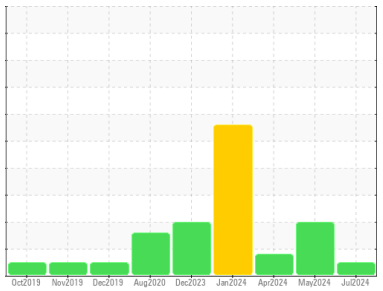
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
DS-102
Machine Id
B64981 - PUMP VACUUM BUSCH RA 630 HIGH SPEED (S/N U192100028)
Component
Vacuum Pump
Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (4 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0953219**	WC0930383	WC0907994
Sample Date		Client Info		**17 Jul 2024**	26 May 2024	04 Apr 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	11	4
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>20	**4**	<1	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	1	0
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**<1**	<1	<1
Calcium	ppm	ASTM D5185m		**0**	<1	1
Phosphorus	ppm	ASTM D5185m		**553**	316	329
Zinc	ppm	ASTM D5185m		**3**	16	<1
Sulfur	ppm	ASTM D5185m		**1152**	578	622

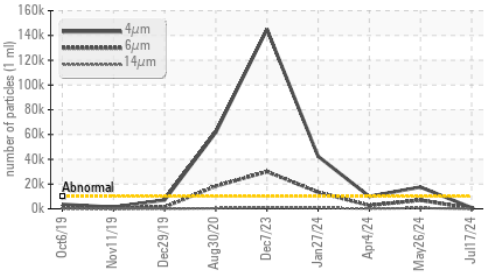
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	7	6
Sodium	ppm	ASTM D5185m		**0**	108	72
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**870**	▲ 17550	9992
Particles >6µm		ASTM D7647	>2500	**344**	▲ 6990	● 2688
Particles >14µm		ASTM D7647	>320	**36**	▲ 599	141
Particles >21µm		ASTM D7647	>80	**10**	▲ 97	34
Particles >38µm		ASTM D7647	>20	**1**	7	2
Particles >71µm		ASTM D7647	>4	**0**	2	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**17/16/12**	▲ 21/20/16	● 20/19/14

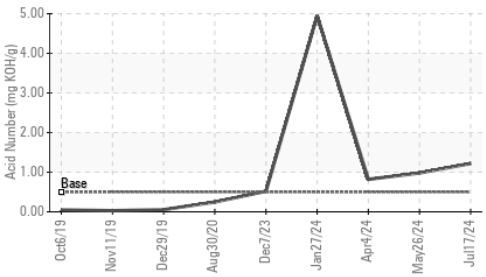
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	**1.22**	0.98	0.82

OIL ANALYSIS REPORT

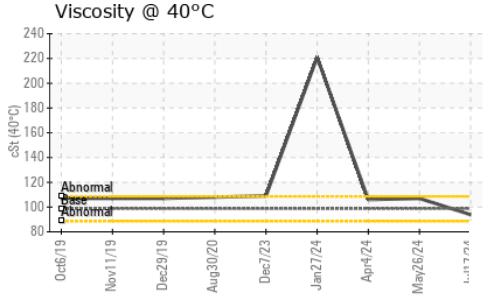
Particle Trend



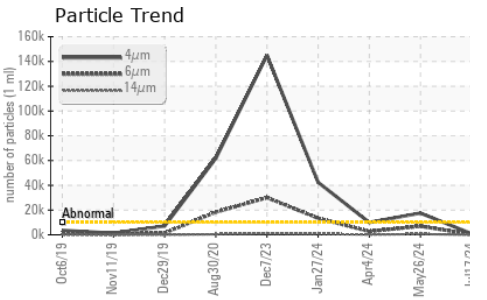
Acid Number



Viscosity @ 40°C

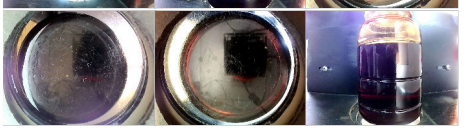


Particle Trend



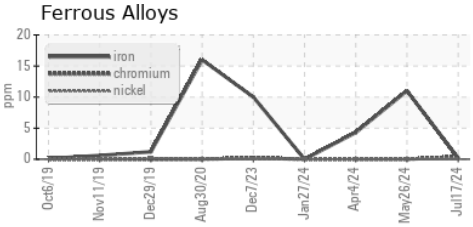
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	**93.8**	107	106

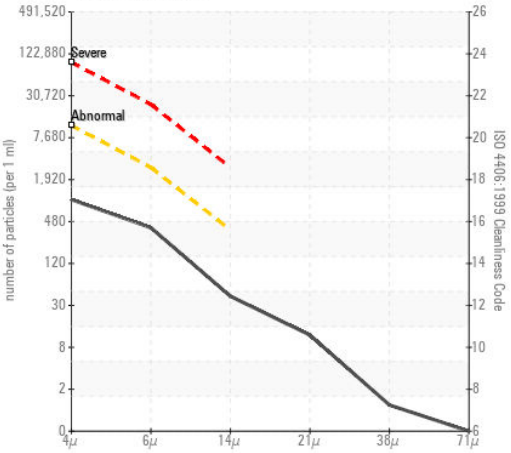
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

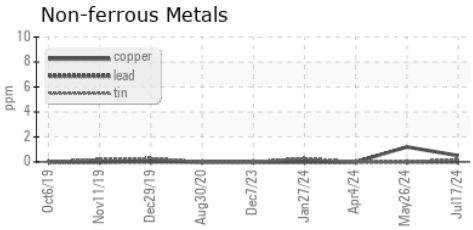
Ferrous Alloys



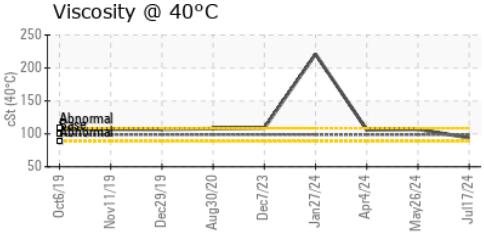
Particle Count



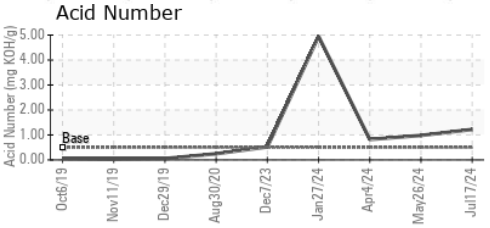
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0953219 **Received** : 18 Jul 2024
Lab Number : 06240294 **Tested** : 19 Jul 2024
Unique Number : 11129128 **Diagnosed** : 20 Jul 2024 - Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HORMEL FOODS - AUSTIN
1101 NORTH MAIN ST
AUSTIN, MN
US 55912
Contact: RYAN LOWE
rslowe@hormel.com
T: (507)437-5674
F: (507)437-9805

Report Id: HORAUS [WUSCAR] 06240294 (Generated: 07/21/2024 11:38:01) Rev: 1
Contact/Location: RYAN LOWE - HORAUS