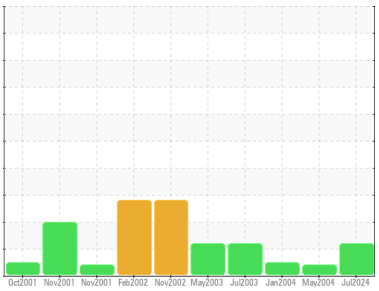
OIL ANALYSIS REPORT

Area
Air Compressors
Machine Id
CARCAL #2
Component
Air Compressor
Fluid
ROYAL PURPLE SYNFILM 68 (--- GAL)

Sample Rating Trend



VISCOSITY

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand or type of oil. Confirm oil type. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0015021**	WCI012279	WCI014902
Sample Date		Client Info		**17 Jul 2024**	23 May 2004	05 Jan 2004
Machine Age	hrs	Client Info		**0**	54065	54065
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>4	**<1**	0	0
Nickel	ppm	ASTM D5185m	>4	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**1**	0	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	1
Copper	ppm	ASTM D5185m	>40	**0**	49	62
Tin	ppm	ASTM D5185m	>5	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**<1**	0	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**0**	19	21
Zinc	ppm	ASTM D5185m		**0**	<1	0
Sulfur	ppm	ASTM D5185m		**0**	7457	8570

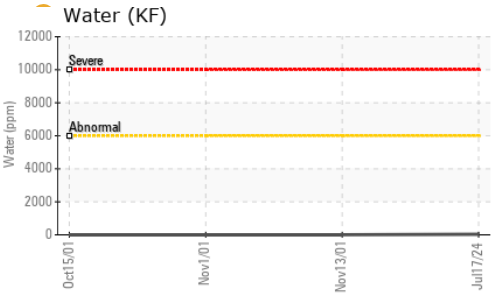
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	<1	1
Potassium	ppm	ASTM D5185m	>20	**<1**	5	0
Water	%	ASTM D6304	>0.6	**0.003**	---	---
ppm Water	ppm	ASTM D6304	>6000	**34**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**484**	---	3794
Particles >6µm		ASTM D7647	>2500	**176**	---	1403
Particles >14µm		ASTM D7647	>320	**17**	---	150
Particles >21µm		ASTM D7647	>80	**6**	---	35
Particles >38µm		ASTM D7647	>20	**1**	---	3
Particles >71µm		ASTM D7647	>4	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**16/15/11**	---	19/18/14

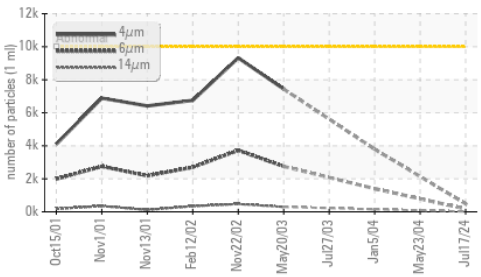
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	**0.069**	0.381	0.327

OIL ANALYSIS REPORT

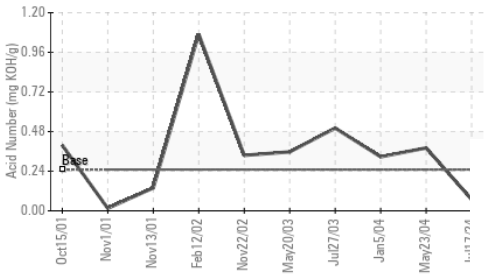
Water (KF)



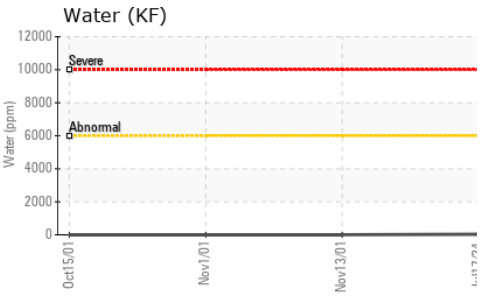
Particle Trend



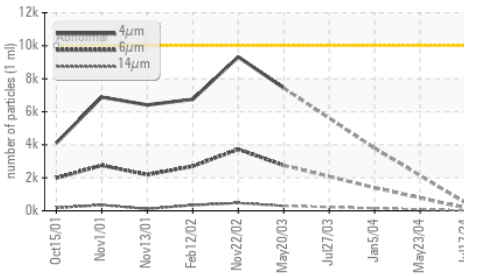
Acid Number



Water (KF)

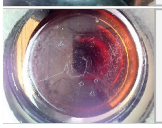


Particle Trend



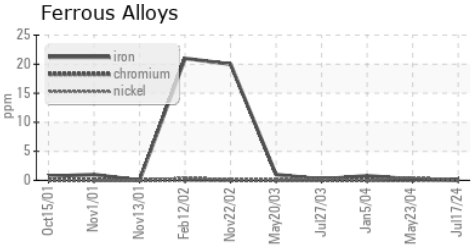
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ HEAVY	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**48.3**	65.28	49.04

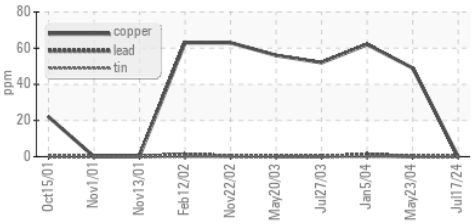
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

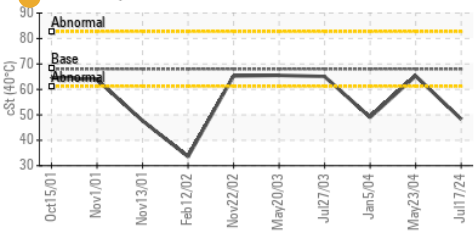
Ferrous Alloys



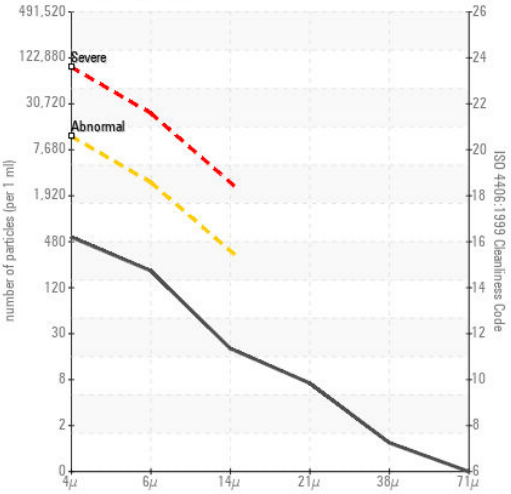
Non-ferrous Metals



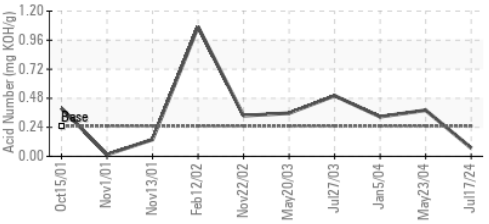
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0015021
Lab Number : 06240377
Unique Number : 11129211
Test Package : IND 2

Received : 18 Jul 2024
Tested : 19 Jul 2024
Diagnosed : 19 Jul 2024 - Doug Bogart

Certificate L2367

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T: (573)796-7154
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)