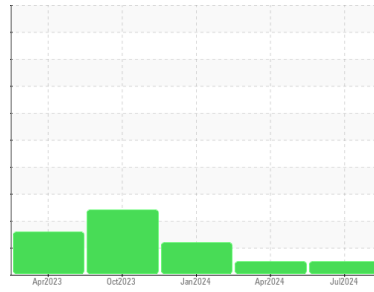




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER SFC 75S 5957079 (S/N 3684)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC06239149</b>	KC130143	KC126531
Sample Date	Client Info			<b>09 Jul 2024</b>	16 Apr 2024	08 Jan 2024
Machine Age	hrs	Client Info		<b>59884</b>	57891	55530
Oil Age	hrs	Client Info		<b>0</b>	2300	0
Oil Changed	Client Info			<b>N/A</b>	Not Changd	N/A
Sample Status				<b>NORMAL</b>	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	2	2
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>6</b>	2	8
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

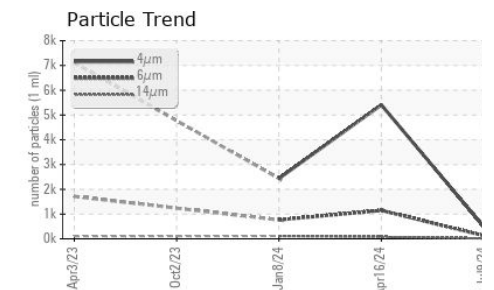
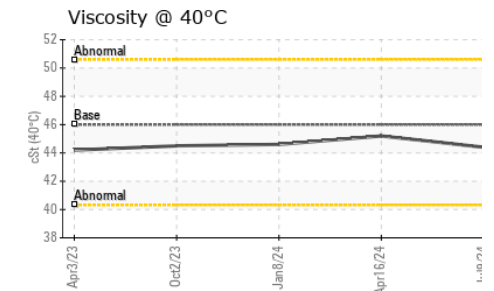
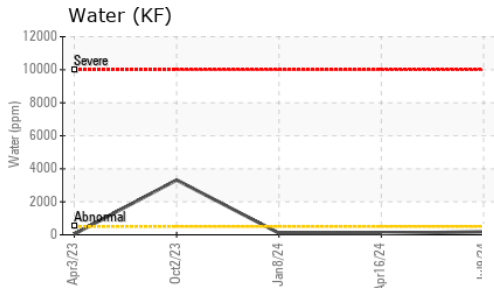
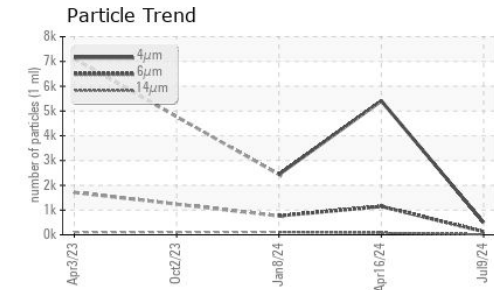
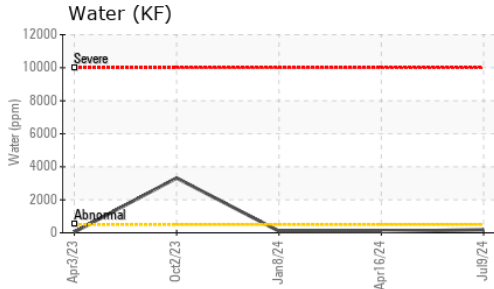
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>3</b>	9	<1
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	37
Zinc	ppm	ASTM D5185m		<b>12</b>	15	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>4</b>	2	4
Sodium	ppm	ASTM D5185m		<b>4</b>	2	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	<1
Water	%	ASTM D6304	>0.05	<b>0.018</b>	0.009	0.010
ppm Water	ppm	ASTM D6304	>500	<b>184</b>	90	102

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>495</b>	5409	2436
Particles >6µm		ASTM D7647	>1300	<b>129</b>	1146	763
Particles >14µm		ASTM D7647	>80	<b>15</b>	76	114
Particles >21µm		ASTM D7647	>20	<b>3</b>	20	44
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	3
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>16/14/11</b>	20/17/13	18/17/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.40</b>	0.46	0.38

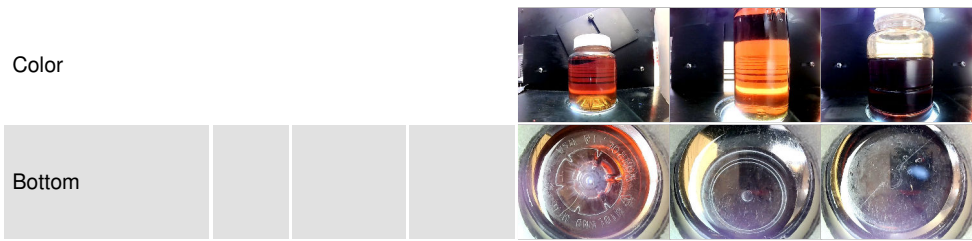
# OIL ANALYSIS REPORT



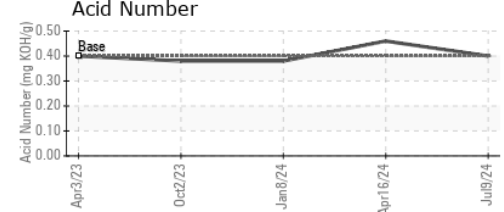
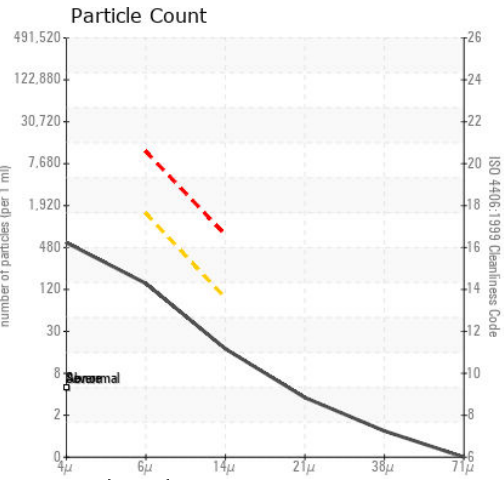
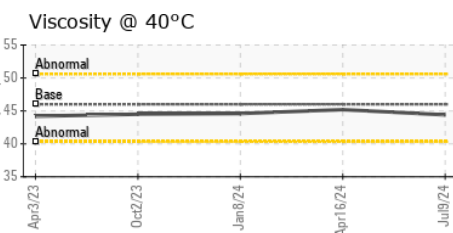
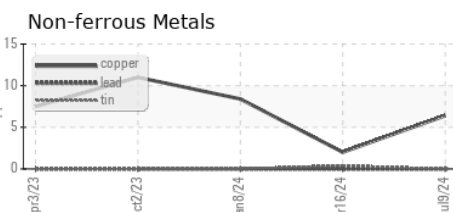
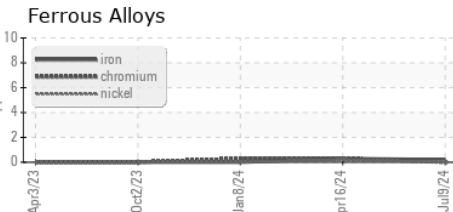
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.4	45.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC06239149  
**Lab Number** : 06239149  
**Unique Number** : 11127983  
**Test Package** : IND 2  
**Received** : 17 Jul 2024  
**Tested** : 18 Jul 2024  
**Diagnosed** : 19 Jul 2024 - Don Baldrige

**TREMCO**  
 3361 E 80TH ST  
 CLEVELAND, OH  
 US 44127  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)