



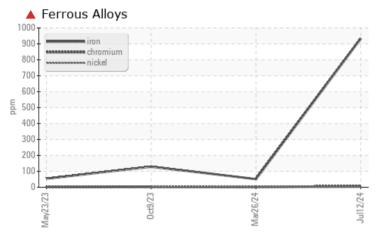
646242 144845

#### Swing Drive Fluic

Area

LIEBHERR GEAR BASIC 90 LS (--- GAL)

# COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC T	DBLEMATIC TEST RESULTS					
Sample Status				SEVERE	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>400	<b>4</b> 933	51	129
Chromium	ppm	ASTM D5185m	>10	<b>a</b>	<1	3

Customer Id: ADVKANMAN Sample No.: DJJ0024838 Lab Number: 06238621 Test Package: CONST

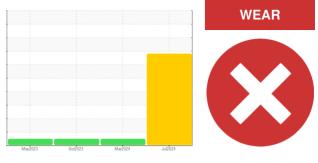


To discuss the diagnosis or test data: Sean Felton +1 919-379-4092

To manage this report scan the QR code

sfelton@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDE	D ACTIONS		
Action	Status	Date	

Action	Status	Date	Done By	Description
Inspect Wear Source			?	We advise that you inspect for the source(s) of wear.
Change Fluid			?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.
Resample			?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

#### 26 Mar 2024 Diag: Wes Davis

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.





### 09 Oct 2023 Diag: Sean Felton

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.







# **OIL ANALYSIS REPORT**

# Area **AMR-Manchester 646242** 144845

# 

LIEBHERR GEAR BASIC 90 LS (--- GAL)

# DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

#### 🔺 Wear

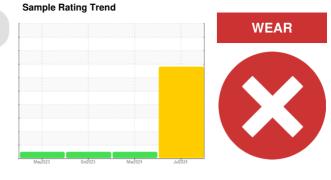
Gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.



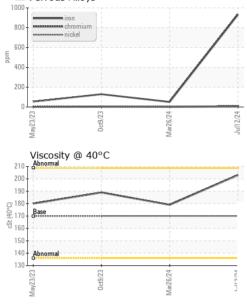
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		DJJ0024838	DJJ0013973	DJJ0003531
Sample Date		Client Info		12 Jul 2024	26 Mar 2024	09 Oct 2023
Machine Age	hrs	Client Info		2131	1529	991
Oil Age	hrs	Client Info		1000	0	991
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				SEVERE	NORMAL	NORMAL
CONTAMINATION	I	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	<b>9</b> 33	51	129
Chromium	ppm	ASTM D5185m	>10	<u> </u>	<1	3
Nickel	ppm	ASTM D5185m	>10	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	2	0
Lead	ppm	ASTM D5185m	>50	0	<1	0
Copper	ppm	ASTM D5185m	>200	28	16	13
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	2	1	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	<1	<1
Manganese	ppm	ASTM D5185m	0	7	<1	<1
Magnesium	ppm	ASTM D5185m	<1	<1	1	2
Calcium	ppm	ASTM D5185m	<1	0	15	12
Phosphorus	ppm	ASTM D5185m	2143	2160	2561	2239
Zinc	ppm	ASTM D5185m	<1	7	8	6
Sulfur	ppm	ASTM D5185m	23468	27748	32808	29964
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	<1	2
Sodium	ppm	ASTM D5185m		<1	<1	1
Potassium	ppm	ASTM D5185m	>20	2	<1	1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	Social					
	scalar	*Visual	NONE	NONE	NONE	NONE
Debris		*Visual *Visual	NONE NONE	NONE NONE	NONE NONE	NONE NONE
Silt Debris Sand/Dirt Appearance	scalar					
Debris Sand/Dirt	scalar scalar	*Visual	NONE	NONE	NONE	NONE
Debris Sand/Dirt Appearance	scalar scalar scalar	*Visual *Visual	NONE NORML	NONE NORML	NONE NORML	NONE NORML

Contact/Location: STEVE BROWN - ADVKANMAN



# **OIL ANALYSIS REPORT**

Ferrous Alloys



FLUID PROPERTIES	method limit/base	current	history1	history2
Visc @ 40°C cSt	ASTM D445 170	203	179	189
SAMPLE IMAGES	method limit/base	current	history1	history2
Color		no image	no image	no image
Jul12/24				
Bottom		no image	no image	no image
GRAPHS				
Ferrous Alloys				
900 - iron 800 - chromium	/			
700 5 600				
토 500 -	/			
400				
200				
0	4 4			
May23/23 0ct9/23	Mar26/24			
Non-ferrous Metals	E			
30 copper				
25 - Parameter lead				
20				
툞 15-				
10				
5-				
53 53	24			
May23/23 0ct9/23	Mar26/24 Jul12/24			
Viscosity @ 40°C				
200 -	/			
190				
180 - G Bace				
€ 170 - <b>Base</b> 50 - <b>B</b>				
150 -				
140 Abnormal				
130	24			
May23/23 0ct9/23	Mar26/24 Jul12/24			
bry : WearCheck USA - 501 Madis No. : DJJ0024838 Rec	eived : 16 Jul 2024		GE METALS RECYCL MANCHESTER	
nber : 06238621 Tes	ted : 17 Jul 2024	an Folton	KAN	SAS CITY, N
mber: 11127455 Diag	<b>inosed</b> : 18 Jul 2024 - Se	an reilun		US 641 TEVE BROW



Report Id: ADVKANMAN [WUSCAR] 06238621 (Generated: 07/18/2024 16:43:11) Rev: 1

Certificate 12367

Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Contact/Location: STEVE BROWN - ADVKANMAN

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