

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area PRE Machine Id COMBO DUMP 1&2

Hydraulic System

PETRO CANADA PURITY FG AW HYDRAULIC 32 (10 GAL)

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	ΛΑΤΙΟΝ	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0965386		
Sample Date		Client Info		12 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		14		
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	0		
Tin	ppm		>20	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		- 451		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		622		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	3		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304		0.004		
ppm Water	ppm	ASTM D6304	>500	48		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	<mark> </mark> 826		
Particles >6µm		ASTM D7647	>160	159		
Particles >14µm		ASTM D7647	>20	20		
Particles >21µm		ASTM D7647	>4	5		
Particles >38µm		ASTM D7647	>3	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>16/14/11	• 17/14/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.25	 Outhur 111 - 1 D	

Report Id: BLURICIN [WUSCAR] 06239129 (Generated: 07/19/2024 12:09:58) Rev: 1

Submitted By: KEVIN KEITH Page 1 of 2



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NONE

NONE

NONE

NONE

LIGHT

NONE

NORML

NORML

NEG

NEG

36.0

Particle Count

Acid Number

491,5

122,880

30 720 7.68

1.92

48

120

30

(^{0.30} (⁰/HOX)

Ê0.18

· 문 0.12

Acid

0.06

0.00

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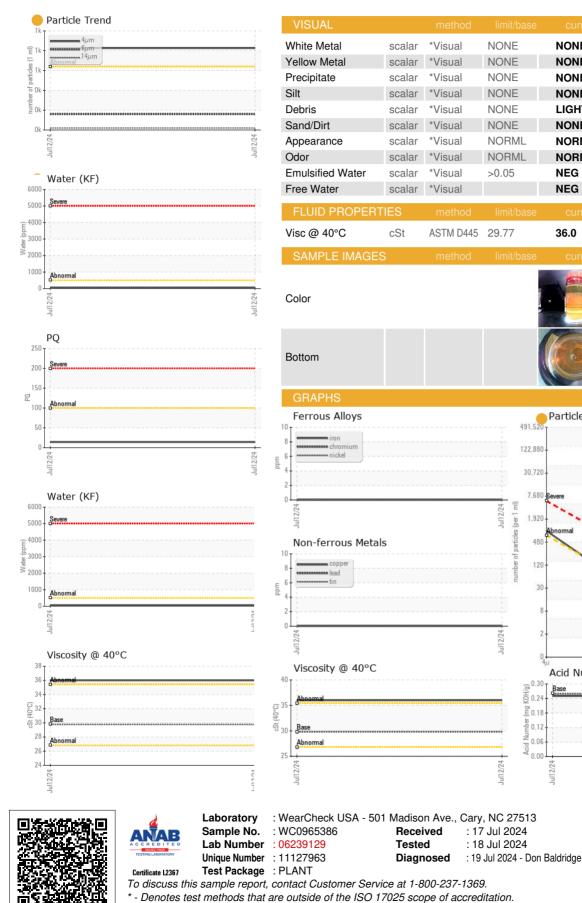
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BLUE BUFFALO 4748 WEST INDUSTRIES ROAD RICHMOND, IN US 47374 Contact: KEVIN KEITH kkeith@bluebuff.com T: (765)200-6535 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

214

Report Id: BLURICIN [WUSCAR] 06239129 (Generated: 07/19/2024 12:09:58) Rev: 1

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Page 2 of 2