	7	8	
Potassium	ppm	ASTM D5185m	>20	3	6	
Water	%	ASTM D510011	>2.26	0.649	0.602	
ppm Water	ppm	ASTM D0304 ASTM D6304	>22600	6490	6020	
FLUID CLEANLIN		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 15498	25308	
Particles >6µm		ASTM D7647	>2500	75430	▲ 7032	
Particles >14µm		ASTM D7647	>320	▲ 1002	▲ 560	
Particles >21µm		ASTM D7647	>80	<u> </u>	▲ 148	
Particles >38µm		ASTM D7647	>20	4	6	
Particles >71µm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	0 21/20/17	A 22/20/16	
FLUID DEGRADA		method	limit/base			
			-infit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.11	0.30	

Contact/Location: CARLOS LEAL - CIMCAR Page 1 of 2



OIL ANALYSIS REPORT



Certificate L2367

	VISUAL		method	limit/base	current	history1	history
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt				NONE	NONE	
		scalar	*Visual	NONE NORML	NORML	NORML	
	Appearance	scalar	*Visual		-		
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>2.26	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER		method	limit/base	current	history1	history
	Visc @ 40°C	cSt	ASTM D445	151	127	128	
	Visc @ 100°C	cSt	ASTM D445	28	23.3	23.3	
	Viscosity Index (VI) Scale	ASTM D2270	224	215	213	
	SAMPLE IMAG	ES	method	limit/base	current	history1	histor
	Color					•	no imag
	Bottom						no imag
	Bottom GRAPHS				$\tilde{\mathbf{O}}$		no imag
				491,520	Particle Count		no imag
	GRAPHS Ferrous Alloys			491,520			no imag
	GRAPHS Ferrous Alloys			491,520			no imag
_	GRAPHS Ferrous Alloys			491,520			no imag
	GRAPHS Ferrous Alloys			491,520 122,880 30,720		t	no imag
	GRAPHS Ferrous Alloys			491,520 122,880 30,720	Severe		no imag
	GRAPHS Ferrous Alloys ¹⁵⁰ ¹⁵⁰ ¹⁰⁰			491,520 122,880 30,720	Severe		no imag
	GRAPHS Ferrous Alloys	als		491,520 122,880 30,720	Severe		no imag
	GRAPHS Ferrous Alloys ¹⁵⁰ ¹⁵⁰ ¹⁰⁰	als		491,520 122,880 30,720	Severe		no imag
	GRAPHS Ferrous Alloys Ferrous Alloys icon ic	als		491,520 122,880 30,720 100 100 100 100 100 100 100 100 100 1	Severe		no imag
-	GRAPHS Ferrous Alloys	als		491,520 122,880 30,720	Severe		no imag
	GRAPHS Ferrous Alloys	als		491,520 122,880 30,720 100 100 100 100 100 100 100 100 100 1	Severe		no imag
-	GRAPHS Ferrous Alloys Ferrous Alloys for the second sec	als		491,520 122,880 30,720 (m 1 ab 1,920 90,000 90,000000 90,00000000	Severe		no imag
	GRAPHS Ferrous Alloys	als		491,520 122,880 30,720 122,880 30,720 122,880 122,880 122,880 122,880 122,880 122,880 120 120 120 120 120 120 120 120 120 12	Severe		no imag
	GRAPHS Ferrous Alloys			491,520 122,880 30,720 (m 1 ab 1,920 90,000 90,000000 90,00000000	Severe Roman		no imag
	GRAPHS Ferrous Alloys Ferrous Alloys for the second sec			491,520 122,880 30,720 122,880 30,720 122,880 120,800 120,8	Severe		
	GRAPHS Ferrous Alloys Ferrous Alloys Non-ferrous Met Copper Non-ferrous Met Copper Viscosity @ 40°C			491,520 122,880 30,720 122,880 30,720 122,880 120,800 120,8	Severe		
	GRAPHS Ferrous Alloys Ferrous Alloys Non-ferrous Met Copper Non-ferrous Met Copper Viscosity @ 40°C			491,520 122,880 30,720 122,880 30,720 122,880 120,800 120,8	Severe		
	GRAPHS Ferrous Alloys Ferrous Alloys Non-ferrous Met Copper Viscosity @ 40°C			491,520 122,880 30,720 122,880 30,720 122,880 120,800 120,8	Severe		
	GRAPHS Ferrous Alloys For a second			491,520 122,880 30,720 122,880 30,720 122,880 120,800 120,8	Severe		
	GRAPHS Ferrous Alloys Ferrous Alloys Non-ferrous Met Copper Viscosity @ 40°C			491,520 122,880 30,720 (m 1 ab 1,920 90,000 90,000000 90,00000000	Severe		

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: CIMCAR [WUSCAR] 06238434 (Generated: 07/18/2024 13:25:51) Rev: 1

Contact/Location: CARLOS LEAL - CIMCAR

Т:

F: