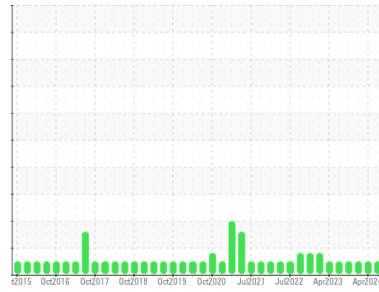




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
0-2 GEA ER2 (S/N XB0138)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (160 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			USP0015015	USP0006666	USP0004807
Sample Date	Client Info			13 Jul 2024	25 Apr 2024	04 Jan 2024
Machine Age	hrs	Client Info		124452	124434	124430
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	3	<1	4
Chromium	ppm	ASTM D5185m	>2	0	0	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	3
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	0

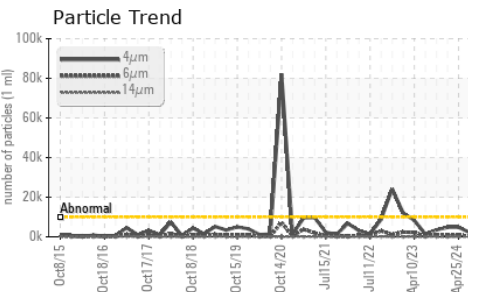
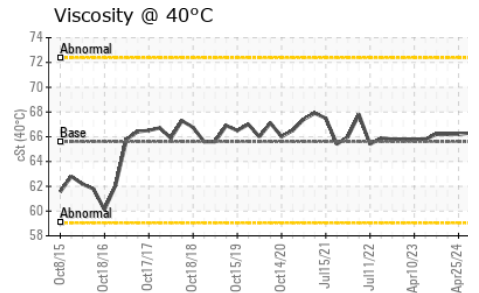
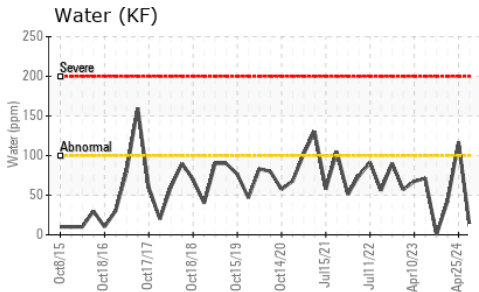
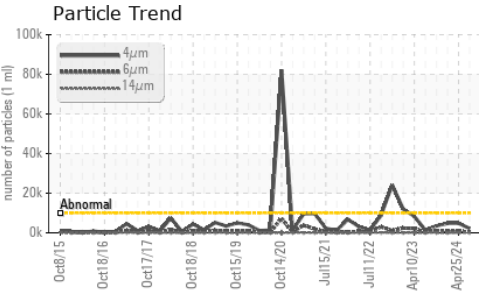
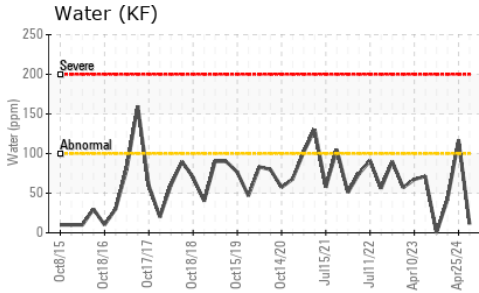
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	0
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.01	0.001	0.011	0.004
ppm Water	ppm	ASTM D6304	>100	11	117	42

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2213	4778	4746
Particles >6µm		ASTM D7647	>2500	503	705	615
Particles >14µm		ASTM D7647	>320	21	16	16
Particles >21µm		ASTM D7647	>80	3	4	4
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/16/12	19/17/11	19/16/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.013	0.014



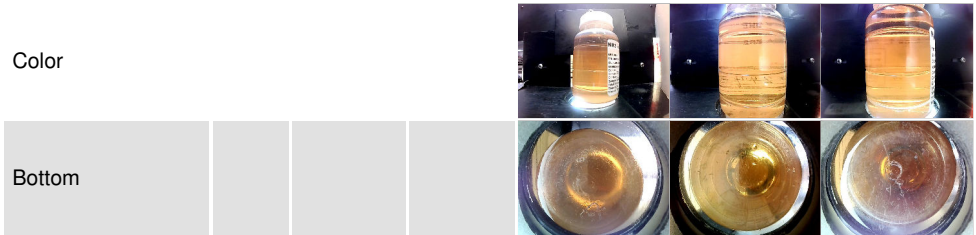
OIL ANALYSIS REPORT



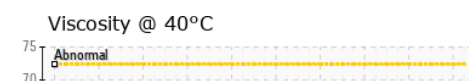
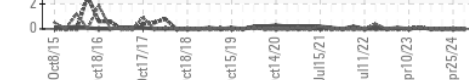
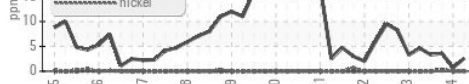
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	66.2	66.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USP0015015
 Lab Number : 06240418
 Unique Number : 11129252
 Test Package : IND 2

KraftHeinz - Newberry - Plant 8335
 3704 LOUIS RICH DR
 NEWBERRY, SC
 US 29108
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: