



# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

## KAESER 6960297

Component

### Compressor

Fluid

### KAESER SIGMA (OEM) M-460 (--- GAL)

#### DIAGNOSIS

##### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

##### Wear

All component wear rates are normal.

##### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA018131</b>	---	---
Sample Date	Client Info			<b>12 Jul 2024</b>	---	---
Machine Age	hrs	Client Info		<b>17757</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>ATTENTION</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>4</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>12</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

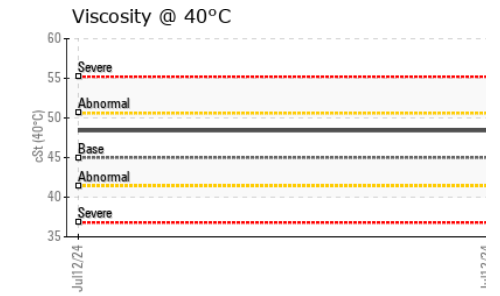
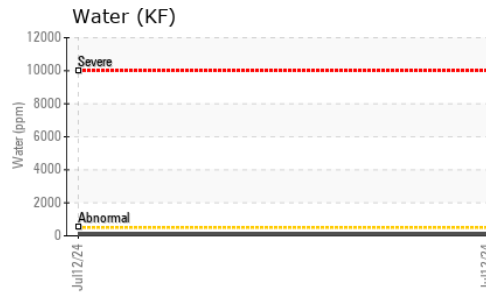
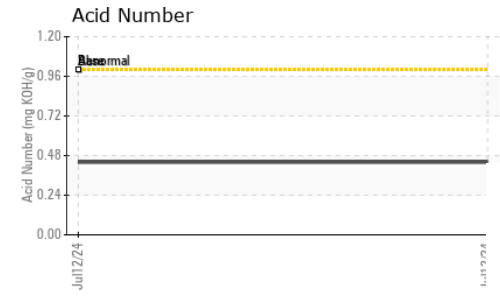
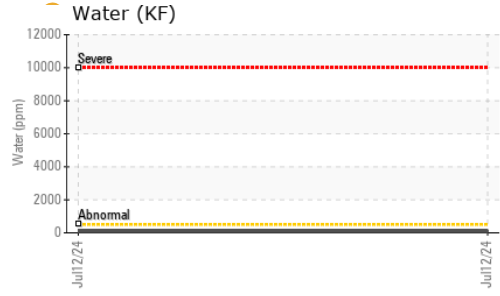
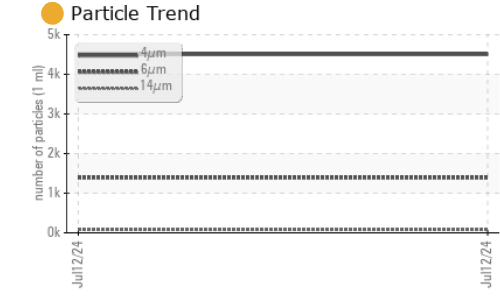
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	90	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	100	<b>1</b>	---	---
Calcium	ppm	ASTM D5185m	0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>26</b>	---	---
Sulfur	ppm	ASTM D5185m	23500	<b>18804</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Water	%	ASTM D6304	>0.05	<b>0.009</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>92</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>4504</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>1392</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>75</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>11</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/18/13</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.44</b>	---	---

# OIL ANALYSIS REPORT

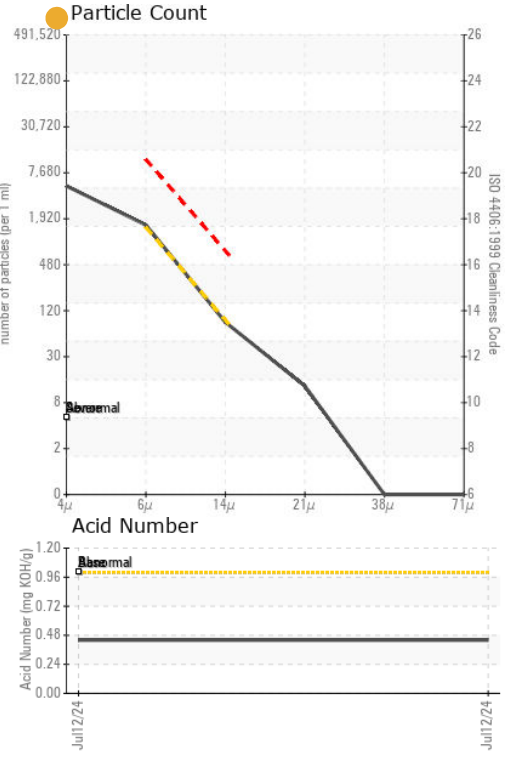
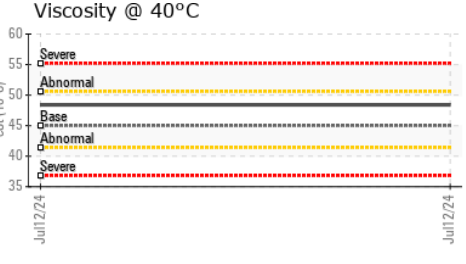
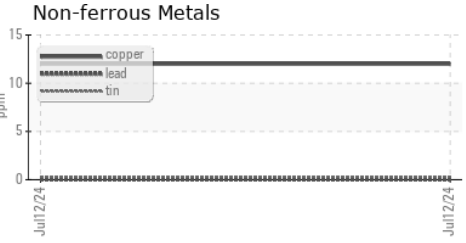
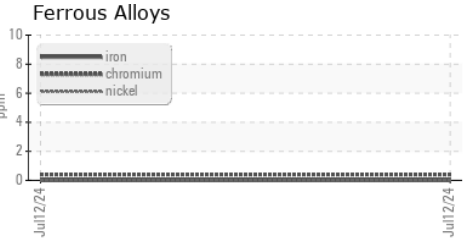


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	48.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA018131 **Received** : 18 Jul 2024  
**Lab Number** : 06240336 **Tested** : 19 Jul 2024  
**Unique Number** : 11129170 **Diagnosed** : 20 Jul 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**HANSEN ENGINEERING**  
 24020 FRAMPTON AVE  
 HARBOR CITY, CA  
 US 90270  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)