

CONSTRUCTION EQUIPMENT VOLVO L120H 632529 - DIESEL ENGINE



Sample No: VCP438885

Oil Type: VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3

Job No:

SAMPLE INFORMAT	ION				
Sample Number	VCP438885	VCP446541	VCP436716	VCP421353	
Sample Date	18 Jun 2024	14 Feb 2024	07 Dec 2023	07 Sep 2023	
Machine Hours	18264	17629	17016	16483	
Oil Hours	18264	0	0	0	
Oil Changed	Changed	Changed	Changed	Changed	
Sample Status	NORMAL	NORMAL	NORMAL	NORMAL	

OIL CONDI	FION				
Visc @ 100°C	cSt	13.6	■13.8	■13.6	□14.2
Base Number (BN)	mg KOH/g	■9.3	9.3	■9.7	9.3
Oxidation (PA)	%	88	80	83	86

VOLVO	MINIATION				
LUNIAN	MINATION				
Water	%	NEG	NEG	NEG	NEG
Soot %	%	■ 0.4	■ 0.3	□ 0.3	□ 0.5
Nitration (PA)	%	84	77	72	91
Sulfation (PA)	%	62	60	61	63
Glycol	%	NEG	NEG	NEG	NEG
Fuel	%	<1.0	<1.0	<1.0	<1.0
Silicon	ppm	5	5	6	7
Sodium	ppm	2	_2	4	4
Potassium	ppm	■ 3	4	■3	□ 3

VOLVO					
	METALS				
Iron	ppm	10	1 4	□16	2 4
Copper	ppm	1	4	2	■3
Lead	ppm	0	0	< 1	■ 3
Tin	ppm	■<1	- <1	0	1
Aluminum	ppm	5	6	6	7
Chromium	ppm	-<1	 <1	- <1	< 1
Molybdenum	ppm	45	■ 51	5 3	7 1
Nickel	ppm	■0	- <1	0	- <1
Titanium	ppm	0	<1	0	<1
Silver	ppm	■0	0	■0	■0
Manganese	ppm	0	■ 0	- <1	< 1
Vanadium	ppm	0	0	0	<1

ADDITI	VES					
Calcium	ppm	1755	■1500	1695	■1990	
Magnesium	ppm	543	614	542	642	
Zinc	ppm	1301	□1198	1184	1374	
Phosphorus	ppm	970	1016	■974	■1073	
Barium	ppm	0	1 0	0	□0	
Boron	ppm	23	1 6	■29	□25	



FORESTRY RESOURCES

4353 MICHIGAN LINK
FORT MYERS, FL
US 33916
Contact: COREY MUELLER

T: (239)872-1856

F:

Diagnosis

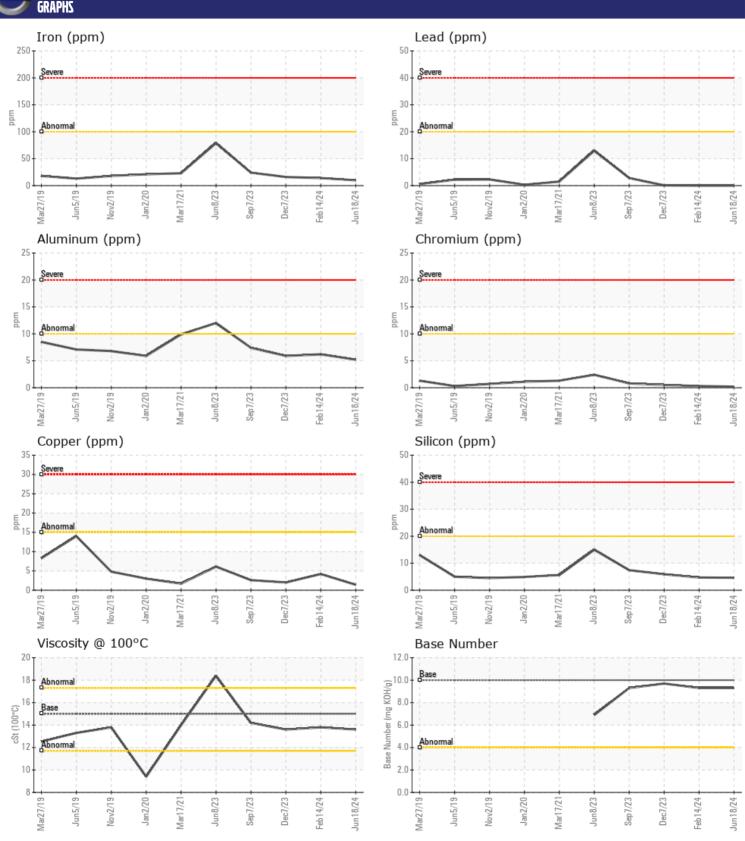
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Depot:FORFORTFLUnique No:11098971Signed:Wes DavisReport Date:27 Jun 2024











CONSTRUCTION EQUIPMENT VOLVO L 1 2 OH 63 25 29 - TRANSMISSION (AUTO)



Sample No: VCP446540
Oil Type: VOLVO AT 102

Job No:

SAMPLE	INFORMATION				
Sample Number		VCP446540	VCP436717	VCP298739	
Sample Date		14 Feb 2024	07 Dec 2023	17 Mar 2021	
Machine Hours		17629	17016	8400	
Oil Hours		0	0	986	
Oil Changed		Changed	Not Changd	Not Changd	
Sample Status		ABNORMAL	NORMAL	NORMAL	
VOLVO	NITION				
OIL CONE	JIIIUN				
Visc @ 40°C	cSt	28.8	29.1	26.0	
CONTAM	INATION				
Water	%	NEG	NEG	NEG	
Silicon		NEG ■3	INEG		
Sodium	ppm			□ 3	
	ppm	□ <1	2	2	
Potassium	ppm	■ 0	- <1	□0	
VOLVO					
WEAR M	ETALS				
Iron	ppm	18	■ 8	□ 50	
Copper	ppm	1	1	<u></u> 5	
Lead	ppm	0	0	0	
Tin	ppm	0	0	0	
Aluminum	ppm	■3	<u> </u>	1 0	
Chromium	ppm	 0	- <1	<1	
Molybdenum	ppm	<u> </u>	0	<u></u> <1	
Nickel	ppm	■0	0	0	
Titanium	ppm	0	0	<1	
Silver	ppm	□ 0	0	<1	
Manganese	ppm	0	<u></u> <1	2	
Vanadium	ppm	0	0	0	
VOLVO	EC				
ADDITIV	[7]				
Calcium	ppm	100	9 3	■90	
Magnesium	ppm	10	■8	- <1	
Zinc	ppm	■21	17	■3	
Phosphorus	ppm	216	212	□ 158	
Barium	ppm	□ 0	0	0	
Boron	ppm	91	106	□ 65	



FORESTRY RESOURCES

4353 MICHIGAN LINK FORT MYERS, FL US 33916 Contact: COREY MUELLER

T: (239)872-1856

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Diagnosis

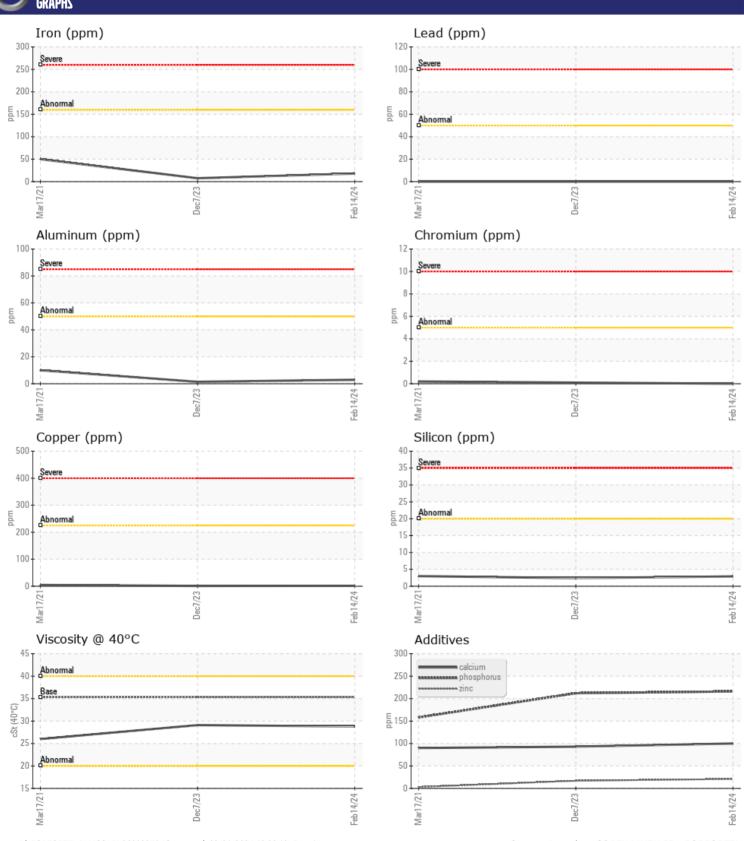
No corrective action is recommended at this time. The fluid change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the fluid. The condition of the fluid is acceptable for the time in service.

Depot:FORFORTFLUnique No:10886231Signed:Sean FeltonReport Date:21 Feb 2024











CONSTRUCTION EQUIPMENT VOLVO L 120H 632529 - HYDRAULIC SYSTEM



Sample No: VCP446537

Oil Type: VOLVO SUPER HYDRAULIC OIL 46

Job No:

SAMPLE IN	NFORMATION				
Sample Number	-	VCP446537	VCP435539	VCP365154	VCP298943
Sample Date		14 Feb 2024	07 Dec 2023	08 Jun 2023	17 Mar 2021
Machine Hours		17629	17016	15919	8400
Oil Hours		0	0	0	986
Oil Changed		Changed	Not Changd	Changed	Not Changd
Sample Status		ABNORMAL	ABNORMAL	ATTENTION	NORMAL
OIT CONDI.	TION				
Visc @ 40°C	cSt	51.7	48.5	▲ 56.6	50.7
Acid Number (AN)	mg KOH/g	■ 0.35	□ 0.46	□ 0.49	□0.321
CONTAMIN	AATION				
147 1	0/	NEC	NIEC	NEC	NIEC

CONTAMIN	IATION				
Water	%	NEG	NEG	NEG	NEG
Particles >4µm				21682	2672
Particles >6µm				2683	■334
Particles >14µm				1 81	1 0
ISO 4406:1999 (c)				22/19/14	19/16/10
Silicon	ppm	2	_2	2	3
Sodium	ppm	2	2	2	0
Potassium	ppm	■ 3	0	2	0

WEAR N	METALS				
Iron	ppm	1	□ 0	5	4
Copper	ppm	■<1	_2	- <1	2
Lead	ppm	■<1	□ 0	0	1
Tin	ppm	■<1	0	□ 0	- <1
Aluminum	ppm	■<1	0	0	0
Chromium	ppm	1	1	4	2
Molybdenum	ppm	2	2	■8	■29
Nickel	ppm	■ <1	0	■ 0	□0
Titanium	ppm	0	0	0	0
Silver	ppm	0	0	0	1
Manganese	ppm	0	< 1	0	 <1
Vanadium	ppm	0	0	0	0

ADDITI	Zav				
Calcium	ppm	137	127	231	■173
Magnesium	ppm	15	9	1 6	9
Zinc	ppm	462	439	492	457
Phosphorus	ppm	■372	■355	423	■394
Barium	ppm	0	□0	0	■0
Boron	ppm	■ 3	4	■8	3



FORESTRY RESOURCES

4353 MICHIGAN LINK FORT MYERS, FL US 33916 Contact: COREY MUELLER

T: (239)872-1856

F٠

Diagnosis

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

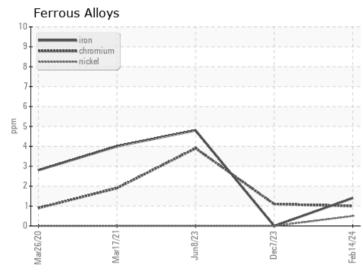
Depot:FORFORTFLUnique No:10885840Signed:Don BaldridgeReport Date:21 Feb 2024



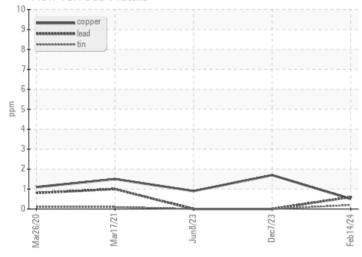




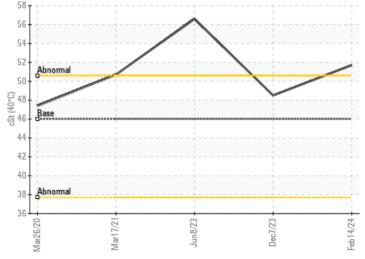
GRAPHS



Non-ferrous Metals



Viscosity @ 40°C



Acid Number

0.60
0.55
0.50
0.45
0.45
0.45
0.00
0.45
0.00
0.15
0.10
0.05
0.00
0.05
0.00
0.05
0.00
0.05
0.00
0.05
0.00
0.05
0.00



CONSTRUCTION EQUIPMENT VOLVO L120H 632529 - FRONT AXLE



Sample No: VCP446535

Oil Type: VOLVO WET BRAKE TRANSAXLE OIL

Job No:

SAMPLE	INFORMATION				
Sample Number	<u>.</u>	VCP446535	VCP436721	VCP365155	VCP298948
Sample Date		14 Feb 2024	07 Dec 2023	08 Jun 2023	17 Mar 2021
Machine Hours		17629	17016	15919	8400
Oil Hours		0	0	0	986
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		NORMAL	SEVERE	NORMAL	NORMAL
OIL CON	DITION				
Visc @ 40°C	cSt	50.5	42.2	□ 51.2	39.9
VOLVO					
CONTAN	INATION				
Water	%	NEG	NEG	NEG	NEG
Silicon	ppm	■14	18	■ 16	7
Sodium	ppm	2	8		5
Potassium	ppm	0	0	2	0
1 Ottassiaiii	РРП				
VOLVO					
WEAR M	1ETALS				
Iron	ppm	■238	1 614	■186	■38
Copper	ppm	■ <1	2	- <1	 <1
Lead	ppm	0	0	0	< 1
Tin	ppm	■ 0	0	0	0
Aluminum	ppm	1	2	< 1	 < 1
Chromium	ppm	■ 3	<u>^</u> 22	2	- <1
Molybdenum	ppm	■3	- <1	■3	
Nickel	ppm	■1	7	1	0
Titanium	ppm	<1	<1	<1	<1
Silver	ppm	0	0	0	<1
Manganese	ppm	■3	1 2	2	 <1
Vanadium	ppm	<1	<1	0	0
VOLVO					
ADDITIV	IES				
Calcium	ppm	■3502	■3905	■3679	□3404
Magnesium	ppm	31	2 3	2 6	9
Zinc	ppm	■1388	■1638	■1429	■1439
Phosphorus	ppm	1144	□ 1345	□1173	□1316
Barium	ppm	0	0	2	0
Boron	ppm	104	131	111	■97



FORESTRY RESOURCES

4353 MICHIGAN LINK FORT MYERS, FL US 33916 Contact: COREY MUELLER

T: (239)872-1856

F:

Diagnosis

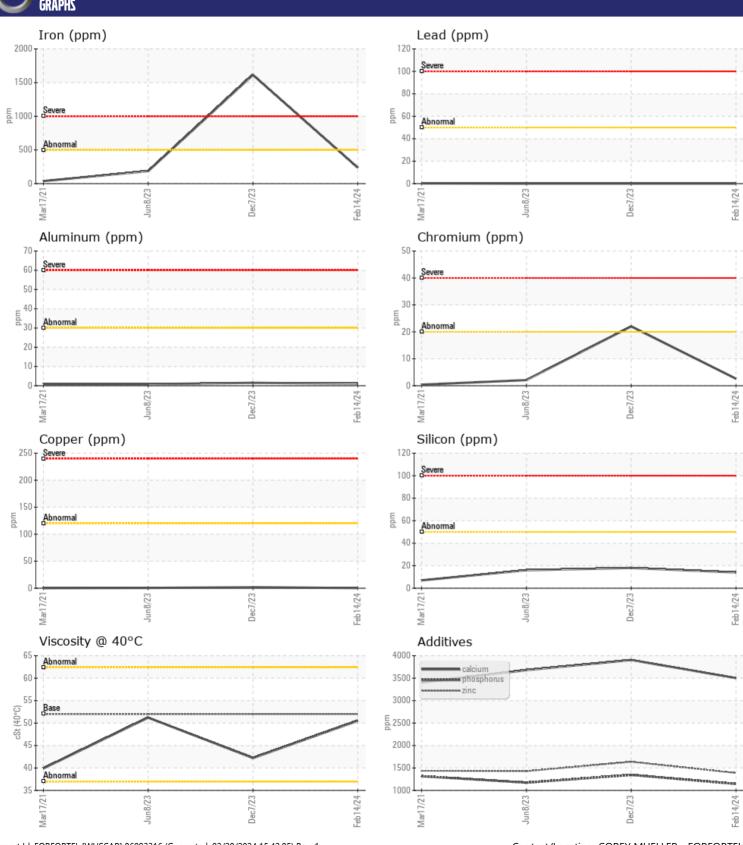
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:FORFORTFLUnique No:10886169Signed:Wes DavisReport Date:20 Feb 2024











CONSTRUCTION EQUIPMENT VOLVO L120H 632529 - REAR AXLE



Sample No: VCP446542

Oil Type: **VOLVO WET BRAKE TRANSAXLE OIL**

Job No:

SAMPLE	E INFORMATION				
Sample Number		VCP446542	VCP435540	VCP365152	VCP298939
Sample Date		14 Feb 2024	07 Dec 2023	08 Jun 2023	17 Mar 2021
Machine Hours		17629	17016	15919	8400
Oil Hours		0	0	0	986
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		SEVERE	SEVERE	ABNORMAL	NORMAL
		SEVERE	SEVERLE	/ IDINORIVI/ LE	TVOTTIVITE
VOLVO					
OIL CON	DITION				
Visc @ 40°C	cSt	42.9	41.9	42.1	40.1
CONTAN	MINATION				
Water	%	NEG	NEG	NEG	NEG
Silicon		NEG ■ 23	14	119 ■ 19	NEG 7
Sodium	ppm	■25	□ 14 □ 6	1 9	4
Potassium	ppm	0	12	2	1 0
	ppm	0	12		<u> </u>
VOLVO					
WEAR N	METALS				
Iron	ppm	0 2687	1055	△ 644	□ 36
Copper	ppm	2	1	1	- <1
Lead	ppm	■ <1	2	0	0
Tin	ppm	■ 0	- <1	□0	□0
Aluminum	ppm	2	■3	2	- <1
Chromium	ppm	<u></u> 37	1 6	7	- <1
Molybdenum	ppm	■ 3	2	3	< 1
Nickel	ppm	<u> </u>	6	5	0
Titanium	ppm	<1	<1	<1	<1
Silver	ppm	0	0	0	<1
Manganese	ppm	16	■8	7	 <1
Vanadium	ppm	<1	<1	0	0
VOLVO					
ADDITIV	/ES				
Calcium	ppm	3949	<u>□</u> 2686	4219	□ 3169
Magnesium	ppm	25	0	23	8
Zinc	ppm	■1578	1185	□ 1664	□1379
Phosphorus	ppm	1301	934	1344	1280
Barium	ppm	0	0	1	1 0
Boron	ppm	■ 126	90	□ 139	89
50/011	PPIII				



FORESTRY RESOURCES

4353 MICHIGAN LINK FORT MYERS, FL US 33916

Contact: COREY MUELLER

T: (239)872-1856 F:

Diagnosis

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. Gear wear is indicated. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: **FORFORTFL Unique No:** 10886170 Signed: Don Baldridge Report Date: 21 Feb 2024







