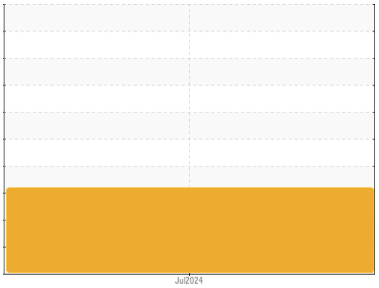
OIL ANALYSIS REPORT

Area
Bridgewater
Machine Id
CATERPILLAR 5148
Component
Swing Drive
Fluid
GEAR OIL LS 80W90 (--- QTS)

Sample Rating Trend



DEGRADATION

DIAGNOSIS

▲ Recommendation
We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

▲ Fluid Condition
The AN level is above the recommended limit. The oil is no longer serviceable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0875281**	---	---
Sample Date		Client Info		**05 Jul 2024**	---	---
Machine Age	hrs	Client Info		**14058**	---	---
Oil Age	hrs	Client Info		**1000**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	---	---

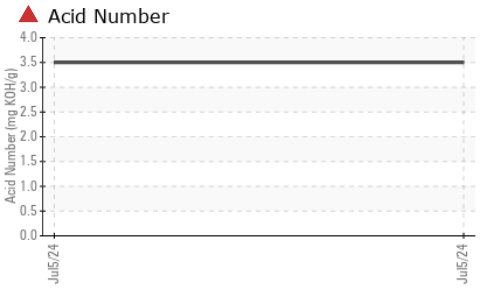
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	**8**	---	---
Chromium	ppm	ASTM D5185m	>10	**0**	---	---
Nickel	ppm	ASTM D5185m	>10	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	**0**	---	---
Lead	ppm	ASTM D5185m	>50	**0**	---	---
Copper	ppm	ASTM D5185m	>200	**<1**	---	---
Tin	ppm	ASTM D5185m	>10	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

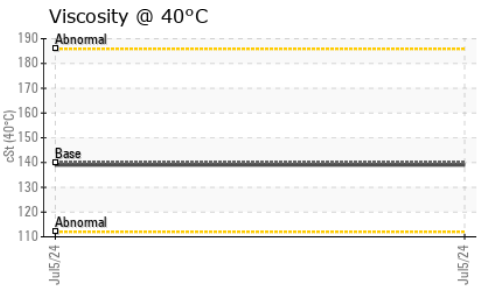
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	150	**223**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**0**	---	---
Magnesium	ppm	ASTM D5185m	10	**0**	---	---
Calcium	ppm	ASTM D5185m	70	**165**	---	---
Phosphorus	ppm	ASTM D5185m	2000	**1302**	---	---
Zinc	ppm	ASTM D5185m	50	**32**	---	---
Sulfur	ppm	ASTM D5185m	20000	**911**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**2**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**0**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**▲ 3.50**	---	---

OIL ANALYSIS REPORT



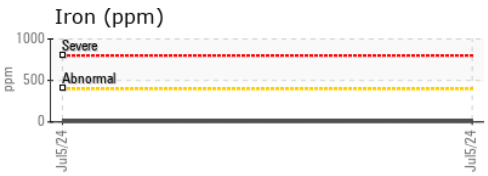


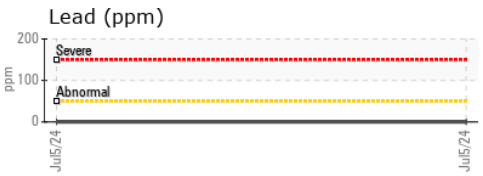
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

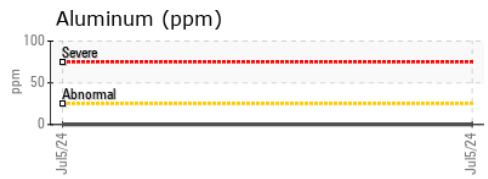
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	140	**139**	---	---

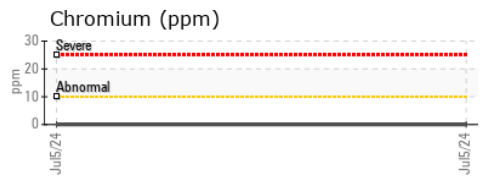
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			*no image*	*no image*	*no image*
Bottom			*no image*	*no image*	*no image*

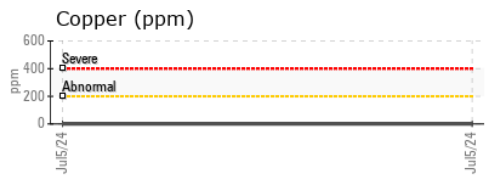
GRAPHS

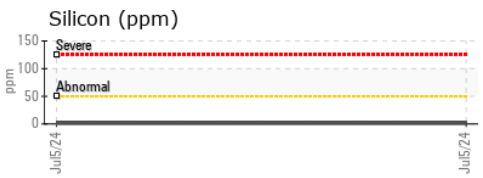


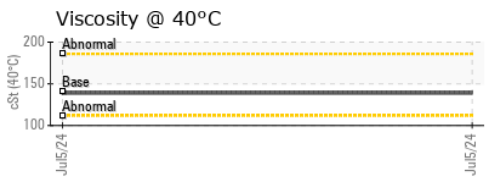


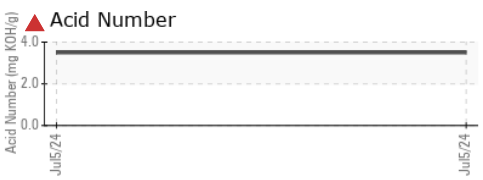












Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0875281
Lab Number : 06241003
Unique Number : 11129837
Test Package : MOB 2

Received : 18 Jul 2024
Tested : 20 Jul 2024
Diagnosed : 22 Jul 2024 - Sean Felton

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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