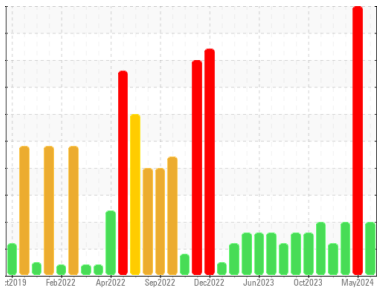
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
RECYCLED NH3
Component
Refrigeration Compressor
Fluid
USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation
This is a baseline read-out on the submitted sample. 7TH BATCH

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0014985**	USP153393	USPM36843
Sample Date		Client Info		**17 Jul 2024**	24 May 2024	23 Apr 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	**3**	▲ 4747	▲ 6
Chromium	ppm	ASTM D5185m	>2	**0**	4	0
Nickel	ppm	ASTM D5185m		**0**	1	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>3	**0**	2	0
Lead	ppm	ASTM D5185m	>2	**0**	<1	0
Copper	ppm	ASTM D5185m	>8	**0**	<1	0
Tin	ppm	ASTM D5185m	>4	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	● 19	0
Magnesium	ppm	ASTM D5185m		**<1**	2	0
Calcium	ppm	ASTM D5185m		**0**	2	0
Phosphorus	ppm	ASTM D5185m		**0**	2	0
Zinc	ppm	ASTM D5185m		**0**	● 25	0
Sulfur	ppm	ASTM D5185m	50	**0**	0	0

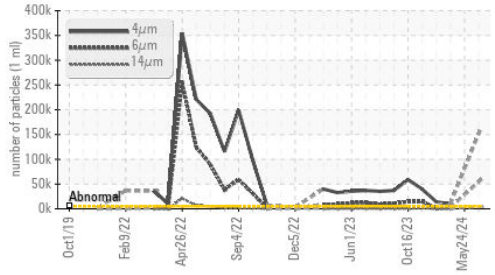
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	▲ 17	<1
Sodium	ppm	ASTM D5185m		**<1**	3	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.01	**0.003**	▲ 0.332	0.001
ppm Water	ppm	ASTM D6304	>100	**32**	▲ 3320	12

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **151131**	---	● 9968
Particles >6µm		ASTM D7647	>1300	▲ **54253**	---	● 2492
Particles >14µm		ASTM D7647	>320	▲ **3139**	---	113
Particles >21µm		ASTM D7647	>80	▲ **409**	---	16
Particles >38µm		ASTM D7647	>20	**0**	---	0
Particles >71µm		ASTM D7647	>4	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>19/17/15	▲ **24/23/19**	---	● 20/18/14

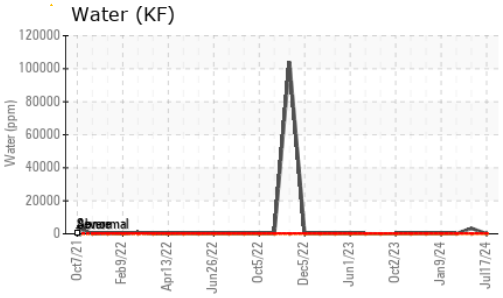
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	**0.014**	▲ 1.262	0.061

OIL ANALYSIS REPORT

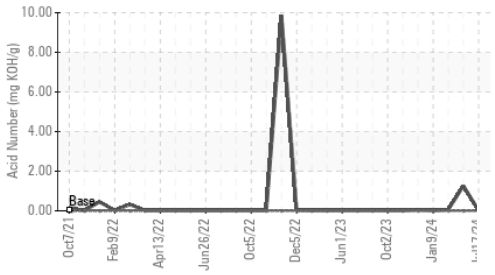
Particle Trend



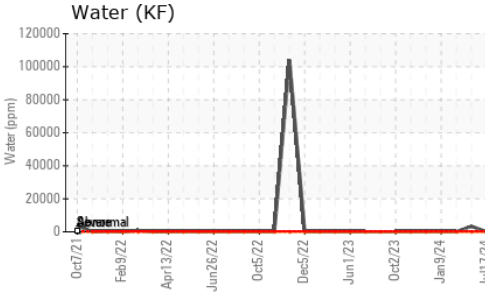
Water (KF)



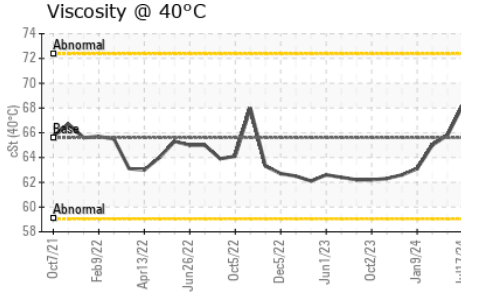
Acid Number



Water (KF)



Viscosity @ 40°C



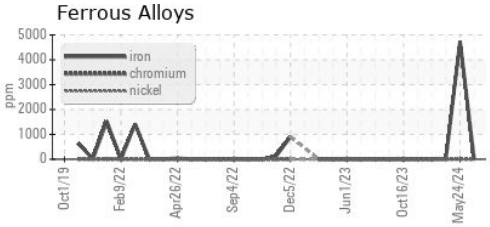
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ HEAVY	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	● MILKY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	**NEG**	▲ 0.2%	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	**68.2**	65.8	65.0

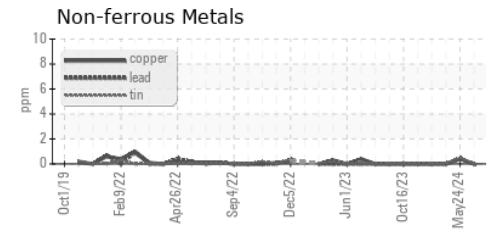
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

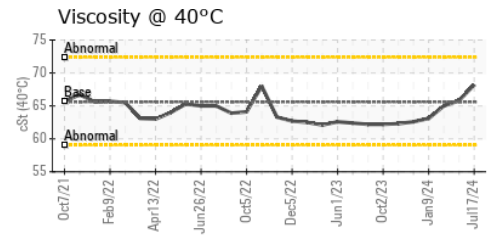
Ferrous Alloys



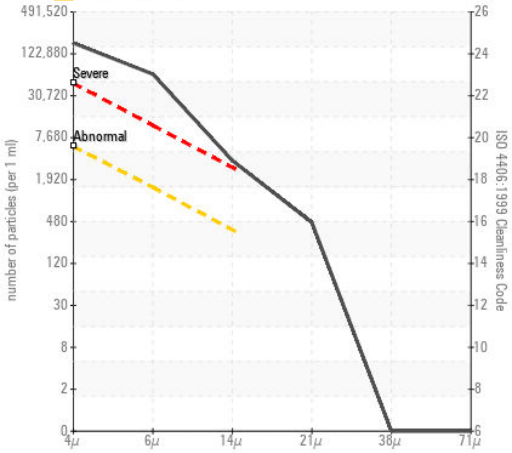
Non-ferrous Metals



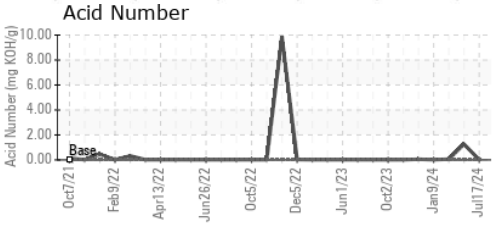
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0014985
Lab Number : 06240401
Unique Number : 11129235
Test Package : IND 2

Received : 18 Jul 2024
Tested : 19 Jul 2024
Diagnosed : 19 Jul 2024 - Doug Bogart

KraftHeinz - Newberry - Plant 8335
3704 LOUIS RICH DR
NEWBERRY, SC
US 29108
Contact:
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)