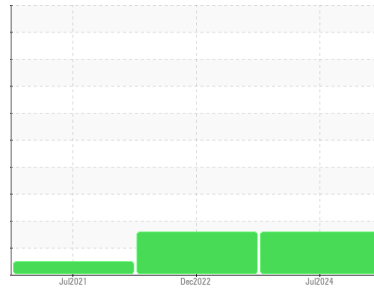




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id

**KAESER CSD 75 5759341 (S/N 1298)**

Component

**Compressor**

Fluid

**KAESER SIGMA (OEM) FG-460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC132372</b>	KCP46750D	KCP42747
Sample Date	Client Info			<b>10 Jul 2024</b>	20 Dec 2022	30 Jul 2021
Machine Age	hrs	Client Info		<b>32417</b>	29714	21385
Oil Age	hrs	Client Info		<b>0</b>	9209	0
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ATTENTION</b>	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>6</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>7</b>	2	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>1</b>	2	9
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

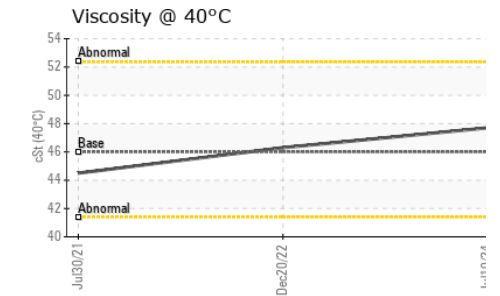
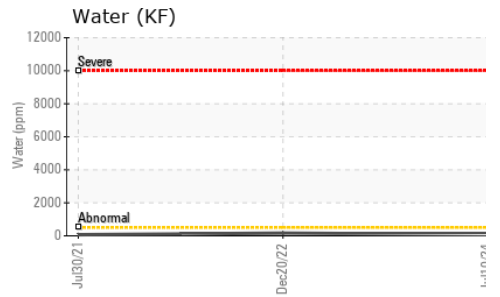
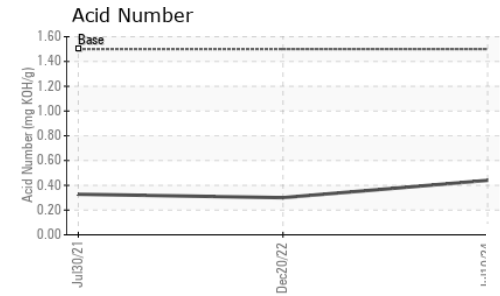
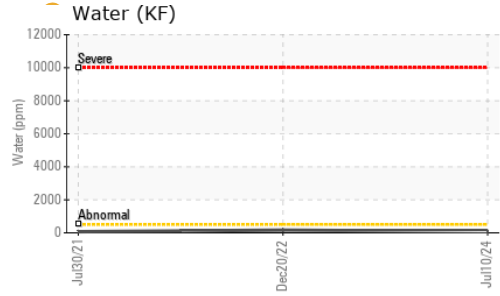
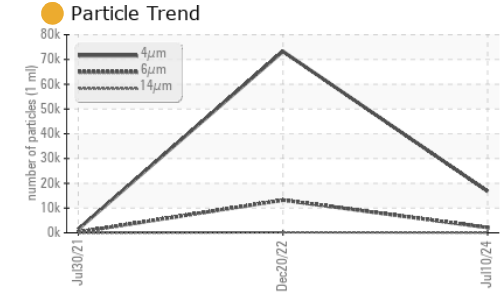
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	12
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>2</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	500	<b>114</b>	15	<1
Zinc	ppm	ASTM D5185m		<b>95</b>	9	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>3</b>	2	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Water	%	ASTM D6304	>0.05	<b>0.007</b>	0.016	0.006
ppm Water	ppm	ASTM D6304	>500	<b>75</b>	165.3	67.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>16779</b>	73263	1485
Particles >6µm		ASTM D7647	>1300	<b>2134</b>	▲ 13212	268
Particles >14µm		ASTM D7647	>80	<b>87</b>	▲ 230	20
Particles >21µm		ASTM D7647	>20	<b>22</b>	▲ 38	7
Particles >38µm		ASTM D7647	>4	<b>1</b>	3	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>21/18/14</b>	▲ 23/21/15	15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	<b>0.44</b>	0.30	0.328

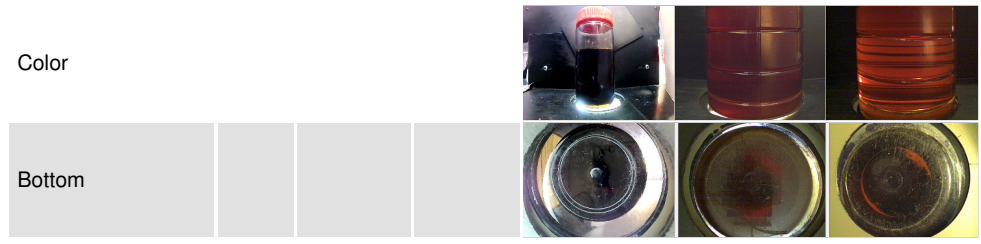
# OIL ANALYSIS REPORT



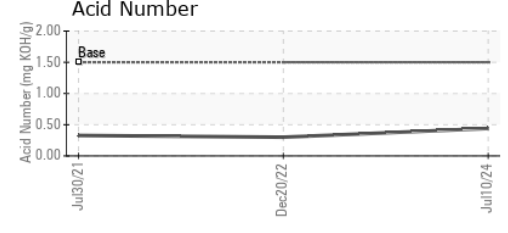
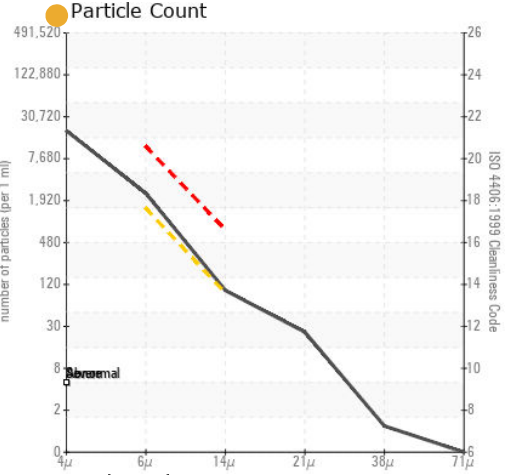
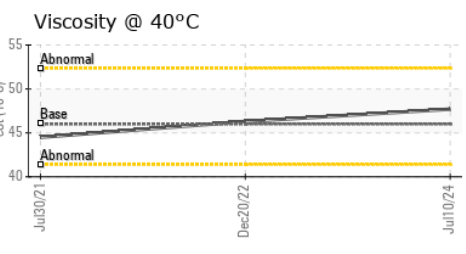
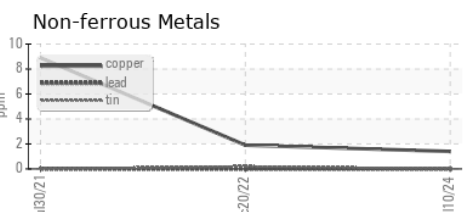
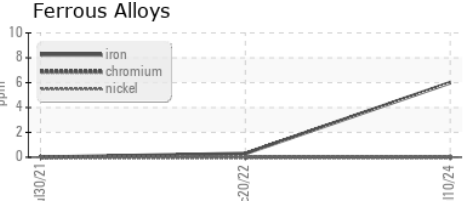
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.7	46.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC132372  
**Lab Number** : 06239566  
**Unique Number** : 11128400  
**Test Package** : IND 2  
**Received** : 17 Jul 2024  
**Tested** : 18 Jul 2024  
**Diagnosed** : 19 Jul 2024 - Don Baldrige

**FIFTH GENERATION INC**  
 12101 MOORE RD  
 AUSTIN, TX  
 US 78719  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)