

# CONSTRUCTION EQUIPMENT RSO-033963 MIDSOUTH VOLVO EC480EL 315025 - COOLANT

**Sample No:** VCP383072

Oil Type: **VOLVO COOLANT VCS (YELLOW)** 

Job No: RSO-033963 MIDSOUTH

| SAMPLE II          | NFORMATION |             |      |  |
|--------------------|------------|-------------|------|--|
| Sample Number      |            | VCP383072   | <br> |  |
| Sample Date        |            | 09 May 2023 | <br> |  |
| Machine Hours      |            | 526         | <br> |  |
| Sample Status      |            | NORMAL      | <br> |  |
|                    |            |             |      |  |
| VOLVO              | CONDITION  |             |      |  |
| LUULANI            | CONDITION  |             |      |  |
| рН                 | Scale 0-14 | ■ 8.22      | <br> |  |
| Reserve Alkalinity | Scale 0-20 |             | <br> |  |
| Nitrites           | ppm        | ■NT         | <br> |  |
| Percentage Glycol  | %          | <b>50.0</b> | <br> |  |
| Freezing Point     | °C         | <b>-35</b>  | <br> |  |
|                    |            |             |      |  |
| VOLVO              | IATION     |             |      |  |
| CONTAMIN           | MATIUN     |             |      |  |
| Coolant Appearance |            | normal      | <br> |  |
| Coolant Color      |            | Yllow       | <br> |  |



### **MIDSOUTH PAVING INC**

750 CLOW RD BIRMINGHAM, AL US 35217 Contact: CHRIS MCCOY chmccoy@apac.com T: (205)365-3448 F: (205)808-5431

### Diagnosis

The fluid is suitable for further service. There is no indication of any contamination in the coolant. The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

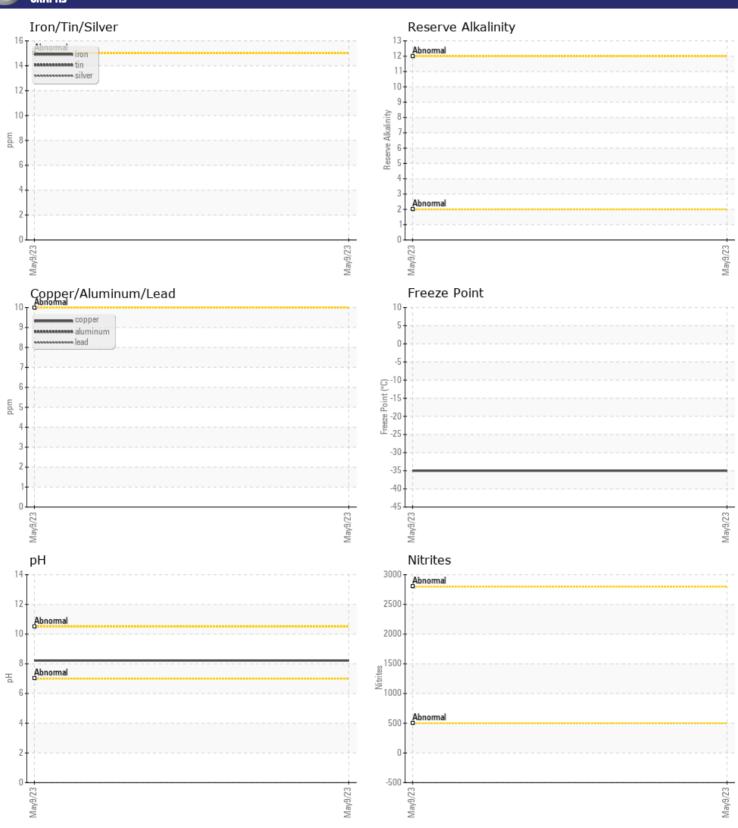
Depot: APABIR **Unique No:** 10470119 Signed: Jonathan Hester Report Date: 17 May 2023







#### GRAPHS





RSO-033963 MIDSOUTH VOLVO EC480EL 315025 - DIESEL ENGINE

Sample No: VCP383070
Oil Type: {unknown}

Job No: RSO-033963 MIDSOUTH

| VOLVO CAMDIE II  | NFORMATION  |               |   |      |
|------------------|-------------|---------------|---|------|
|                  | AF URMATION |               | _ | _    |
| Sample Number    |             | VCP383070     |   | <br> |
| Sample Date      |             | 09 May 2023   |   | <br> |
| Machine Hours    |             | 526           |   | <br> |
| Oil Hours        |             | 0             |   | <br> |
| Oil Changed      |             | Changed       |   | <br> |
| Sample Status    |             | ABNORMAL      |   | <br> |
|                  |             |               |   |      |
| OIL CONDI        | TION        |               |   |      |
| Visc @ 100°C     | cSt         | 10.7          |   | <br> |
| Base Number (BN) | mg KOH/g    | <b>6.4</b>    |   | <br> |
| Oxidation (PA)   | %           | 64            |   | <br> |
| VOLVO            |             |               |   |      |
| CONTAMIN         | NATION      |               |   |      |
| Water            | %           | NEG           |   | <br> |
| Soot %           | %           | ■ 0.1         |   | <br> |
| Nitration (PA)   | %           | 73            |   | <br> |
| Sulfation (PA)   | %           | 55            |   | <br> |
| Glycol           | %           | NEG           |   | <br> |
| Fuel             | %           | ■0.6          |   | <br> |
| Silicon          | ppm         | <b>■29</b>    |   | <br> |
| Sodium           | ppm         | <b>4</b>      |   | <br> |
| Potassium        | ppm         | <b>6</b>      |   | <br> |
|                  |             |               |   |      |
| WEAR ME          | TALS        |               |   |      |
| Iron             | ppm         | ■10           |   | <br> |
| Copper           | ppm         | <b>419</b>    |   | <br> |
| Lead             | ppm         | <b>2</b>      |   | <br> |
| Tin              | ppm         | ■3            |   | <br> |
| Aluminum         | ppm         | <b>6</b>      |   | <br> |
| Chromium         | ppm         | <b>■&lt;1</b> |   | <br> |
| Molybdenum       | ppm         | ■86           |   | <br> |
| Nickel           | ppm         | <b>1</b>      |   | <br> |
| Titanium         | ppm         | <1            |   | <br> |
| Silver           | ppm         | ■0            |   | <br> |
| Manganese        | ppm         | 3             |   | <br> |
| Vanadium         | ppm         | <1            |   | <br> |
|                  |             |               |   |      |
| ADDITIVE         |             |               |   |      |
| Calcium          | ppm         | <b>2086</b>   |   | <br> |
| Magnesium        | ppm         | <b>172</b>    |   | <br> |
|                  | 1.1         |               |   |      |



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### Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other metal levels are typical for a new component breaking in. Fuel content negligible. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Depot:APABIRUnique No:10469391Signed:Jonathan HesterReport Date:16 May 2023

Contact/Location: CHRIS MCCOY - APABIR

ppm

ppm

ppm

ppm

**1245** 

**1019** 

**0** 

**102** 

Zinc

Barium

Boron

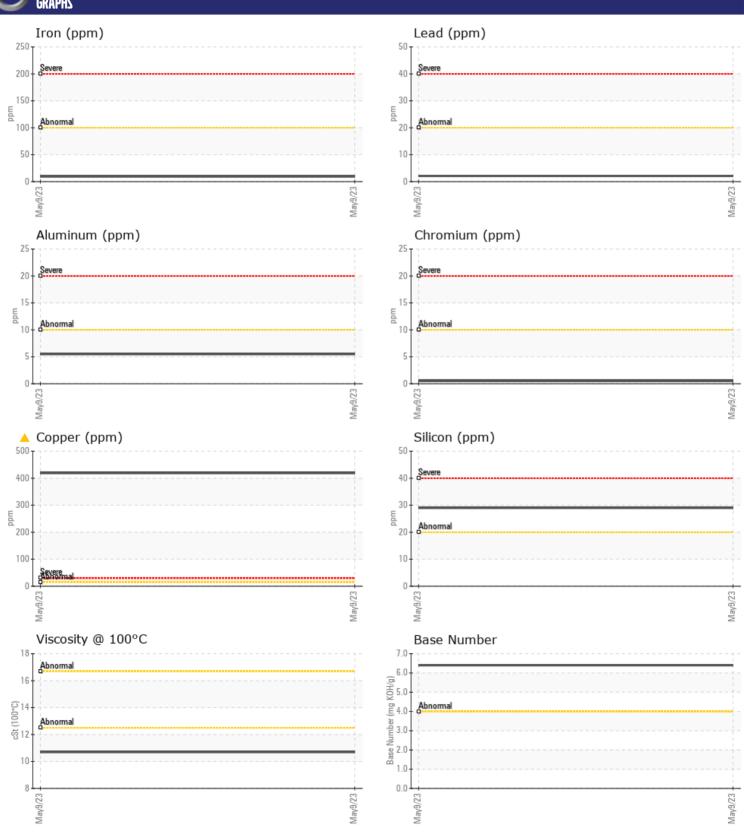
Phosphorus







#### GRAPH





RSO-033963 MIDSOUTH VOLVO EC480EL 315025 - HYDRAULIC SYSTE

Sample No: VCP383078
Oil Type: {unknown}

Job No: RSO-033963 MIDSOUTH

| VOLVO             |            |             |      |  |
|-------------------|------------|-------------|------|--|
|                   | NFORMATION |             |      |  |
| Sample Number     | -          | VCP383078   | <br> |  |
| Sample Date       |            | 09 May 2023 | <br> |  |
| Machine Hours     |            | 526         | <br> |  |
| Oil Hours         |            | 0           | <br> |  |
| Oil Changed       |            | Not Changd  | <br> |  |
| Sample Status     |            | NORMAL      | <br> |  |
|                   |            |             |      |  |
| OIT CONDI.        | TION       |             |      |  |
| Visc @ 40°C       | cSt        | <b>43.6</b> | <br> |  |
| Acid Number (AN)  | mg KOH/g   | ■ 0.46      | <br> |  |
|                   |            |             |      |  |
| CONTAMIN          | IATION     |             |      |  |
| Water             | %          | NEG         | <br> |  |
| Particles >4µm    |            | ■8326       | <br> |  |
| Particles >6µm    |            | <b>710</b>  | <br> |  |
| Particles > 14µm  |            | <b>24</b>   | <br> |  |
| ISO 4406:1999 (c) |            | 20/17/12    | <br> |  |
| Silicon           | ppm        | ■3          | <br> |  |
| Sodium            | ppm        | <b>0</b>    | <br> |  |
| Potassium         | ppm        | ■1          | <br> |  |

| WEAR N     | METALS |               |      |  |
|------------|--------|---------------|------|--|
| Iron       | ppm    | <b>4</b>      | <br> |  |
| Copper     | ppm    | <b>■</b> 9    | <br> |  |
| Lead       | ppm    | <b>-&lt;1</b> | <br> |  |
| Tin        | ppm    | <b>■</b> <1   | <br> |  |
| Aluminum   | ppm    | <b>0</b>      | <br> |  |
| Chromium   | ppm    | ■0            | <br> |  |
| Molybdenum | ppm    | 2             | <br> |  |
| Nickel     | ppm    | ■0            | <br> |  |
| Titanium   | ppm    | 0             | <br> |  |
| Silver     | ppm    | 0             | <br> |  |
| Manganese  | ppm    | <1            | <br> |  |
| Vanadium   | ppm    | 0             | <br> |  |
|            |        |               |      |  |

| ADDITI     | VES |     |      |  |
|------------|-----|-----|------|--|
| Calcium    | ppm | 140 | <br> |  |
| Magnesium  | ppm | 21  | <br> |  |
| Zinc       | ppm | 493 | <br> |  |
| Phosphorus | ppm | 367 | <br> |  |
| Barium     | ppm | 2   | <br> |  |
| Boron      | ppm | 2   | <br> |  |



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### Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

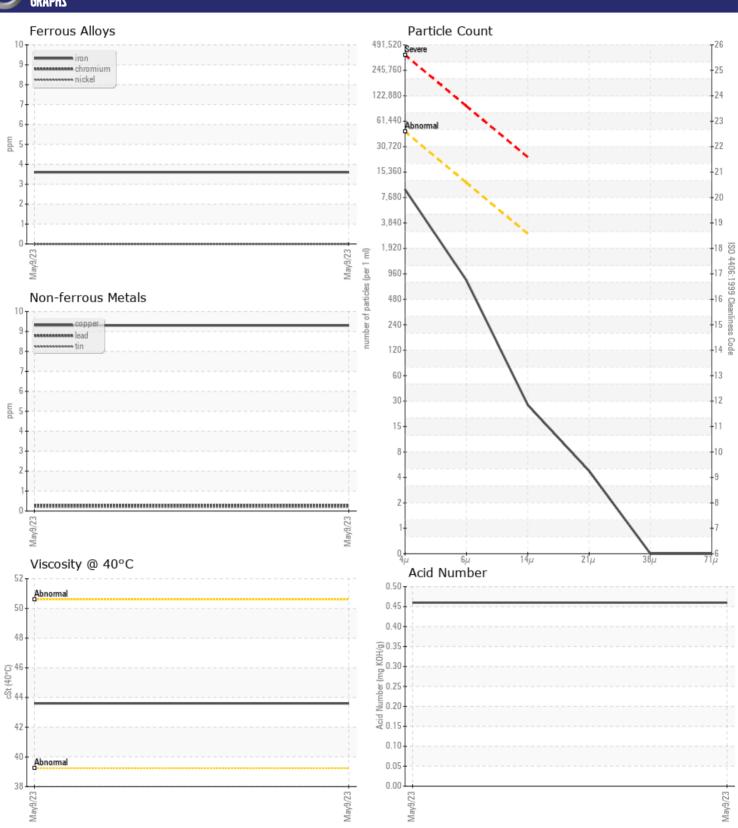
Depot:APABIRUnique No:10469547Signed:Wes DavisReport Date:15 May 2023







#### GRAPHS





# CONSTRUCTION EQUIPMENT RSO-033963 VOLVO EC480EL 315025 - LEFT SWING DRIVE

**Sample No:** VCP383079 Oil Type: {unknown} Job No: RS0-033963

| CVMDIE        | INFORMATIO   | VI            |      |  |
|---------------|--------------|---------------|------|--|
|               | . INFURMATIO |               |      |  |
| Sample Number |              | VCP383079     | <br> |  |
| Sample Date   |              | 14 May 2023   | <br> |  |
| Machine Hours |              | 526           | <br> |  |
| Oil Hours     |              | 0             | <br> |  |
| Oil Changed   |              | Not Changd    | <br> |  |
| Sample Status |              | ABNORMAL      | <br> |  |
|               |              |               |      |  |
| OIL CON       | DITION       |               |      |  |
| Visc @ 40°C   | cSt          | <b>185</b>    | <br> |  |
|               |              |               |      |  |
| VOLVO         | AINATION     |               |      |  |
| _             | MINATION     |               |      |  |
| Water         | %            | NEG           | <br> |  |
| Silicon       | ppm          | <b>14</b>     | <br> |  |
| Sodium        | ppm          | <b>-&lt;1</b> | <br> |  |
| Potassium     | ppm          | <b>■&lt;1</b> | <br> |  |
|               |              |               |      |  |
| WEAR N        | METALS       |               |      |  |
| Iron          | ppm          | <b>□</b> 50   | <br> |  |
| Copper        | ppm          | ■12           | <br> |  |
| Lead          |              | <b>0</b>      | <br> |  |
| Tin           | ppm          | <b>0</b>      | <br> |  |
| Aluminum      |              | <b>0</b>      | <br> |  |
| Chromium      | ppm          | <b>■</b> <1   | <br> |  |
| Molybdenum    | ppm          | <1            | <br> |  |
| Nickel        | ppm          | <b>1</b> 0    | <br> |  |
| Titanium      | ppm          |               | <br> |  |
| Silver        | ppm          | <1<br>0       |      |  |
|               | ppm          | -             | <br> |  |
| Manganese     | ppm          | 1             |      |  |
| Vanadium      | ppm          | 0             | <br> |  |
| VOLVO         |              |               |      |  |
| ADDITIV       | /ES          |               |      |  |
| Calcium       | ppm          | 25            | <br> |  |
| Magnesium     | ppm          | 0             | <br> |  |
| Zinc          | ppm          | 11            | <br> |  |
| Phosphorus    | ppm          | 325           | <br> |  |
| Barium        | ppm          | 4             | <br> |  |
| Boron         | ppm          | 0             | <br> |  |
|               |              |               |      |  |



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### Diagnosis

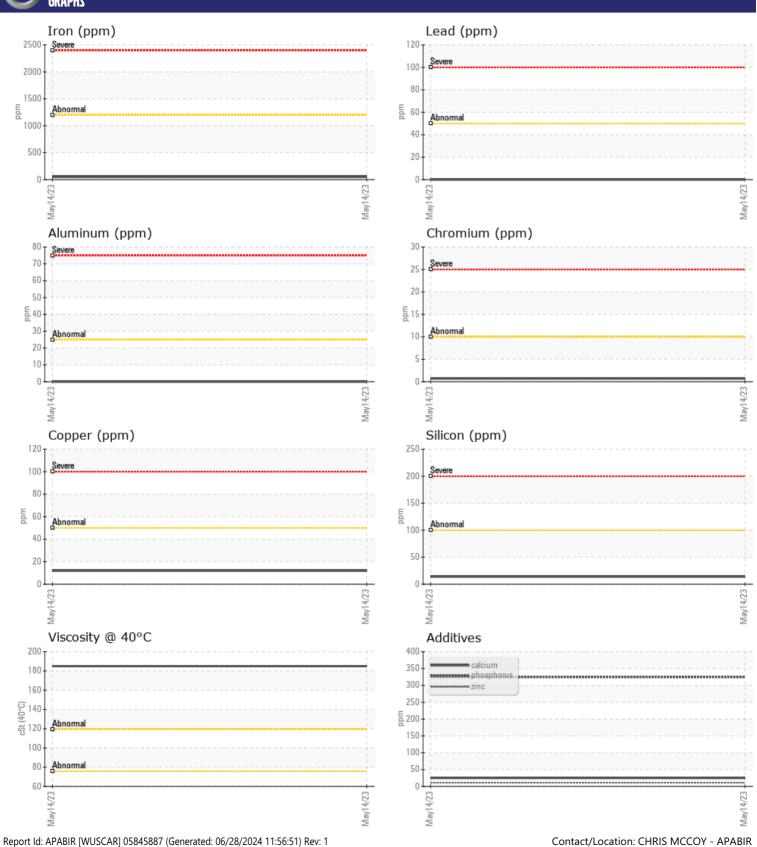
No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The condition of the oil is acceptable for the time in service.

Depot: **APABIR Unique No:** 10469994 Signed: Don Baldridge Report Date: 16 May 2023











# CONSTRUCTION EQUIPMENT RSO-033963 VOLVO EC480EL 315025 - RIGHT SWING DRIVE

**Sample No:** VCP383075 Oil Type: {unknown} Job No: RS0-033963

| CAMDIE        | INFORMATION    |               |      |   |
|---------------|----------------|---------------|------|---|
|               | . IMI UMMATIUN |               |      | _ |
| Sample Number |                | VCP383075     | <br> |   |
| Sample Date   |                | 09 May 2023   | <br> |   |
| Machine Hours |                | 526           | <br> |   |
| Oil Hours     |                | 0             | <br> |   |
| Oil Changed   |                | Not Changd    | <br> |   |
| Sample Status |                | NORMAL        | <br> |   |
|               |                |               |      |   |
| OIL CON       | DITION         |               |      |   |
| Visc @ 40°C   | cSt            | <b>183</b>    | <br> |   |
|               |                |               |      |   |
| CONTAN        | MINATION       |               |      |   |
| Water         | %              | NEG           | <br> |   |
| Silicon       |                | NEG<br>■13    |      |   |
| Sodium        | ppm            | _             |      |   |
|               | ppm            | <b>1</b>      | <br> |   |
| Potassium     | ppm            | ■0            | <br> |   |
| VOLVO         |                |               |      |   |
| WEAR N        | METALS         |               |      |   |
| Iron          | ppm            | ■38           | <br> |   |
| Copper        | ppm            | <b>1</b> 5    | <br> |   |
| Lead          | ppm            | <b>0</b>      | <br> |   |
| Tin           | ppm            | <b>■&lt;1</b> | <br> |   |
| Aluminum      | ppm            | O             | <br> |   |
| Chromium      | ppm            | <1            | <br> |   |
| Molybdenum    | ppm            | <1            | <br> |   |
| Nickel        | ppm            | <b>■&lt;1</b> | <br> |   |
| Titanium      | ppm            | 0             | <br> |   |
| Silver        | ppm            | 0             | <br> |   |
| Manganese     | ppm            | <1            | <br> |   |
| Vanadium      | ppm            | 0             | <br> |   |
|               |                |               |      |   |
| VOLVO         | IEC            |               |      |   |
| ADDITIV       | LE?            |               |      |   |
| Calcium       | ppm            | 29            | <br> |   |
| Magnesium     | ppm            | 1             | <br> |   |
|               |                |               |      |   |



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### Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: APABIR **Unique No:** 10469995 Signed: Don Baldridge Report Date: 16 May 2023

Contact/Location: CHRIS MCCOY - APABIR

13

335

3

0

ppm

ppm

ppm

ppm

Zinc

Barium

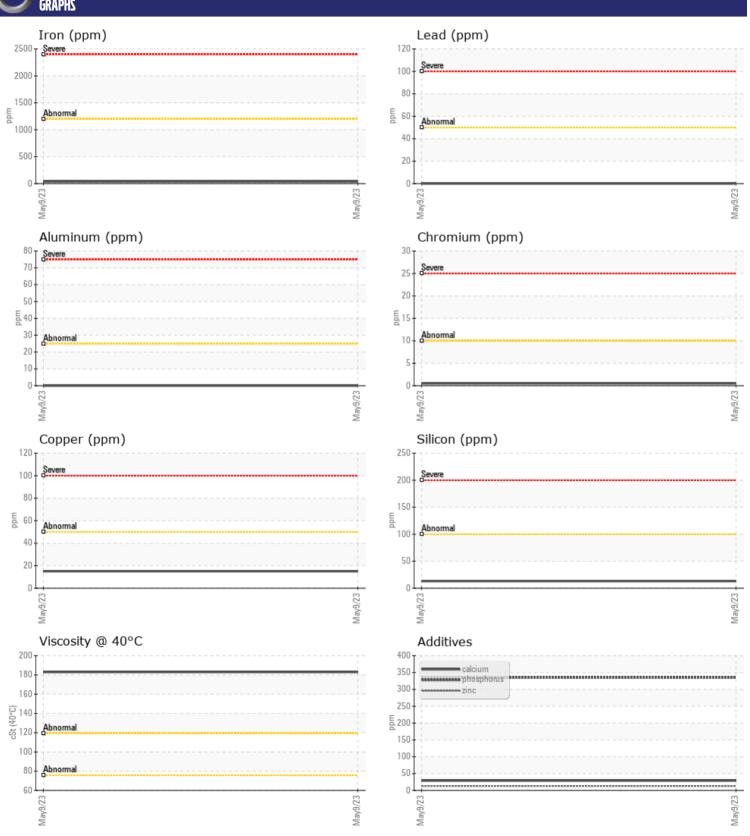
Boron

Phosphorus











CONSTRUCTION EQUIPMENT
RSO-033963 VOLVO EC480EL 315025 - REAR LEFT FINAL DRIVE

**Sample No:** VCP383077 Oil Type: {unknown} Job No: RS0-033963

Chromium

Nickel

Silver

Titanium

Manganese

Vanadium

Calcium

Zinc

Barium

Boron

Magnesium

**Phosphorus** 

Molybdenum

ppm

**ADDITIVES** 

**6** 

<1

**-<1** 

**-<**1

0

6

64

2

20

319

<1 0

| VOLVO         | I E INICODMATION |             |      |  |
|---------------|------------------|-------------|------|--|
| SAMPL         | LE INFORMATION   |             |      |  |
| Sample Number | r                | VCP383077   | <br> |  |
| Sample Date   |                  | 09 May 2023 | <br> |  |
| Machine Hours |                  | 526         | <br> |  |
| Oil Hours     |                  | 0           | <br> |  |
| Oil Changed   |                  | Not Changd  | <br> |  |
| Sample Status |                  | NORMAL      | <br> |  |
|               |                  |             |      |  |
| OIT CO        | NDITION          |             |      |  |
| Visc @ 40°C   | cSt              | <b>171</b>  | <br> |  |
|               |                  |             |      |  |
| CONTA         | AMINATION        |             |      |  |
| Water         | %                | NEG         | <br> |  |
| Silicon       | ppm              | <b>■</b> 9  | <br> |  |
| Sodium        | ppm              | <b>2</b>    | <br> |  |
| Potassium     | ppm              | <b></b>     | <br> |  |
|               |                  |             |      |  |
| VOLVO         | METALC           |             |      |  |
| WEAR          | METALS           |             |      |  |
| Iron          | ppm              | ■385        | <br> |  |
| Copper        | ppm              | <b>■</b> <1 | <br> |  |
| Lead          | ppm              | <b>■</b> 0  | <br> |  |
| Tin           | ppm              | ■0          | <br> |  |
| Aluminum      | ppm              | <b>2</b>    | <br> |  |



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### Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: APABIR **Unique No:** 10469996 Signed: Don Baldridge Report Date: 16 May 2023











CONSTRUCTION EQUIPMENT
RSO-033963 VOLVO EC480EL 315025 - REAR RIGHT FINAL DRIVE

**Sample No:** VCP383071 Oil Type: {unknown} Job No: RS0-033963

Sodium

Potassium

| VOLVO         |            |             |  |  |  |  |  |
|---------------|------------|-------------|--|--|--|--|--|
|               | IFORMATION |             |  |  |  |  |  |
| Sample Number |            | VCP383071   |  |  |  |  |  |
| Sample Date   |            | 09 May 2023 |  |  |  |  |  |
| Machine Hours |            | 526         |  |  |  |  |  |
| Oil Hours     |            | 0           |  |  |  |  |  |
| Oil Changed   |            | Not Changd  |  |  |  |  |  |
| Sample Status |            | NORMAL      |  |  |  |  |  |
|               |            |             |  |  |  |  |  |
| OIT CONDI     | TION       |             |  |  |  |  |  |
| Visc @ 40°C   | cSt        | <b>173</b>  |  |  |  |  |  |
| VOLVO         |            |             |  |  |  |  |  |
| CONTAMINATION |            |             |  |  |  |  |  |
| Water         | %          | NEG         |  |  |  |  |  |
| Silicon       | ppm        | <b>13</b>   |  |  |  |  |  |

**2** 

**1** 

ppm

ppm

| WEAR I     | METALS |               |      |  |
|------------|--------|---------------|------|--|
| Iron       | ppm    | <b>402</b>    | <br> |  |
| Copper     | ppm    | ■0            | <br> |  |
| Lead       | ppm    | <b>0</b>      | <br> |  |
| Tin        | ppm    | <b>■&lt;1</b> | <br> |  |
| Aluminum   | ppm    | <b>2</b>      | <br> |  |
| Chromium   | ppm    | <b>■</b> 6    | <br> |  |
| Molybdenum | ppm    | <1            | <br> |  |
| Nickel     | ppm    | <b>■&lt;1</b> | <br> |  |
| Titanium   | ppm    | <b>■&lt;1</b> | <br> |  |
| Silver     | ppm    | 0             | <br> |  |
| Manganese  | ppm    | 5             | <br> |  |
| Vanadium   | ppm    | 0             | <br> |  |
|            |        |               |      |  |

| ADDIT      | VES |     |      |  |
|------------|-----|-----|------|--|
| Calcium    | ppm | 10  | <br> |  |
| Magnesium  | ppm | 2   | <br> |  |
| Zinc       | ppm | 1   | <br> |  |
| Phosphorus | ppm | 305 | <br> |  |
| Barium     | ppm | <1  | <br> |  |
| Boron      | ppm | 0   | <br> |  |



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### Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: APABIR **Unique No:** 10469998 Signed: Don Baldridge Report Date: 16 May 2023







