

OIL ANALYSIS REPORT

PG-46 [288994] **PNEUTECH AK100012170 - TWINPLEX STAMPING**

Component Compressor

Area

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

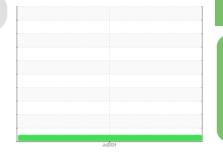
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



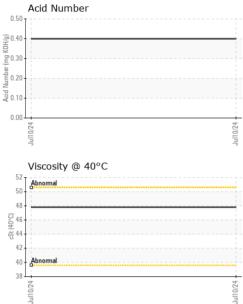
NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001263		
Sample Date		Client Info		10 Jul 2024		
Machine Age	hrs	Client Info		2451		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		280		
Zinc	ppm	ASTM D5185m		7		
Sulfur	ppm	ASTM D5185m		1114		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40		



OIL ANALYSIS REPORT

VISUAL



	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Jul10/24	Appearance	scalar	*Visual	NORML	NORML			
llul	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.1	NEG			
	Free Water	scalar	*Visual		NEG			
	FLUID PROPER	TIES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445		47.8			
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2	
Jul10/24	Color					no image	no image	
	Bottom					no image	no image	
	Ferrous Alloys	IIS		Jul10/24				
	Viscosity @ 40°C			(0,H0) 0,5 (0,H0) 0,0 (0,H0) 0,0)		hiri An an	
Laboratory Sample No. Lab Number Unique Number Test Package	: WearCheck USA - 50 : UFD0001263 : 06239269 : 11128103 : IND 2	Recei Teste Diagr	Madison Ave., Cary, NC 27513 Received : 17 Jul 2024 Tested : 18 Jul 2024 Diagnosed : 18 Jul 2024 - Wes Davis e at 1-800-237-1369. D25 scope of accreditation.			FLUID-AIRE DYNAMIC 225 SPRING LAKE D ITASCA, I US 6014 Contact: ED DIENE ed.diener@fluidairedynamics.cor T: (847)678-838		

Contact/Location: ED DIENER - UCFLUSCH