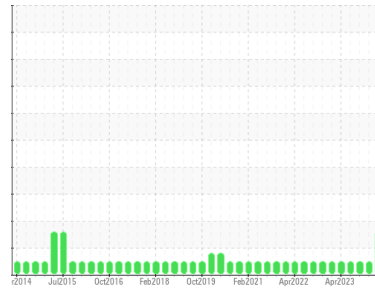




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
BC-3 (S/N 323138)

Component
Refrigeration Compressor

Fluid
CHEVRON REFRIGERATION OIL WF 68 (150 GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a trace of moisture present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0901871	WC0802853	WC0857539
Sample Date	Client Info		10 Jul 2024	24 Mar 2024	25 Oct 2023
Machine Age	hrs	Client Info	209179	207178	204924
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			MARGINAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	2	2	2
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	0	0	1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	0	0	0
Tin	ppm	ASTM D5185m >4	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	0	0
Calcium	ppm	ASTM D5185m	0	0	1
Phosphorus	ppm	ASTM D5185m	0	0	<1
Zinc	ppm	ASTM D5185m	4	0	0
Sulfur	ppm	ASTM D5185m	46	266	110

CONTAMINANTS

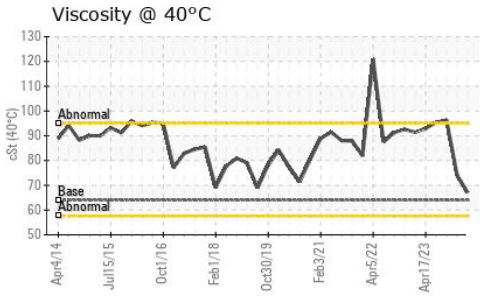
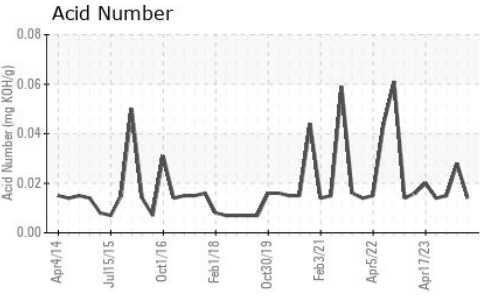
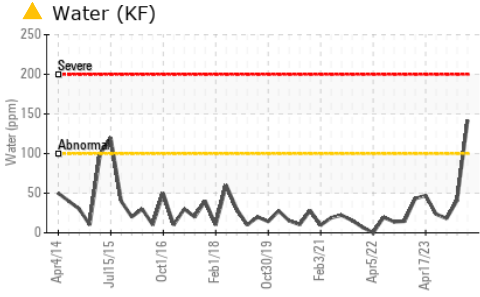
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	0	0
Sodium	ppm	ASTM D5185m	<1	1	0
Potassium	ppm	ASTM D5185m >20	0	0	<1
Water	%	ASTM D6304 >0.01	▲ 0.014	0.004	0.002
ppm Water	ppm	ASTM D6304 >100	▲ 142	41	18.0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.014	0.028	0.015



OIL ANALYSIS REPORT



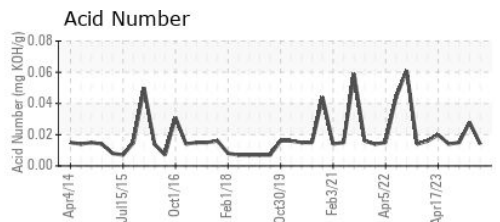
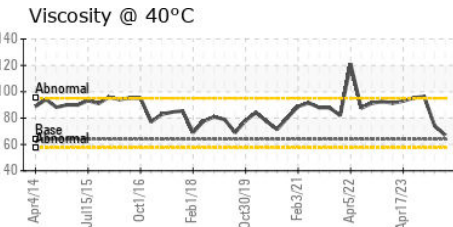
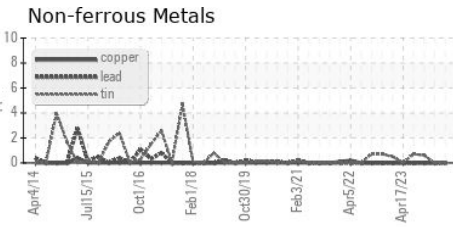
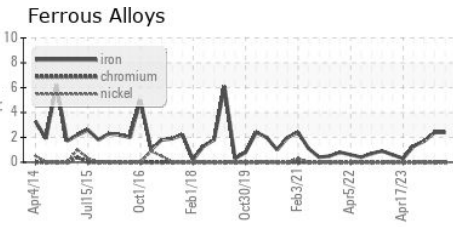
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.0	67.1	74.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0901871
Lab Number : 06239195
Unique Number : 11128029
Test Package : IND 2
Received : 17 Jul 2024
Tested : 18 Jul 2024
Diagnosed : 19 Jul 2024 - Don Baldrige

LAMB WESTON/RDO
 PO BOX 552
 PARK RAPIDS, MN
 US 56470
 Contact: MICHAEL GRUIS
 michael.gruis@lambweston.com
 T: (218)732-2188
 F: (218)732-2175

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)