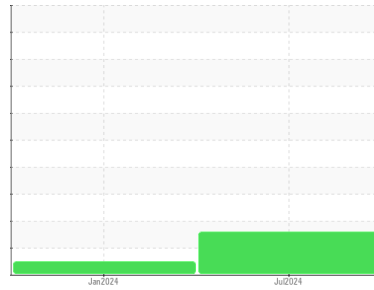




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area

S-460 [10623]

Machine Id

KAESER 2834652 - TECHNICRAFT (S/N 1052)

Component

Compressor

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UDI0000442	UCH06082649	---
Sample Date	Client Info		03 Jul 2024	30 Jan 2024	---
Machine Age	hrs	Client Info	38140	37176	---
Oil Age	hrs	Client Info	1000	3099	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			ATTENTION	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	---
Chromium	ppm	ASTM D5185m >10	<1	<1	---
Nickel	ppm	ASTM D5185m >3	<1	0	---
Titanium	ppm	ASTM D5185m >3	<1	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	3	2	---
Lead	ppm	ASTM D5185m >10	<1	0	---
Copper	ppm	ASTM D5185m >50	4	10	---
Tin	ppm	ASTM D5185m >10	<1	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m 90	28	2	---
Molybdenum	ppm	ASTM D5185m	<1	0	---
Manganese	ppm	ASTM D5185m	<1	0	---
Magnesium	ppm	ASTM D5185m 90	43	16	---
Calcium	ppm	ASTM D5185m 2	0	0	---
Phosphorus	ppm	ASTM D5185m	8	41	---
Zinc	ppm	ASTM D5185m	11	0	---
Sulfur	ppm	ASTM D5185m	17807	16359	---

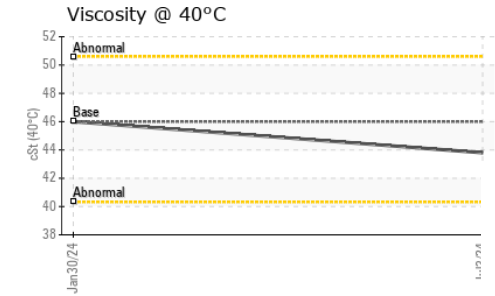
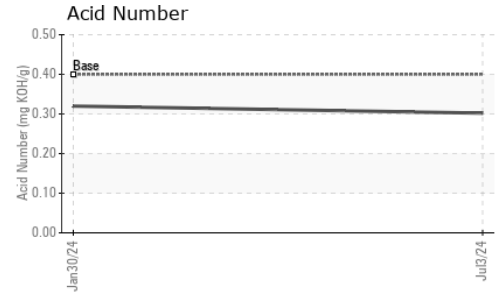
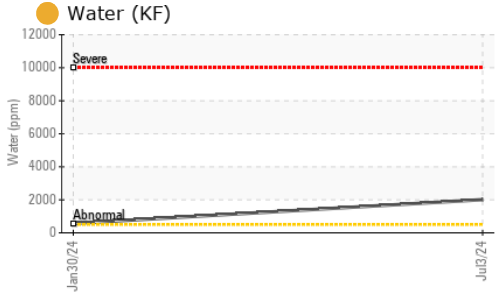
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	---
Sodium	ppm	ASTM D5185m	7	3	---
Potassium	ppm	ASTM D5185m >20	2	<1	---
Water	%	ASTM D6304 >0.05	● 0.201	0.057	---
ppm Water	ppm	ASTM D6304 >500	● 2010	570	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.302	0.32	---

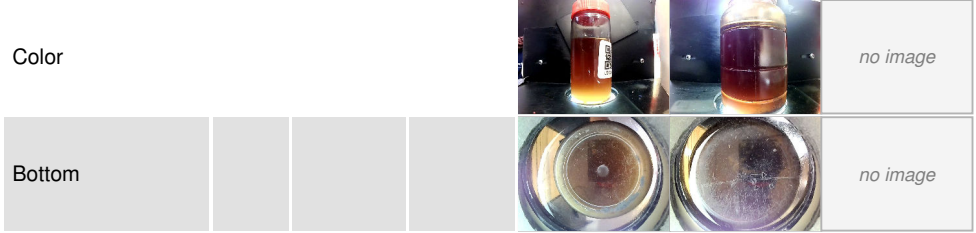
OIL ANALYSIS REPORT



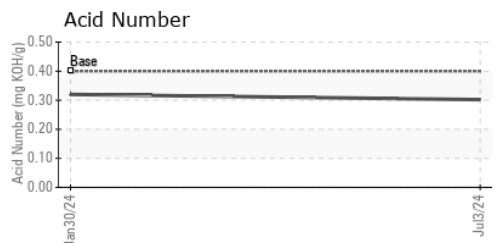
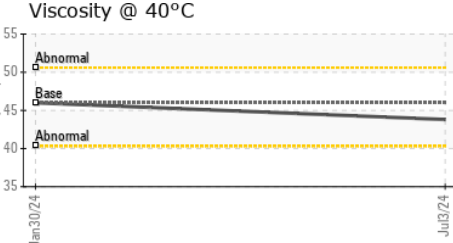
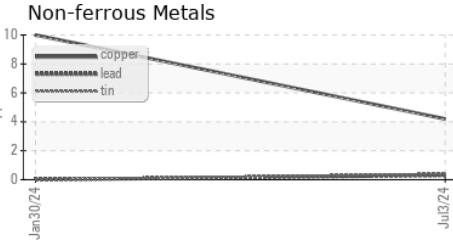
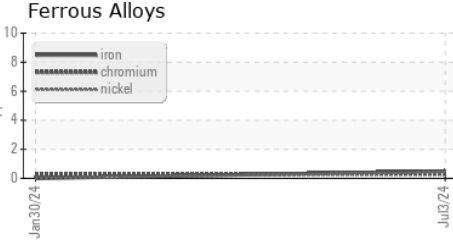
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.8	46.0	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UDI0000442 **Received** : 17 Jul 2024
Lab Number : **06239232** **Tested** : 18 Jul 2024
Unique Number : 11128066 **Diagnosed** : 19 Jul 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (630)960-3931