

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
4666
 Component
Hydraulic System
 Fluid
ADDINOL HLPD 46 (80 GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		ST44133	---	---
Sample Date	Client Info		11 Jul 2024	---	---
Machine Age	yrs	Client Info	0	---	---
Oil Age	yrs	Client Info	1	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >30	<1	---	---
Chromium	ppm	ASTM D5185m >2	0	---	---
Nickel	ppm	ASTM D5185m >2	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >2	0	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >25	3	---	---
Tin	ppm	ASTM D5185m >20	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	2	---	---
Calcium	ppm	ASTM D5185m	3	---	---
Phosphorus	ppm	ASTM D5185m	183	---	---
Zinc	ppm	ASTM D5185m	14	---	---
Sulfur	ppm	ASTM D5185m	9268	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	3	---	---
Sodium	ppm	ASTM D5185m	1	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.05	0.003	---	---
ppm Water	ppm	ASTM D6304 >500	32	---	---

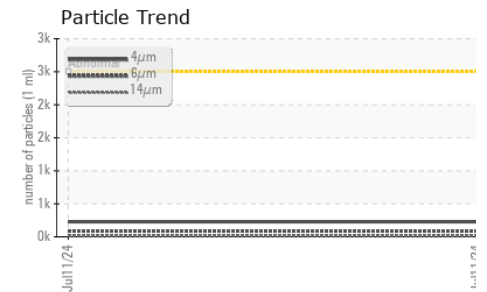
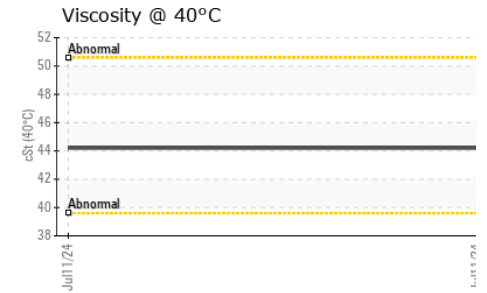
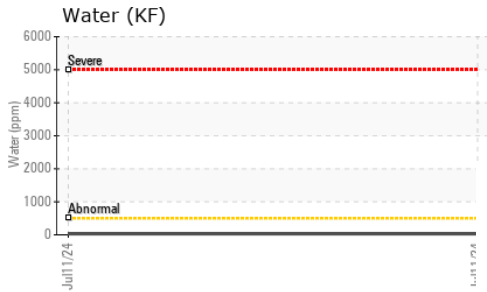
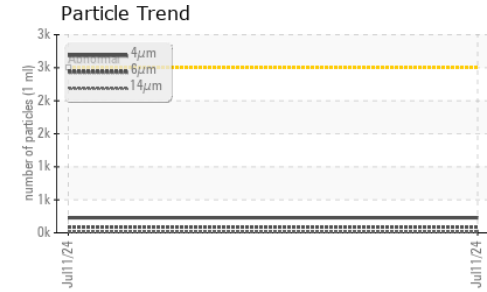
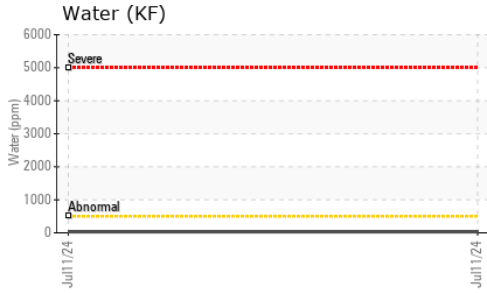
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	228	---	---
Particles >6µm	ASTM D7647	>640	88	---	---
Particles >14µm	ASTM D7647	>80	12	---	---
Particles >21µm	ASTM D7647	>20	2	---	---
Particles >38µm	ASTM D7647	>4	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	15/14/11	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	---	---

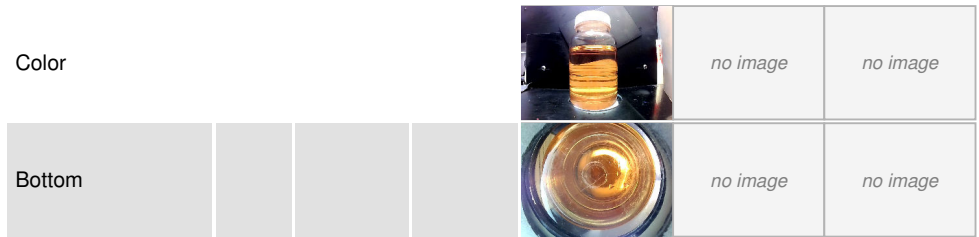
OIL ANALYSIS REPORT



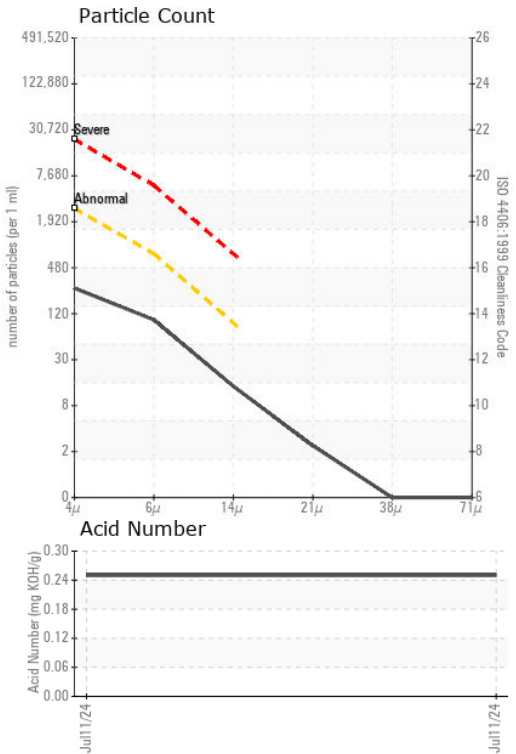
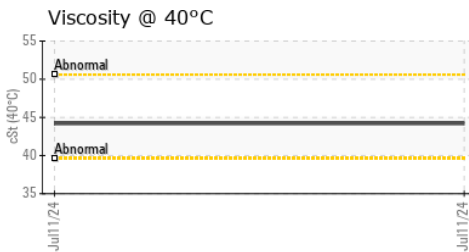
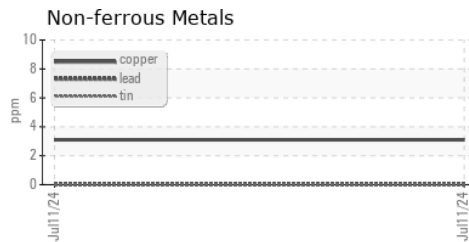
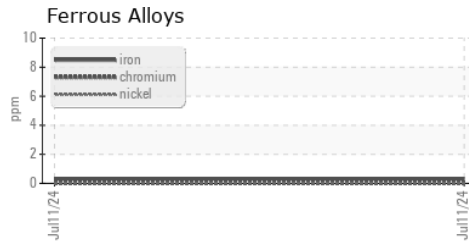
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST44133
Lab Number : 06239563
Unique Number : 11128397
Test Package : IND 2 (Additional Tests: KF)
Received : 17 Jul 2024
Tested : 18 Jul 2024
Diagnosed : 18 Jul 2024 - Wes Davis

CAST NYLONS
 4300 HAMANN INDUSTRIAL PKWY
 WILLOUGHBY, OH
 US 44094
 Contact: SHAWN SHENKER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (440)269-2300

F: