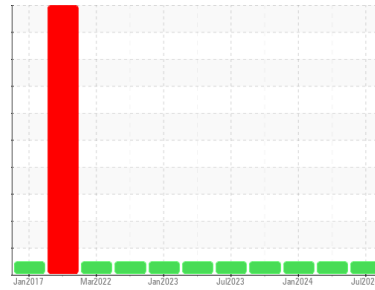




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**S-1 GEA (S/N XA0686)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0014990</b>	USP0006673	USP0004796
Sample Date	Client Info			<b>12 Jul 2024</b>	25 Apr 2024	04 Jan 2024
Machine Age	hrs	Client Info		<b>36619</b>	36618	36616
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	50	<b>0</b>	0	0

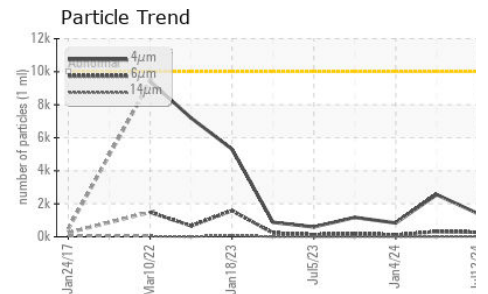
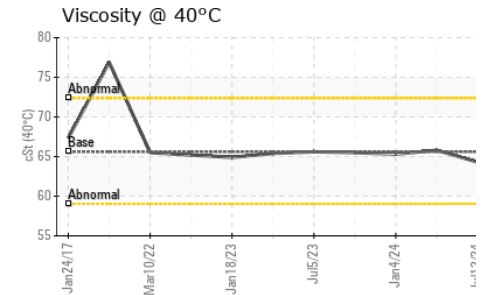
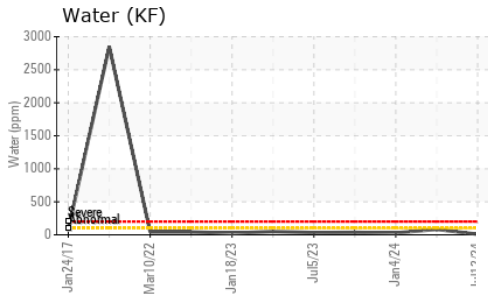
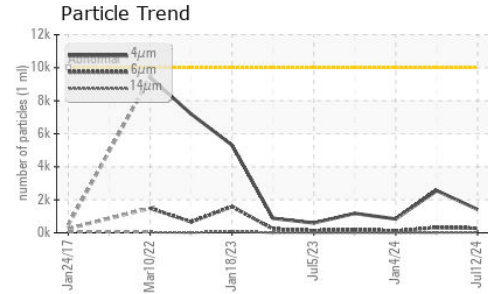
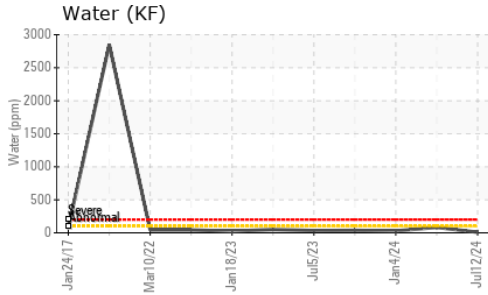
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Water	%	ASTM D6304	>0.01	<b>0.001</b>	0.008	0.003
ppm Water	ppm	ASTM D6304	>100	<b>9</b>	82	29

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>1418</b>	2554	839
Particles >6µm		ASTM D7647	>2500	<b>274</b>	317	111
Particles >14µm		ASTM D7647	>640	<b>17</b>	14	9
Particles >21µm		ASTM D7647	>160	<b>3</b>	3	2
Particles >38µm		ASTM D7647	>40	<b>0</b>	1	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>18/15/11</b>	19/15/11	17/14/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.015	0.014



# OIL ANALYSIS REPORT



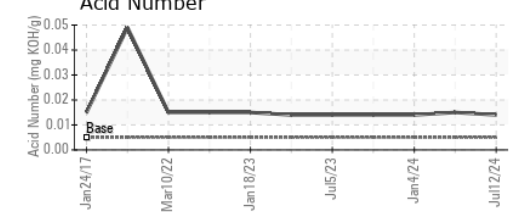
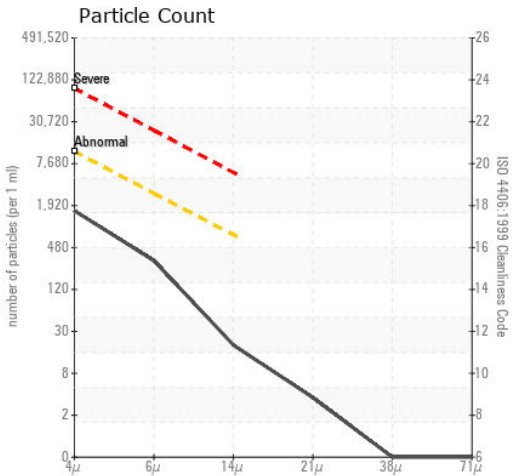
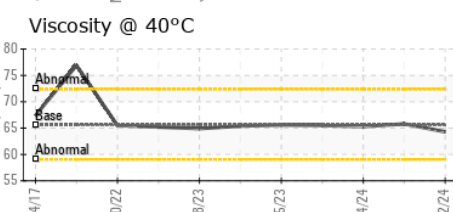
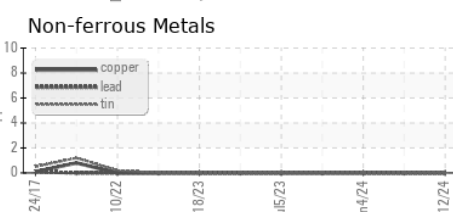
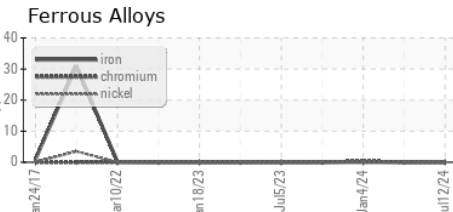
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	65.6	<b>64.3</b>	65.8	65.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0014990      **Received** : 18 Jul 2024  
**Lab Number** : 06240406      **Tested** : 19 Jul 2024  
**Unique Number** : 11129240      **Diagnosed** : 19 Jul 2024 - Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Newberry - Plant 8335**  
 3704 LOUIS RICH DR  
 NEWBERRY, SC  
 US 29108  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)