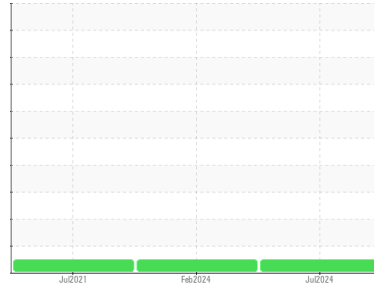




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**STUFF LINE 3**  
 Component  
**Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 46 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0015039</b>	USPM30899	USP217753
Sample Date	Client Info			<b>17 Jul 2024</b>	01 Feb 2024	16 Jul 2021
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	<1	1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	2	<1
Copper	ppm	ASTM D5185m	>20	<b>1</b>	5	3
Tin	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>2</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	5	<b>31</b>	1	0
Calcium	ppm	ASTM D5185m	50	<b>94</b>	39	42
Phosphorus	ppm	ASTM D5185m	330	<b>348</b>	338	318
Zinc	ppm	ASTM D5185m	410	<b>437</b>	415	426
Sulfur	ppm	ASTM D5185m	2700	<b>995</b>	1962	2496

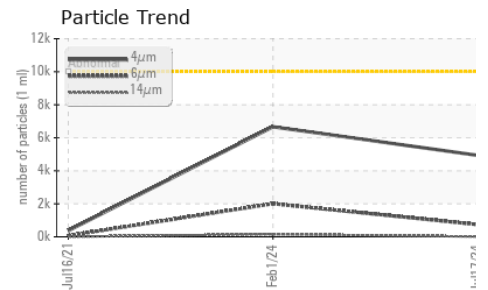
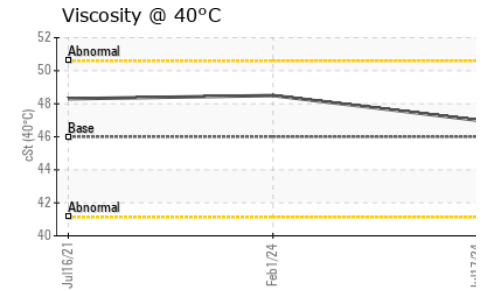
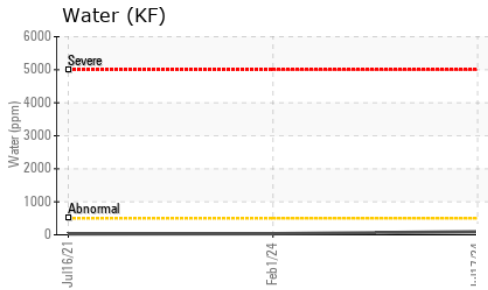
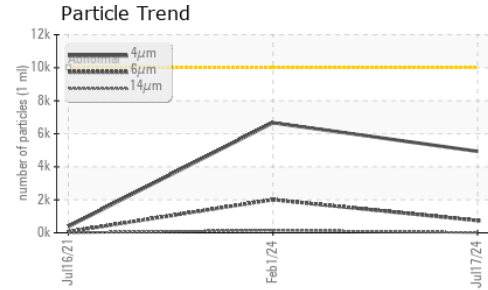
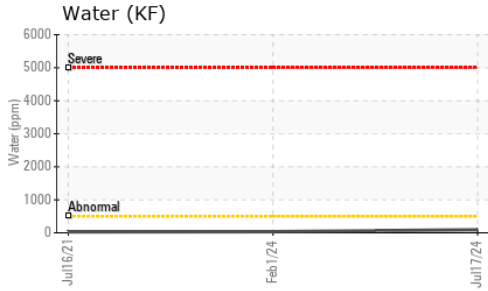
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	1	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	4	0
Water	%	ASTM D6304	>0.05	<b>0.009</b>	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	<b>94</b>	34	28.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>4934</b>	6666	373
Particles >6µm		ASTM D7647	>2500	<b>744</b>	2006	68
Particles >14µm		ASTM D7647	>640	<b>15</b>	155	6
Particles >21µm		ASTM D7647	>160	<b>3</b>	34	1
Particles >38µm		ASTM D7647	>40	<b>1</b>	2	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>19/17/11</b>	20/18/14	16/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.45	<b>0.42</b>	0.30	0.240



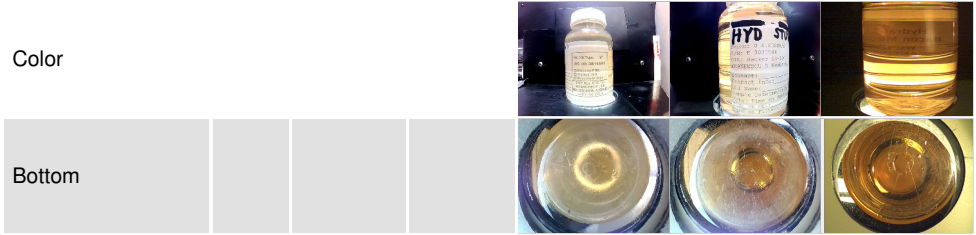
# OIL ANALYSIS REPORT



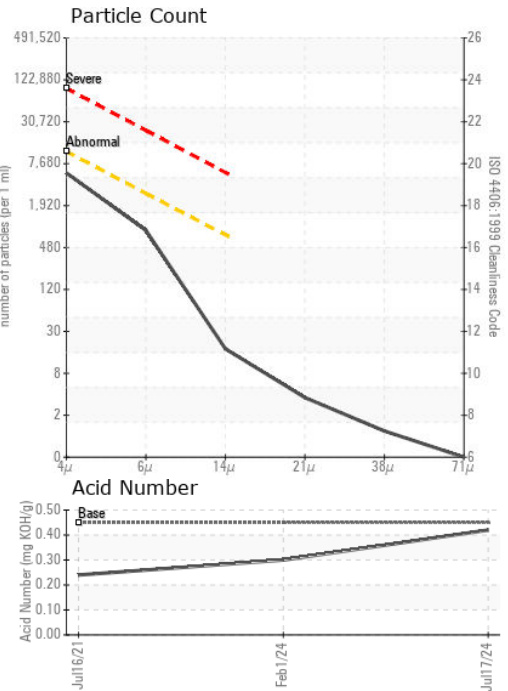
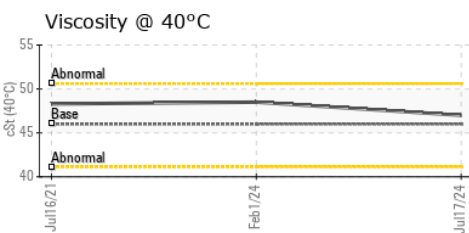
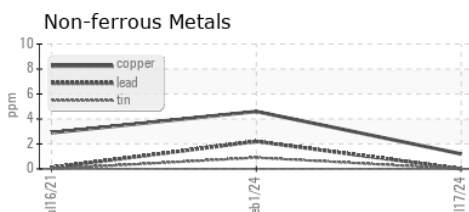
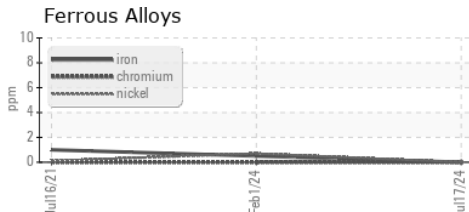
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.0	48.5	48.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0015039  
**Lab Number** : 06240383  
**Unique Number** : 11129217  
**Test Package** : IND 2  
**Received** : 18 Jul 2024  
**Tested** : 19 Jul 2024  
**Diagnosed** : 19 Jul 2024 - Doug Bogart

**KraftHeinz - Newberry - Plant 8335**  
 3704 LOUIS RICH DR  
 NEWBERRY, SC  
 US 29108  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)