

CONSTRUCTION EQUIPMENT 8-375953 16-8114 - COOLANT



Sample No: VCP394506

Oil Type: VOLVO COOLANT VCS (YELLOW)

Job No: 8-375953

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SAMPLE II	NFORMATION			
Sample Number	-	VCP394506	 	
Sample Date		23 Aug 2023	 	
Machine Hours		2952	 	
Sample Status		NORMAL	 	
VOLVO COOLANT	CONDITION			
LUULANI	CONDITION			
Boron	ppm	62	 	
Phosphorus	ppm	1	 	
Sodium	ppm	■2811	 	
Potassium	ppm	2644	 	
Silicon	ppm	2	 	
pH	Scale 0-14	7.62	 	
Reserve Alkalinity	Scale 0-20	■3.1	 	
Molybdenum	ppm	182	 	
Nitrites	ppm	760	 	
Percentage Glycol		49.4	 	
Freezing Point	°C	-33	 	
CONTAMIN	NATION			
Magnesium	ppm	1	 	
Calcium	ppm	■ 3	 	
Coolant Appearance		■ Clear	 	
Coolant Color		Red	 	
Sand/Dirt	scalar	■NONE	 	
Debris	scalar	■NONE	 	
Precipitate	scalar	■NONE	 	
Silt	scalar	■NONE	 	
CORROSIO	N			
Iron	ppm	■0	 	
Aluminum	ppm	■ 0	 	
Copper	ppm	- <1	 	
Lead	ppm	■0	 	



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P.O. BOX 5400 CONCORD, ON CA L4K 1B6 Contact: Dan Brown dan.brown@ca.crh.com T: F:

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the coolant. The condition of the coolant is acceptable for the time in service.

Depot: HOLCON
Unique No: 5631621
Signed: Wes Davis
Report Date: 25 Aug 2023

Contact/Location: Dan Brown - HOLCON

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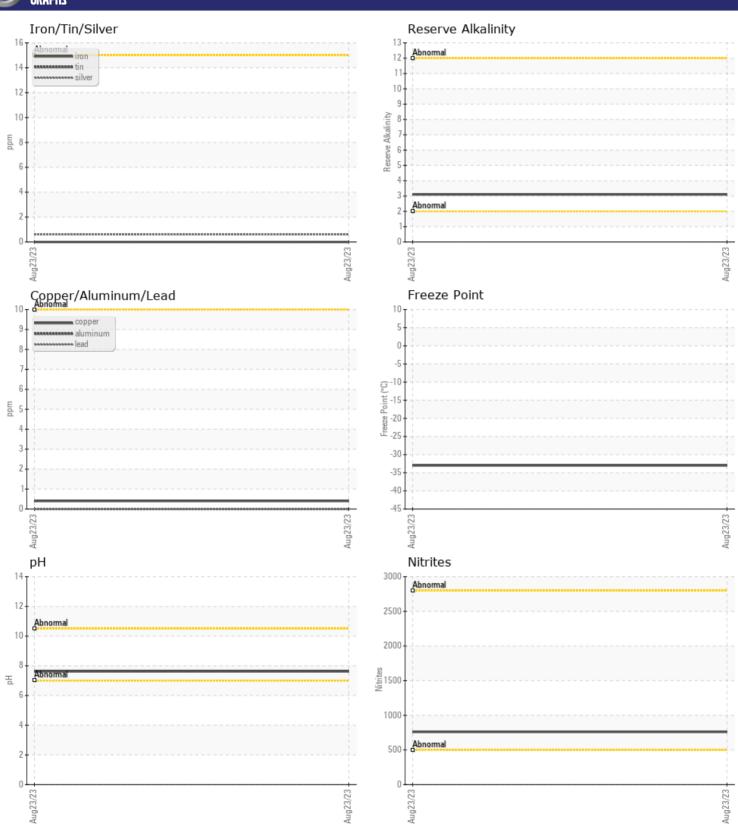
ppm







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CONSTRUCTION EQUIPMENT 8-399074 16-8114 - DIESEL ENGINE



Sample No: VCP393038

Oil Type: DIESEL ENGINE OIL SAE 40

Job No: 8-399074

Fuel

Silicon

Sodium

Potassium

ppm

ppm

ppm

6

3

- < 1

DRMATION				
٧	CP393038	VCP394501	VCP392347	VCP352431
2	6 Mar 2024	23 Aug 2023	15 Mar 2023	06 Sep 2022
3	435	2952	2536	2012
0		0	0	0
C	hanged	Changed	Changed	Changed
N	IORMAL	NORMAL	NORMAL	NORMAL
N				
St	13.0	12.7	■13.0	13.3
6	84	84	84	84
FION				
6	NEG	NEG	NEG	NEG
6	■ 0.1	0.1	■0	0
6	68	63	72	65
6	61	65	69	65
	V 2 3 3 0 0 C N N St 6 6 6 6 6 6 6 6 6	VCP393038 26 Mar 2024 3435 0 Changed NORMAL N St	VCP393038 VCP394501 26 Mar 2024 23 Aug 2023 3435 2952 0 0 0 Changed Changed NORMAL NORMAL NORMAL St 13.0 12.7 6 84 84 FION 6 NEG NEG 6 0.1 0.1 6 68 63	VCP393038 VCP394501 VCP392347 26 Mar 2024 23 Aug 2023 15 Mar 2023 3435 2952 2536 0 0 0 Changed Changed NORMAL NORMAL NORMAL NORMAL St 13.0 12.7 13.0 6 84 84 84 FION NEG NEG NEG 6 0.1 0.1 0 6 68 63 72

VOLVO							
WEAR METALS							
Iron	ppm	14	1 1	1 6	1 2		
Copper	ppm	■1	1	2	■1		
Lead	ppm	■0	□ 0	- <1	0		
Tin	ppm	■<1	<1	- <1			
Aluminum	ppm	■ 5	□ 3	6	4		
Chromium	ppm	■<1	- <1	1	- <1		
Molybdenum	ppm	41	□40	44	■39		
Nickel	ppm	■<1	<1	- <1			
Titanium	ppm	■ 0	0	- <1			
Silver	ppm	■ 0	0	■0	0		
Manganese	ppm	■<1	< 1	< 1	< 1		
Vanadium	ppm	0	0	0	0		

7

3

< 1</p>

ADDITIVES						
Calcium	ppm	1734	■1700	■ 1844	1650	
Magnesium	ppm	■ 517	517	□ 522	□495	
Zinc	ppm	1110	■1093	1125	■1065	
Phosphorus	ppm	■939	■986	■1050	■988	
Barium	ppm	□ 0	0	□0	0	
Boron	ppm	■39	4 1	■39	■36	



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CONCORD, ON

CA L4K 1B6

Contact: Dan Brown
dan.brown@ca.crh.com
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| < 1

Diagnosis

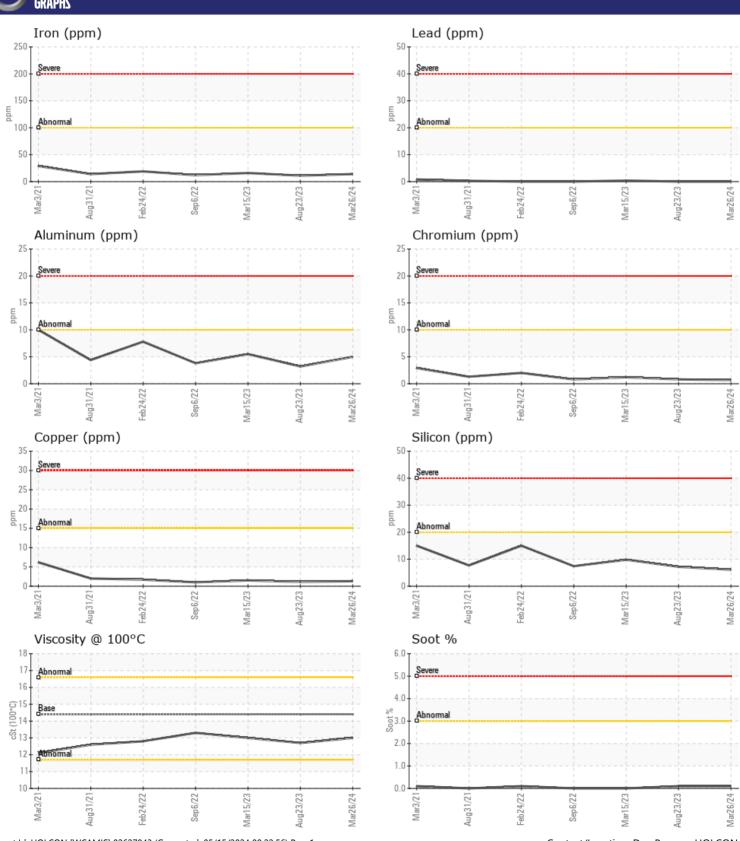
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:HOLCONUnique No:5760975Signed:Wes DavisReport Date:10 Apr 2024











CONSTRUCTION EQUIPMENT 3498 16-8114 - TRANSMISSION (AUTO)



Sample No: VCP393039
Oil Type: {unknown}
Job No: 3498

SAMPLE SAMPLE	INFORMATION				
Sample Number		VCP393039	VCP394182	VCP394505	VCP392339
Sample Date		01 May 2024	26 Mar 2024	23 Aug 2023	15 Mar 2023
Machine Hours		3498	3435	2952	2536
Oil Hours		0	500	0	0
Oil Changed		Not Changd	Not Changd	Not Changd	Not Changd
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL	NORMAL
OIL CON	DITION				
Visc @ 40°C	cSt	25.8	25.8	25.7	26.0
VISC @ 40 C	CSt	25.0	25.0		20.0
VOLVO					
CONTAM	IINATION				
Water	%	NEG	NEG	NEG	NEG
Silicon	ppm	10	1 0	1 0	1 0
Sodium	ppm	□7	7	7	7
Potassium	ppm	2	2	2	2
WEAR M	IETALS				
PO		1 2	■ 3	1	3
Iron	ppm	<u> </u>	<u>^</u> 205	▲ 192	178
Copper	ppm	9	9	8	■8
Lead	ppm	■0	0	0	- <1
Tin	ppm	■0	1 0	□0	0
Aluminum	ppm	■3	3	1 2	2
Chromium	ppm	<u> </u>	- <1	<1	<1
Molybdenum	ppm	0	0	<1	<1
Nickel	ppm	■ <1	- <1	- <1	- <1
Titanium	ppm	0	0	0	0
Silver	ppm	0	0	0	0
Manganese	ppm	11	11	11	10
Vanadium	ppm	0	0	0	0
ADDITIV	ES				
Calcium	ppm	87	86	86	88
Magnesium	ppm	2	3	2	2
Zinc	ppm	52	52	51	46
Phosphorus	ppm	154	154	162	166
Barium	ppm	2	2	2	2
Boron	ppm	42	43	43	44



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Diagnosis

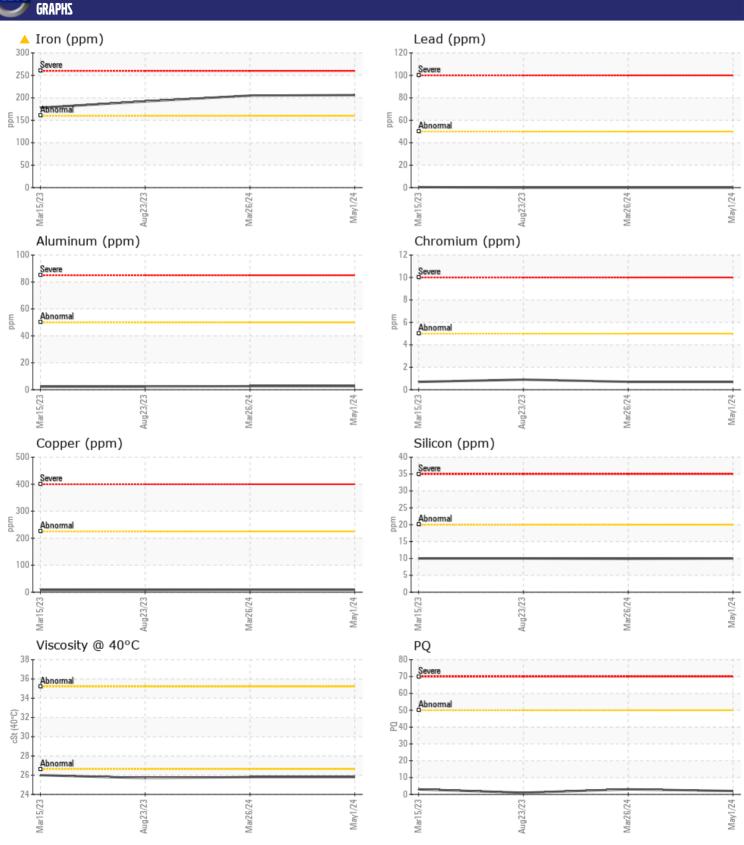
We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:HOLCONUnique No:5776127Signed:Kevin MarsonReport Date:14 May 2024











CONSTRUCTION EQUIPMENT 8-375953 16-8114 - HYDRAULIC SYSTEM



Sample No: VCP394502
Oil Type: {unknown}
Job No: 8-375953

	0 0.000			
VOLVO				
SAMPLE	INFORMATION			
Sample Number	-	VCP394502	 	
Sample Date		23 Aug 2023	 	
Machine Hours		2952	 	
Oil Hours		0	 	
Oil Changed		Not Changd	 	
Sample Status		NORMAL	 	
OIL COND	DITION			
Visc @ 40°C	cSt	51.9	 	
CONTAM	INATION			
_		<u> </u>		
Water	%	NEG	 	
Particles >4µm		2473	 	
Particles >6µm		■298	 	
Particles >14µm		15	 	
ISO 4406:1999 (c)		18/15/11	 	
Silicon	ppm	6	 	
Sodium	ppm	■3	 	
Potassium	ppm	■<1	 	
WEAR M	FTAI S			
_				
Iron	ppm	7	 	
Copper	ppm	4	 	
Lead	ppm	1	 	
Tin	ppm	0	 	
Aluminum	ppm	2	 	
Chromium	ppm	■<1	 	
Molybdenum	ppm	<1	 	
Nickel	ppm	■0	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese	ppm	0	 	
Vanadium	ppm	0	 	
VOLVO				
ADDITIV	ES			
Calcium	ppm	69	 	
Magnesium	ppm	6	 	
Zinc	ppm	368	 	
	le le			



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Diagnosis

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is SAE 20 AW Hydraulic Oil. Please confirm the oil type and grade, and specify the brand of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of the oil is acceptable for the time in service.

Depot:HOLCONUnique No:5631565Signed:Kevin MarsonReport Date:28 Aug 2023

Contact/Location: Dan Brown - HOLCON

ppm

ppm

ppm

338

0

Phosphorus

Barium

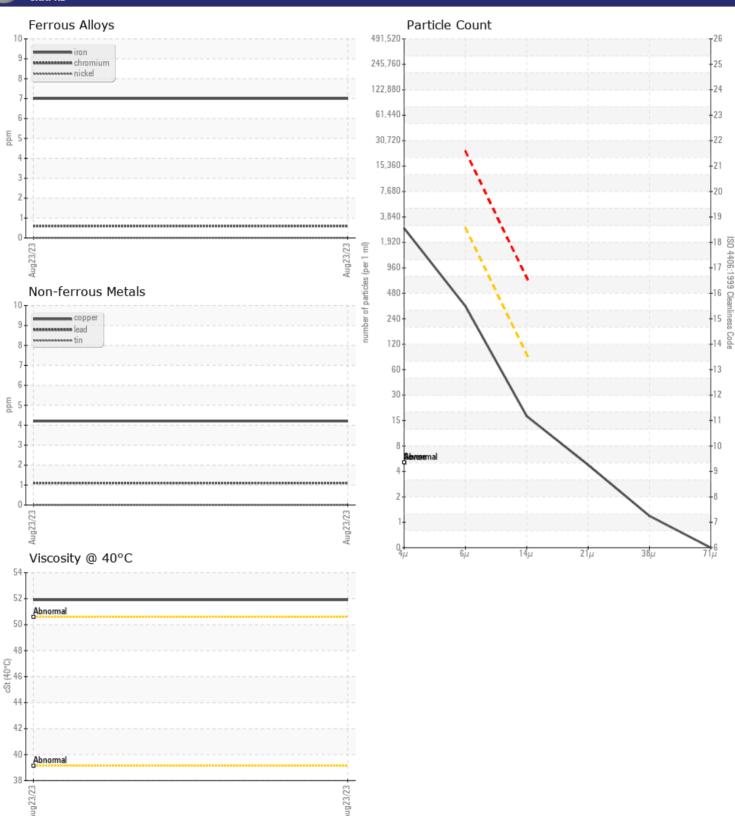
Boron







GRAPHS





CONSTRUCTION EQUIPMENT 8-375953 16-8114 - FRONT AXLE



Sample No: VCP394504
Oil Type: {unknown}
Job No: 8-375953

SAMPLE SAMPLE	INFORMATION				
Sample Number		VCP394504	VCP352423	VCP352422	VCP298473
Sample Date		23 Aug 2023	06 Sep 2022	06 Sep 2022	31 Aug 2021
Machine Hours		2952	2012	2012	1005
Oil Hours		0	0	0	0
Oil Changed		Not Changd	Changed	Changed	Changed
Sample Status		NORMAL	NORMAL	NORMAL	NORMAL
OIL CON	DITION				
Visc @ 40°C	cSt	42.1	■ 39.6	□39.3	39.7
VOLVO	IINA TIAN				
_	IINATION	<u> </u>			
Water	%	NEG	NEG	NEG	NEG
Silicon	ppm	14	1 1	9	1 4
Sodium	ppm	■2	□10	■10	1 0
Potassium	ppm	■ <1	1	1	3
VOLVO					
WEAR M	IETALS				
Iron	ppm	■33	68	□46	■ 86
Copper	ppm	■ <1	4	- <1	2
Lead	ppm	■0	0		0
Tin	ppm	■0	- <1	0	0
Aluminum	ppm	2	1	1	1
Chromium	ppm	■<1	2	2	4
Molybdenum	ppm	<1	1	1	6
Nickel	ppm	■<1	- <1	- <1	- <1
Titanium	ppm	0	<1	<1	0
Silver	ppm	0	0	0	0
Manganese	ppm	1	4	3	8
Vanadium	ppm	0	0	0	<1
ADDITIV	ES				
Calcium	ppm	4259	4002	3876	4014
Magnesium	ppm	16	13	13	14
Zinc	ppm	1644	1531	1526	1672
Phosphorus	ppm	1406	1354	1349	1486
Barium	ppm	0	0	0	0
Boron	ppm	127	115	115	120
	- - · · ·				



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Diagnosis

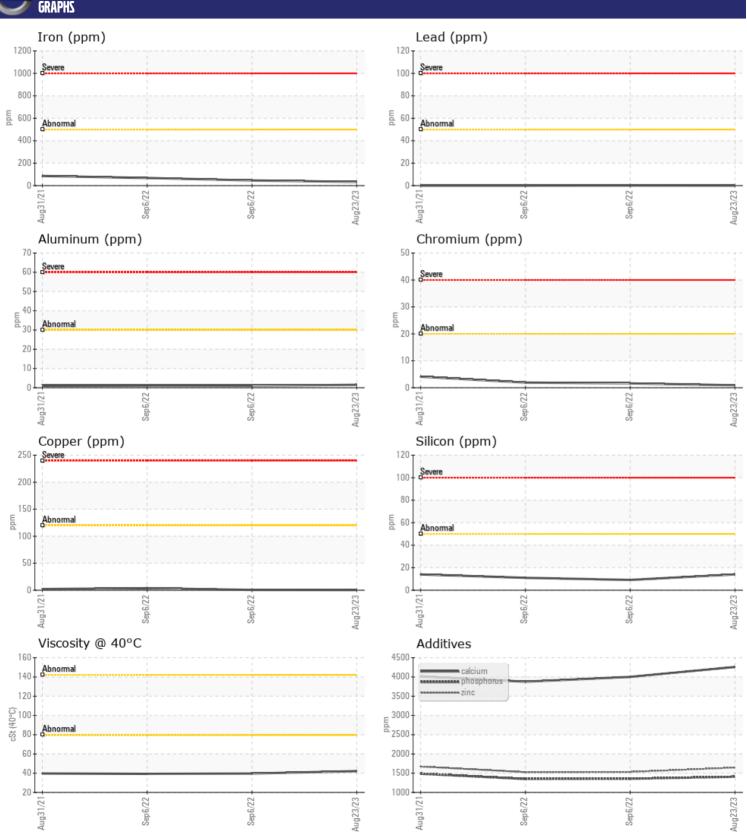
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:HOLCONUnique No:5631590Signed:Wes DavisReport Date:25 Aug 2023











CONSTRUCTION EQUIPMENT 8-375953 16-8114 - REAR AXLE



Sample No: VCP391576
Oil Type: {unknown}
Job No: 8-375953

SAMPLE	INFORMATION			
Sample Number		VCP391576	VCP298472	
Sample Date		23 Aug 2023	31 Aug 2021	
Machine Hours		2952	1005	
Oil Hours		0	0	
Oil Changed		Not Changd	Changed	
Sample Status		NORMAL	NORMAL	
		110111111111	TOTAL TE	
VOLVO				
OIL CON	DITION			
Visc @ 40°C	cSt	42.6	39.7	
LUNTAM	INATION			
_				 _
Water	%	NEG	NEG	
Silicon	ppm	16	1 4	
Sodium	ppm	2	1 0	
Potassium	ppm	■ <1	2	
VOLVO				
WEAR M	ETALS			
Iron	ppm	■34	□99	
Copper	ppm	1	1 7	
Lead	ppm	0	< 1	
Tin	ppm	■ 0	1	
Aluminum	ppm	1	1	
Chromium	ppm	■<1	4	
Molybdenum	ppm	<1	5	
Nickel	ppm	■<1	- <1	
Titanium	ppm	0	<1	
Silver	ppm	0	<1	
Manganese	ppm	2	9	
Vanadium	ppm	0	<1	
	4.1.			
VOLVO	IFC			
ADDITIV	72			
Calcium	ppm	4238	4078	
Magnesium	ppm	16	14	
Zinc	ppm	1648	1701	
Phosphorus	ppm	1408	1485	
Barium	ppm	0	0	
Boron	ppm	128	121	



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P.O. BOX 5400 CONCORD, ON CA L4K 1B6 Contact: Dan Brown dan.brown@ca.crh.com T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: HOLCON
Unique No: 5631589
Signed: Wes Davis
Report Date: 25 Aug 2023







GRAPHS

