

OIL ANALYSIS REPORT

Sample Rating Trend

Machine Id

KAESER 9242863 - SNIDER FLEET (S/N 1532)

Compressor Fluid

KAESER SIGMA (OEM) S-460 (8 GAL)

DIAGNOSIS

A Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		VIS DEBRIS
Jan 2024	Ju2024	

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0954420	WC0887794	
Sample Date		Client Info		16 Jul 2024	24 Jan 2024	
Machine Age	hrs	Client Info		3826	1298	
Oil Age	hrs	Client Info		1000	1298	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				MARGINAL	ABNORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	4	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	<1	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m	>10	4	1 7	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	4	<1	
Tin	ppm	ASTM D5185m	>10	0	<1	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	1	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	90	17	<1	
Calcium	ppm	ASTM D5185m	2	0	3	
Phosphorus	ppm	ASTM D5185m		8	73	
Zinc	ppm	ASTM D5185m		2	2	
Sulfur	ppm	ASTM D5185m		14852	654	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	0	
Sodium	ppm	ASTM D5185m		10	0	
Potassium	ppm	ASTM D5185m	>20	5	4	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.29	0.15	



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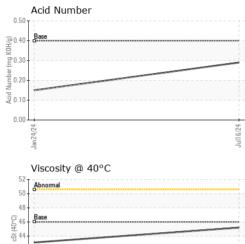
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Abnormal 40 38

Jan24/24

OIL ANALYSIS REPORT



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	A MODER	A MODER	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Jul16/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
۲ ۲	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	45.2	43.1	
	SAMPLE IMAGE	ES	method	limit/base	current	history1	history2
Juli624	Color						no image
	Bottom						no image
	GRAPHS						
	Ferrous Alloys						
	¹⁰						
	8 - iron iron						
	E 6						
	2						
	0			16/24			
	Jan 24/24			Jul16/24			
	Non-ferrous Meta	als		Jul16/24			
	Non-ferrous Meta	als		Jul16/24			
	Non-ferrous Meta	als		Julf 6/24			
	Non-ferrous Meta	als		Jul 6/24			
	Non-ferrous Meta	als		Julf6/24			
	Non-ferrous Meta	als					
	Non-ferrous Meta	als					
	Non-ferrous Meta			Juli624			
	Non-ferrous Meta			Jul 6/24	Acid Numbe	r	
	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta In In I			Jul 6/24		r	
	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta In In I			Jul 6/24		r	
	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Ind Non-ferrous Meta Non-ferrous Meta Ind Non-ferrous Meta Ind Non-ferrous Ind Non-ferous Me			Jul 6/24		r	
	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta In In I			Jul 6/24		r	
	Non-ferrous Meta Non-ferrous Meta und			42/30 June 100 June 1	Base Base - - - - - - - - - - - - -	r	
	Non-ferrous Meta Non-ferrous Meta bad bad view Viscosity @ 40°C			6010 0.5 6010 0.4 100 0.0 100 0.1 100 0.1	Base	r	
Laboratory Sample No. Lab Number Unique Number Test Package	Non-ferrous Meta Non-ferrous Meta Non-fe	01 Madisc Rece Teste	ived : 18 ed : 19	Acid Number (mg KOH4) 4 10 16/24 4 10 16/24 0.0 0.1 0.1 0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2	Base Base base	TED INDUSTRIAL S 30 FOUI	SOLUTIONS - EI 2 HUGHES S NTAIN INN, S US 2964 DARRIN WAR
Sample No. Lab Number Unique Number Test Package	Non-ferrous Meta Non-ferrous Meta Non-fe	01 Madisc Rece Teste Diagr	ived : 18 ed : 19 nosed : 19	billing bil	Base Base base	TED INDUSTRIAL S 30 FOUI	Solutions - E 12 Hughes S Ntain Inn, S US 2964 Darrin War

Contact/Location: DARRIN WARD - PALFOU