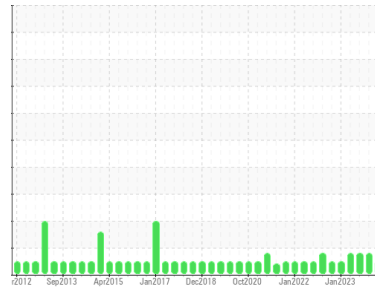




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
B-4 (S/N XD0122)
 Component
Compressor
 Fluid
USPI ALT-68 SC (220 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0014965	USP0007345	USP0005664
Sample Date	Client Info		17 Jul 2024	09 Feb 2024	24 Jan 2024
Machine Age	hrs	Client Info	0	23980	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ABNORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	4	3	2
Chromium	ppm	ASTM D5185m >10	0	<1	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	1	0
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	0	<1	0
Tin	ppm	ASTM D5185m >15	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	0
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	0	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	1	<1
Sodium	ppm	ASTM D5185m	<1	<1	1
Potassium	ppm	ASTM D5185m >20	0	<1	0
Water	%	ASTM D6304 >0.1	0.004	0.008	0.005
ppm Water	ppm	ASTM D6304 >1000	48	83	51

FLUID CLEANLINESS

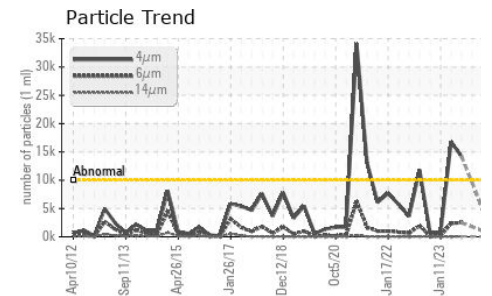
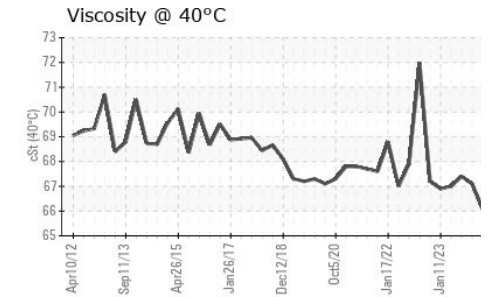
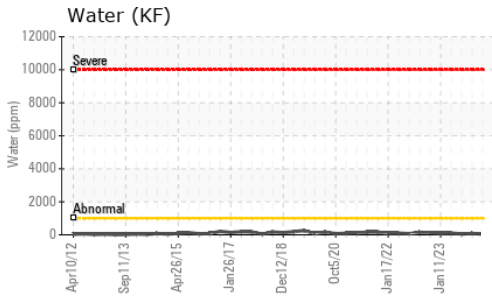
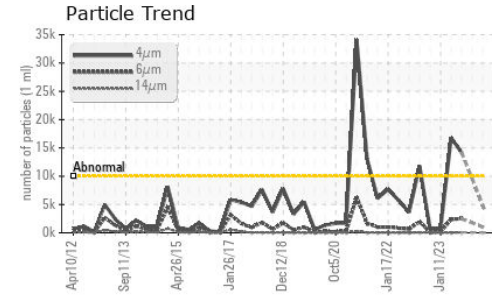
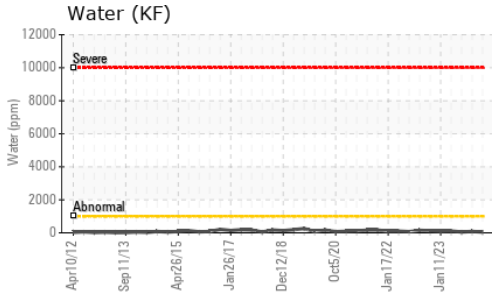
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	4928	---	● 14169
Particles >6µm	ASTM D7647	>2500	1030	---	2489
Particles >14µm	ASTM D7647	>320	32	---	72
Particles >21µm	ASTM D7647	>80	4	---	12
Particles >38µm	ASTM D7647	>20	0	---	0
Particles >71µm	ASTM D7647	>4	0	---	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	19/17/12	---	● 21/18/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.014	0.013	0.014



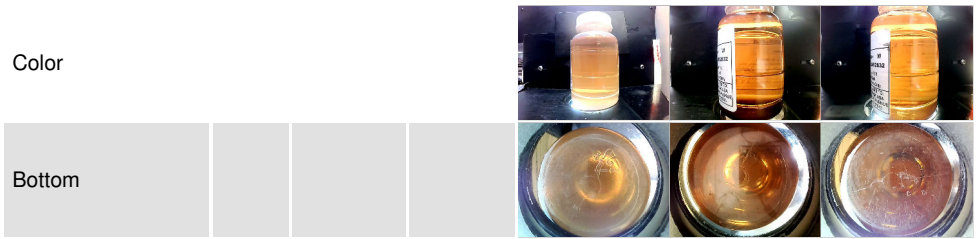
OIL ANALYSIS REPORT



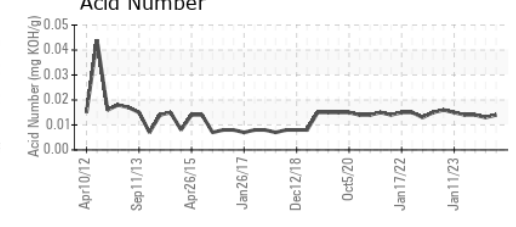
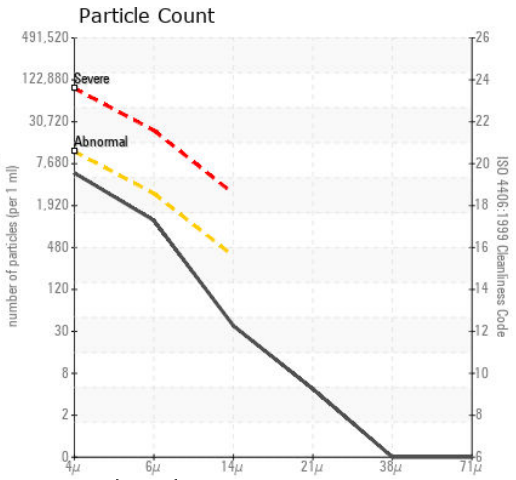
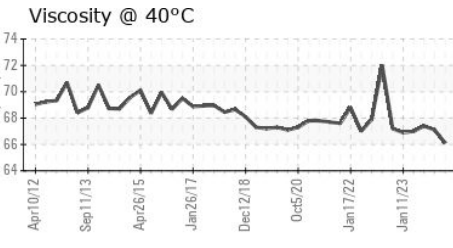
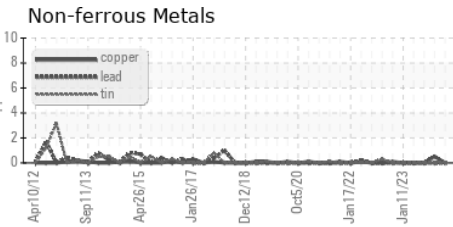
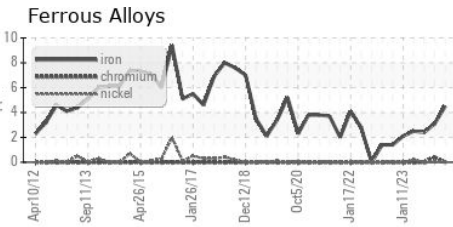
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	66.1	67.1	67.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0014965
Lab Number : 06240409
Unique Number : 11129243
Test Package : IND 2

Received : 18 Jul 2024
Tested : 19 Jul 2024
Diagnosed : 19 Jul 2024 - Doug Bogart

TRIUMPH FOODS
 US
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)