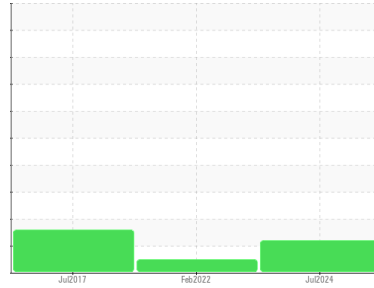




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

30-9 GEA ER2 (S/N 090150)

Component

Refrigeration Compressor

Fluid

USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0015018	USP237746	USP164830
Sample Date	Client Info		15 Jul 2024	06 Feb 2022	18 Jul 2017
Machine Age	hrs	Client Info	195	75940	46521
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	MARGINAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	3	4	<1
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	<1
Aluminum	ppm	ASTM D5185m >3	0	<1	0
Lead	ppm	ASTM D5185m >2	0	0	<1
Copper	ppm	ASTM D5185m >8	<1	<1	0
Tin	ppm	ASTM D5185m >4	0	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	0	0
Calcium	ppm	ASTM D5185m	0	0	<1
Phosphorus	ppm	ASTM D5185m	0	0	<1
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m 50	0	12	15

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	3	2
Sodium	ppm	ASTM D5185m	<1	0	<1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.01	0.001	0.003	▲ 0.014
ppm Water	ppm	ASTM D6304 >100	10	31.6	▲ 140

FLUID CLEANLINESS

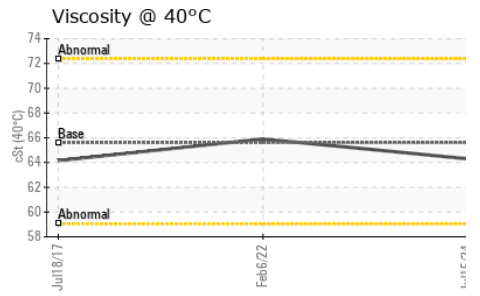
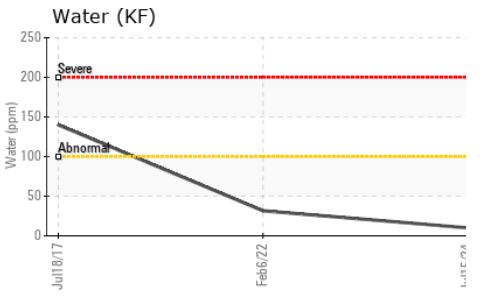
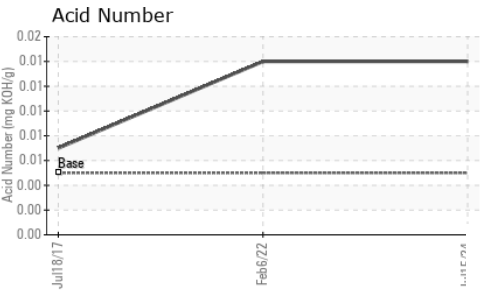
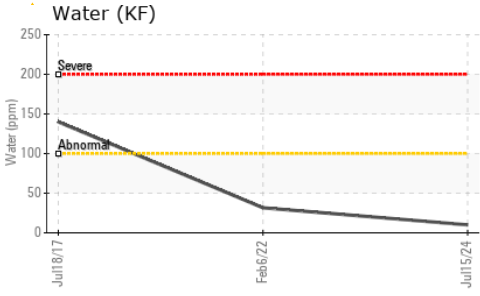
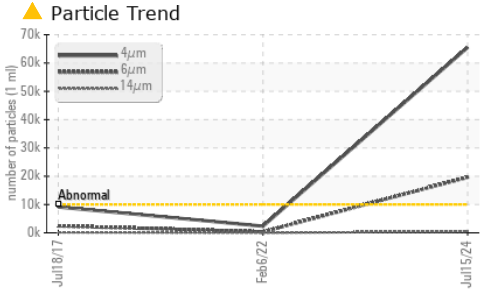
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 65507	2345	9129
Particles >6µm	ASTM D7647	>2500	▲ 19633	339	2439
Particles >14µm	ASTM D7647	>640	445	15	135
Particles >21µm	ASTM D7647	>160	29	4	27
Particles >38µm	ASTM D7647	>40	0	0	4
Particles >71µm	ASTM D7647	>10	0	0	2
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 23/21/16	18/16/11	20/18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.014	0.014	0.007



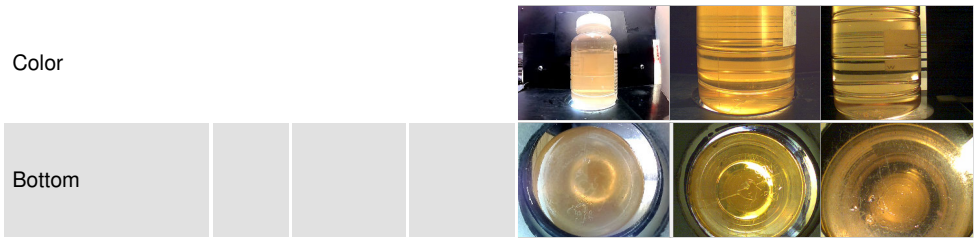
OIL ANALYSIS REPORT



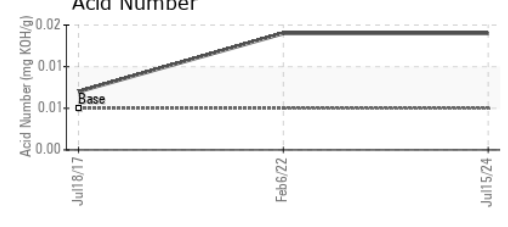
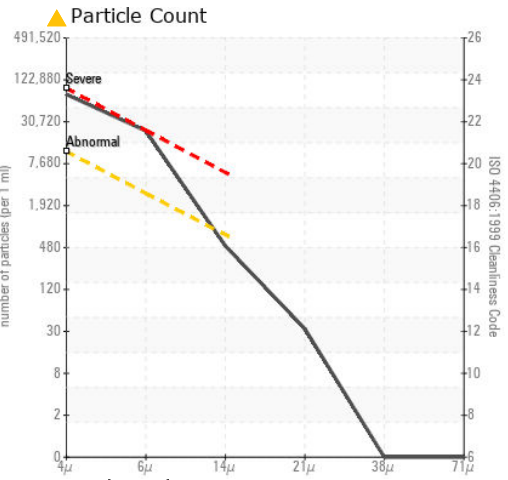
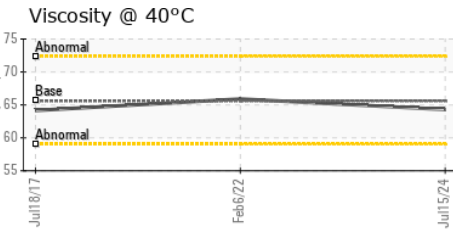
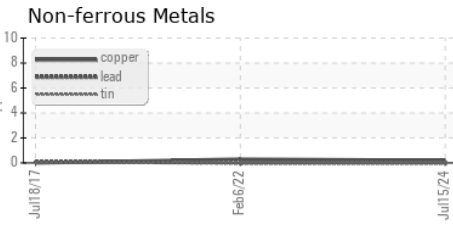
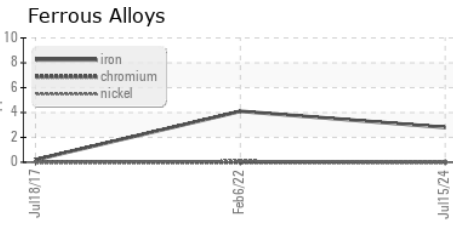
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	65.6	64.3	65.9	64.16

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0015018 **Received** : 18 Jul 2024
Lab Number : **06240421** **Tested** : 19 Jul 2024
Unique Number : 11129255 **Diagnosed** : 19 Jul 2024 - Doug Bogart
Test Package : IND 2

KraftHeinz - Newberry - Plant 8335
 3704 LOUIS RICH DR
 NEWBERRY, SC
 US 29108
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)