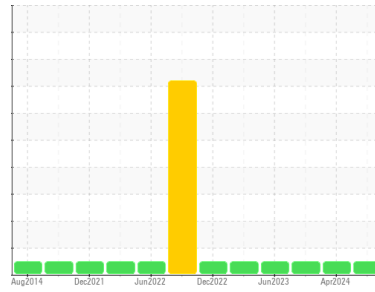




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER 4401192 - MULTIPACK (S/N 1089)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (10 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0954400</b>	WC0915398	WC0845348
Sample Date	Client Info			<b>15 Jul 2024</b>	25 Apr 2024	06 Sep 2023
Machine Age	hrs	Client Info		<b>59112</b>	59112	57649
Oil Age	hrs	Client Info		<b>0</b>	1800	1415
Oil Changed	Client Info			<b>Not Changed</b>	Changed	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	1	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

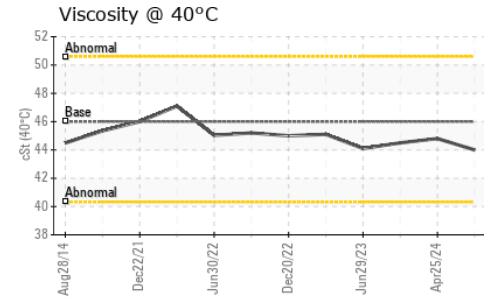
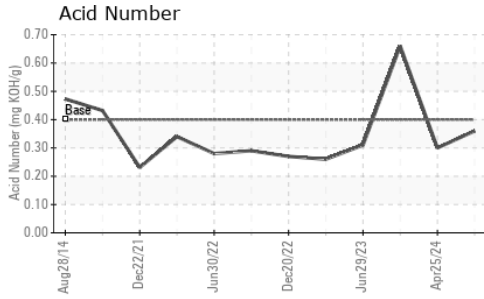
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>85</b>	<1	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>76</b>	11	27
Calcium	ppm	ASTM D5185m	2	<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>0</b>	16	19
Zinc	ppm	ASTM D5185m		<b>0</b>	7	8
Sulfur	ppm	ASTM D5185m		<b>19460</b>	18228	19060

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	1
Sodium	ppm	ASTM D5185m		<b>3</b>	11	16
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.36</b>	0.30	0.66



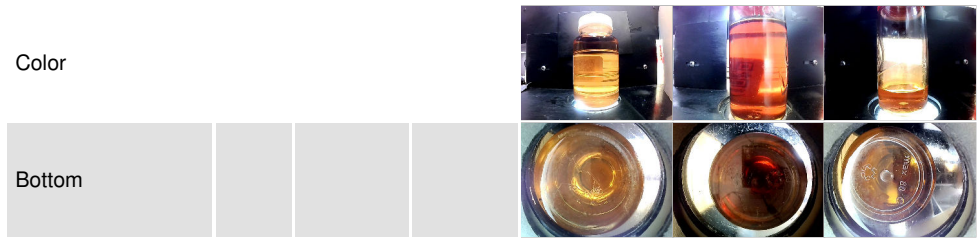
# OIL ANALYSIS REPORT



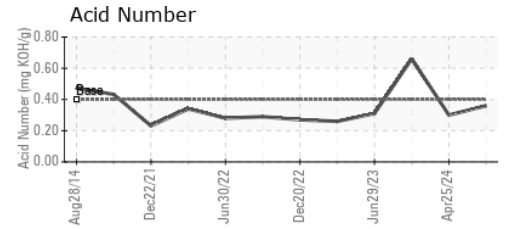
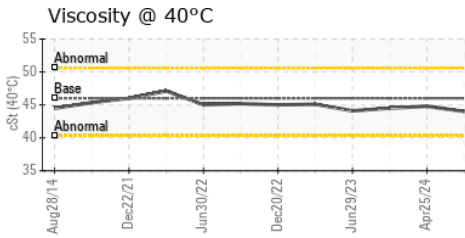
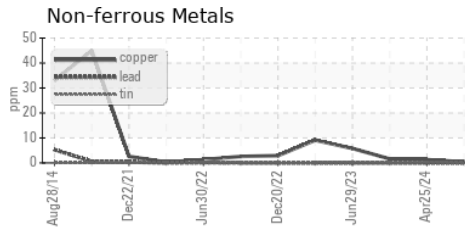
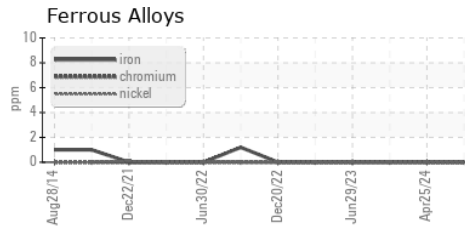
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.8	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0954400  
**Lab Number** : 06240472  
**Unique Number** : 11129306  
**Test Package** : IND 2

**Received** : 18 Jul 2024  
**Tested** : 19 Jul 2024  
**Diagnosed** : 20 Jul 2024 - Don Baldrige

**ELEVATED INDUSTRIAL SOLUTIONS - EIS**  
 302 HUGHES ST  
 FOUNTAIN INN, SC  
 US 29644  
 Contact: DARRIN WARD  
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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