



# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER 7897567**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA018126</b>	---	---
Sample Date	Client Info		<b>18 Jun 2024</b>	---	---
Machine Age	hrs	Client Info	<b>3306</b>	---	---
Oil Age	hrs	Client Info	<b>3000</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>6</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>4</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>3</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m 500	<b>215</b>	---	---
Zinc	ppm	ASTM D5185m	<b>99</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>1315</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>0</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>1</b>	---	---
Water	%	ASTM D6304 >0.05	<b>0.007</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>77</b>	---	---

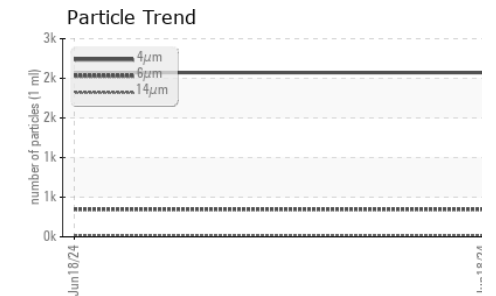
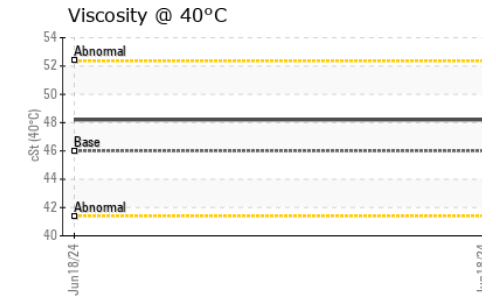
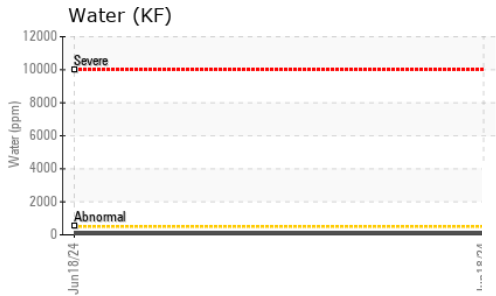
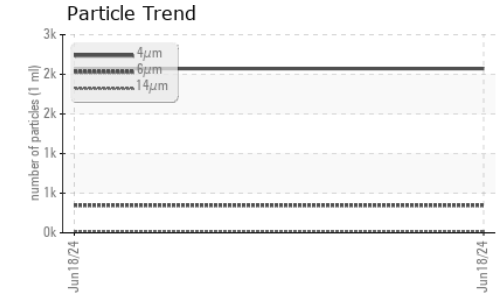
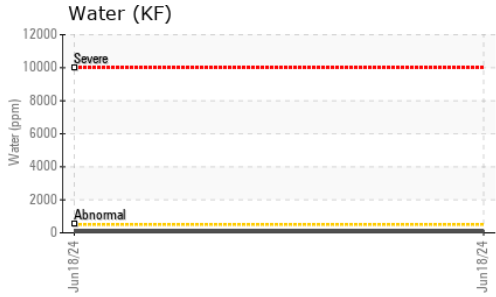
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2072</b>	---	---
Particles >6µm	ASTM D7647 >1300		<b>347</b>	---	---
Particles >14µm	ASTM D7647 >80		<b>21</b>	---	---
Particles >21µm	ASTM D7647 >20		<b>6</b>	---	---
Particles >38µm	ASTM D7647 >4		<b>1</b>	---	---
Particles >71µm	ASTM D7647 >3		<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		<b>18/16/12</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.5	<b>0.74</b>	---	---

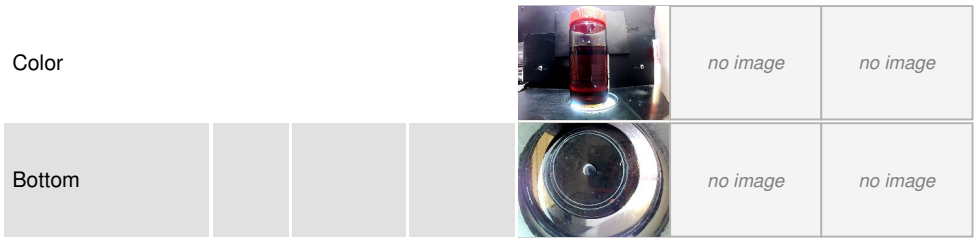
# OIL ANALYSIS REPORT



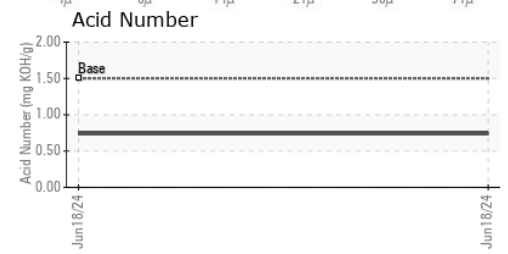
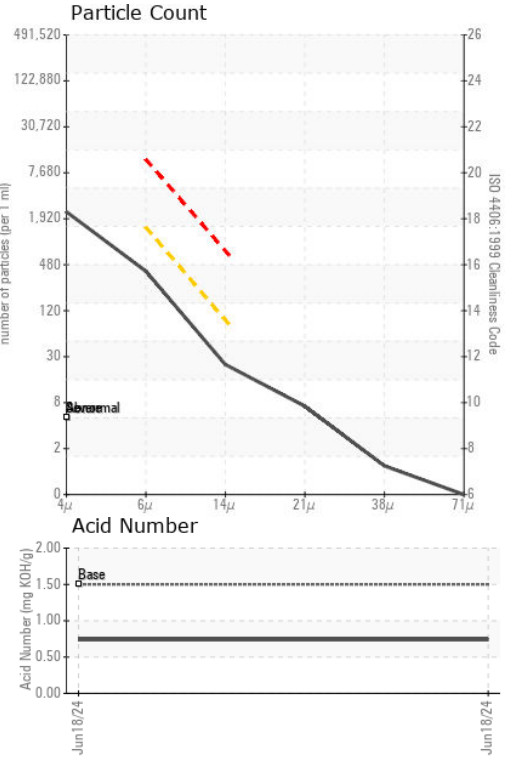
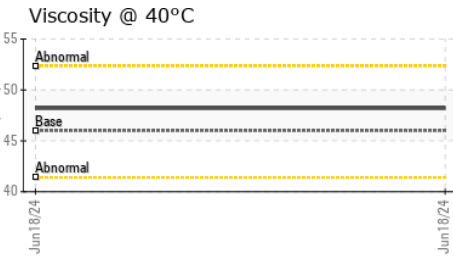
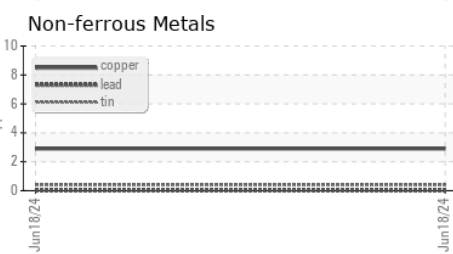
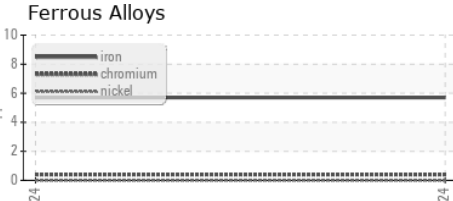
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	48.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA018126  
**Lab Number** : 06240338  
**Unique Number** : 11129172  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )  
**Received** : 18 Jul 2024  
**Tested** : 19 Jul 2024  
**Diagnosed** : 20 Jul 2024 - Don Baldrige

**CITIZENS DEVELOPMENT CORP**  
 1105 LA BONITA DR  
 SAN MARCUS, CA  
 US 92078  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)