

OIL ANALYSIS REPORT



Machine Id Component Hydraulic System Fluid BIO FLO HDFU 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

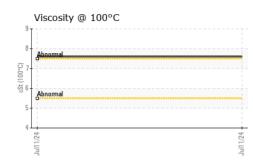
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

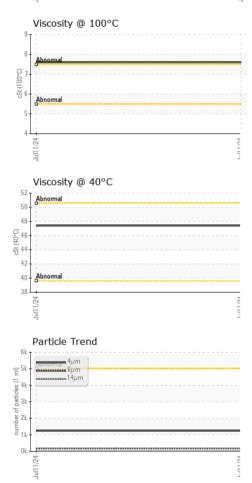
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO60002685		
Sample Date		Client Info		11 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m	0	0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead		ASTM D5185m	>20	0		
	ppm	ASTM D5185m		۰ <1		
Copper Tin	ppm	ASTM D5185m ASTM D5185m	>20	<1 0		
	ppm		>20			
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		93		
Phosphorus	ppm	ASTM D5185m		324		
Zinc	ppm	ASTM D5185m		525		
Sulfur	ppm	ASTM D5185m		883		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	NEG		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1239		
Particles >6µm		ASTM D7647	>1300	171		
Particles >14µm		ASTM D7647	>160	13		
Particles >21µm		ASTM D7647	>40	3		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/11		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.45		



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	VISUAL		method	limit/base			history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
/24	Appearance	scalar	*Visual	NORML	NORML		
Jul11/24	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
	Free Water	scalar	*Visual	20.00	NEG		
	FLUID PROPERT			limit/boog			
			method	limit/base		history1	history2
	Visc @ 40°C	cSt	ASTM D445		47.4		
	Visc @ 100°C	cSt	ASTM D445		7.6		
	Viscosity Index (VI)	Scale	ASTM D2270		126		
24	SAMPLE IMAGES	5	method	limit/base	e current	history1	history2
	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys				Particle Count		
C 1 1				491,5	520 T		[²
-	8 iron			122,8	380 -		-2
	a 4			30,7	Severe		-2
	2 -				/20		T ²
	0 2 2			54 E 7,6	680 Abnormal		-2
	Jul11/24			Juli 1/24 particles (per 1 ml)	920-		-11
				J (cles			
	Non-ferrous Metal	S		f parti	+80-		-1
	8 copper			ther of	120-		-1
	E 6 - sessesses lead			number	30-		-1
N CI 1	4						
	2				8-		
	1/24			1/24	2-		-8
	Jul11/24			Jul 1	0		
,	Viscosity @ 40°C				Acid Number	4μ 21μ	38µ 71µ
	55 T			(P) 0	.50 T		
5	_ 50 Abnormal			(mg KOH/g)	.40		
0.00V	50 + P 000000000000000000000000000000000000			Ĕ0	.30		
	a Abnormal			0 Number (.20		
	35			Acid N	.00		
5	Jul11/24			Jul11/24	Jul11/24		
C. 1 1	Jull			llul	Jult		
		1 Madiso	n Ave Carv	, NC 27513	}	DICKSON TE	STING CO IN
Sample No. : Lab Number : Unique Number :	11127960 IND 2 (Additional Tes	Recei Teste Diagn ts: KF, K	ved : 17 d : 19 iosed : 19 V100, VI)	' Jul 2024) Jul 2024 Jul 2024 - Do	on Baldridge	SO	6 PALMER A\ UTH GATE, C US 9020 JESUS ZAVAL

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: JESUS ZAVALA - DICSOUTO

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