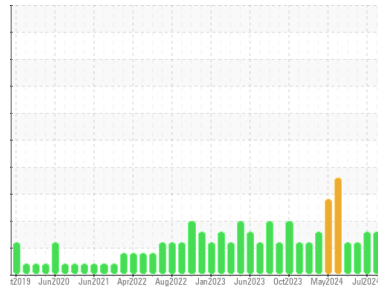




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Fermentation

Machine Id

Lightnin FHG51CB01 Main Fermentor, Agitator

Component

Gearbox

Fluid

JAX FGG-AW ISO 220 (46 GAL)

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0901924	WC0901912	WC0951798
Sample Date	Client Info	12 Jul 2024	09 Jul 2024	27 Jun 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	119	123	86
Chromium	ppm	ASTM D5185m >15	<1	<1	0
Nickel	ppm	ASTM D5185m >15	<1	0	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >25	4	0	<1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	<1	0	0
Tin	ppm	ASTM D5185m >25	0	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	1	1	1
Magnesium	ppm	ASTM D5185m	<1	<1	1
Calcium	ppm	ASTM D5185m	0	2	3
Phosphorus	ppm	ASTM D5185m	604	649	670
Zinc	ppm	ASTM D5185m	<1	0	3
Sulfur	ppm	ASTM D5185m	715	840	1013

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	1	<1	<1
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	0	2
Water	%	ASTM D6304 >0.2	0.004	0.003	0.00
ppm Water	ppm	ASTM D6304 >2000	45	34	0

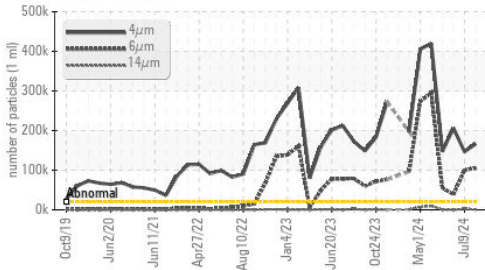
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 166446	▲ 146476	▲ 206054
Particles >6µm	ASTM D7647 >5000	▲ 105106	▲ 99594	▲ 38745
Particles >14µm	ASTM D7647 >640	▲ 1175	▲ 1893	222
Particles >21µm	ASTM D7647 >160	83	123	16
Particles >38µm	ASTM D7647 >40	2	1	1
Particles >71µm	ASTM D7647 >10	0	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 25/24/17	▲ 24/24/18	▲ 25/22/15

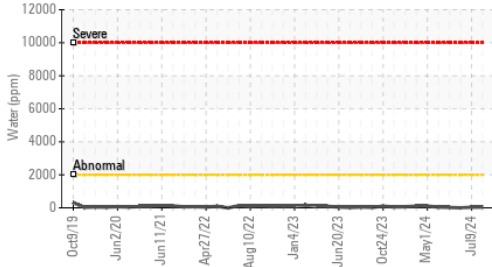
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.52	0.51	0.56

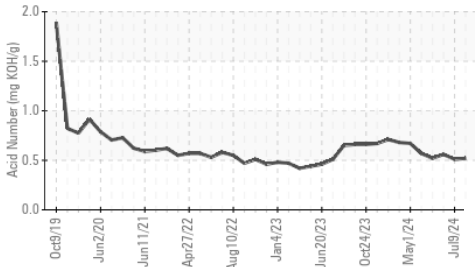
### Particle Trend



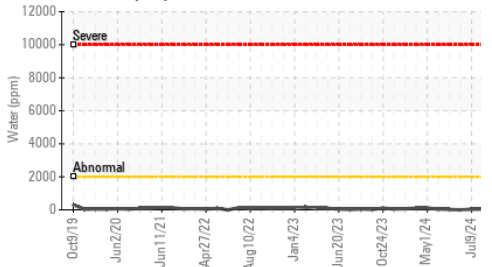
### Water (KF)



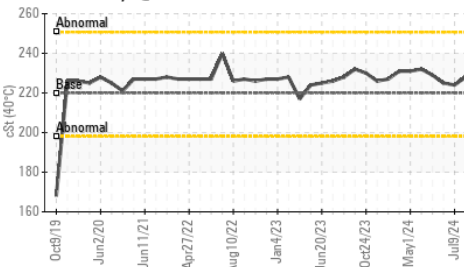
### Acid Number



### Water (KF)



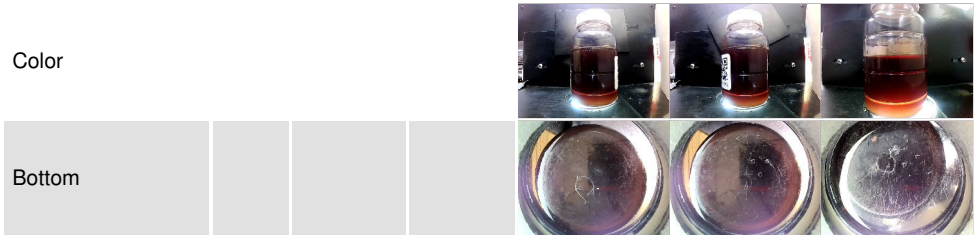
### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

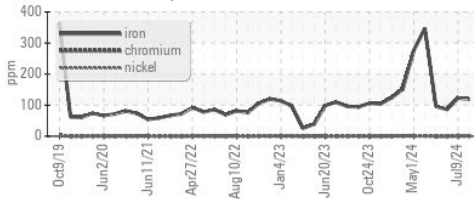
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	228	224

SAMPLE IMAGES	method	limit/base	current	history1	history2
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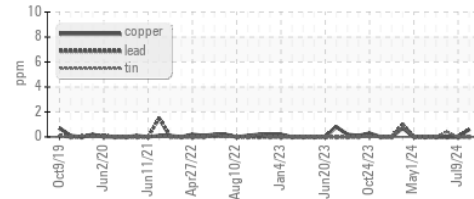


### GRAPHS

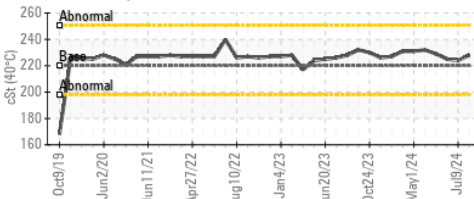
#### Ferrous Alloys



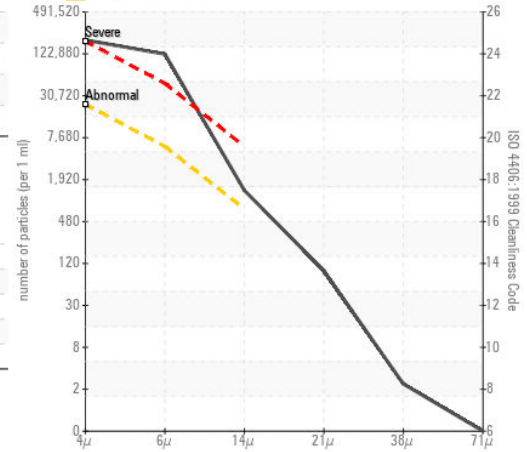
#### Non-ferrous Metals



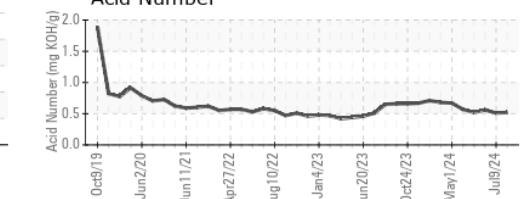
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0901924

Lab Number : 06240364

Unique Number : 11129198

Test Package : IND 2 ( Additional Tests: KF, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 18 Jul 2024

Tested : 19 Jul 2024

Diagnosed : 19 Jul 2024 - Doug Bogart

NOVOZYMES

P.O. BOX 576, 77 PERRY CHAPEL CHURCH ROAD

FRANKLINTON, NC

US 27525

Contact: BRUCE THOMAS

brct@novozymes.com

T: (919)494-3146

F: (919)494-3456