LIEBHERR LH40M 159572-1215 - Diesel Engine

Sample No: LH0268000

Oil Type: LIEBHERR MOTOROIL 5W-30 LOW ASH

le Inform	ation			
	LH0268000			
	18 May 2024			
	194			
	194			
	Changed			
	NORMAL			
ndition				
cSt	O 11.9			
mg KOH/g	6.2			
%	192			
mination				
%	NEG			
%	0.1			
%	79			
%	106			
%	NEG			
%	<1.0			
ppm	8			
ppm	2			
ppm	2			
Metals				
ppm	6			
ppm	20			
	mdition cSt mg KOH/g % mination % % % % % ppm ppm ppm ppm ppm	18 May 2024 194 194 Changed NORMAL ndition cSt	LH0268000	LH0268000



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Manganese	ppm	1	 	
Vanadium	ppm	0	 	
Add	itives			
Calcium	ppm	1307	 	
Magnesium	ppm	882	 	
Zinc	ppm	873	 	
Phosphorus	ppm	756	 	
Barium	ppm	0	 	
Boron	ppm	145	 	

Depot: **HEABIRLH Unique No:** 11044028 Signed: Don Baldridge **Report Date:** 23 May 2024

ppm

ppm

ppm

ppm

ppm

ppm

ppm

ppm

2

<1</p>

3

0 <1

44

0

0

0

Lead

Aluminum

Chromium

Nickel

Silver

Titanium

Molybdenum

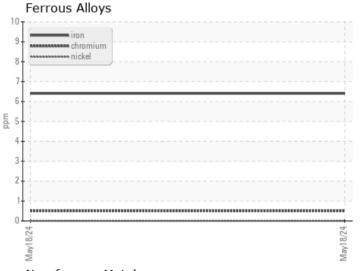
Tin



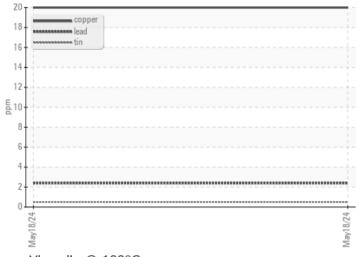




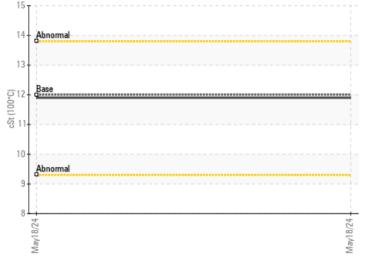
Graphs

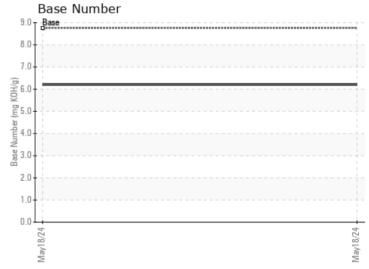


Non-ferrous Metals



Viscosity @ 100°C





CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Transmission (Manual)

Sample No: LH0268001

Magnesium

Phosphorus

Zinc

Barium

Boron

ppm

ppm

ppm

ppm

ppm

Oil Type: LIEBHERR MOTOROIL 5W-30 LOW ASH

_				
J Sami	ple Inform	nation		
Sample Number	_	LH0268001	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Changed	 	
Sample Status		ATTENTION	 	
	ondition	ATTENTION		
Visc @ 40°C	cSt	51.6	 	
-4				
Comb	aminatio			
Water	%	NEG	 	
Silicon	ppm	4	 	
Sodium	ppm	52	 	
Potassium	ppm	5	 	
Wea	r Metals			
Iron	ppm	26	 	
Copper	ppm	25	 	
Lead	ppm	0 <1	 	
Tin	ppm	1	 	
Aluminum	ppm	4	 	
Chromium	ppm	0 <1	 	
Molybdenum	ppm	0 <1	 	
Nickel	ppm	0 <1	 	
Titanium	ppm	<1	 	
Silver	ppm	0 <1	 	
Manganese	ppm	47	 	
Vanadium	ppm	<1	 	
Addi Calcium	tives	O 3110	 	
Gaicium	phili	93110	 	



HEAVY MACHINES INC

825 31ST STREET NORTH BIRMINGHAM, AL US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

The fluid change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the fluid. The fluid viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type.

Depot: HEABIRLH
Unique No: 11044883
Signed: Sean Felton
Report Date: 24 May 2024

7

1100

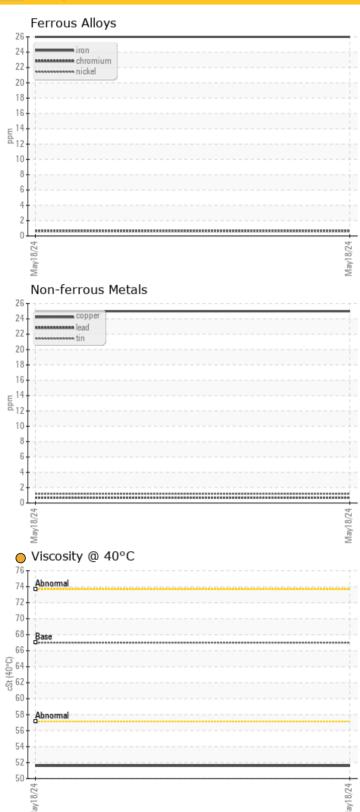
970

0

7







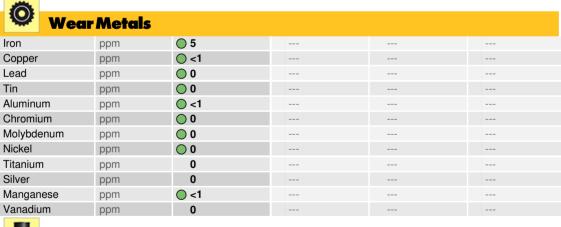
CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Hydraulic System

Sample No: LH0268008

Oil Type: AW HYDRAULIC OIL ISO 46

5				
Samp	le Informa	ıtion		
Sample Number		LH0268008	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Not Changd	 	
Sample Status		NORMAL	 	
Oil Co	ndition			
Visc @ 40°C	cSt	46.3	 	
Acid Number (AN)	mg KOH/g	1.11	 	
Conta	mination			
Water	%	NEG	 	
Particles >4µm		12204	 	
Particles >6µm		2452	 	
Particles >14µm		134	 	
ISO 4406:1999 (c)		21/18/14	 	
Silicon	ppm	2	 	
Sodium	ppm	1	 	
Potassium	ppm	0	 	
Wear	Metals			



Add	itives			
Calcium	ppm	1250	 	
Magnesium	ppm	0 0	 	
Zinc	ppm	690	 	
Phosphorus	ppm	615	 	
Barium	ppm	0 0	 	
Boron	ppm	0	 	***





HEAVY MACHINES INC

825 31ST STREET NORTH BIRMINGHAM, AL

US 35203

Contact: MIKE DURHAM mdurham@heavy-llc.com

T: (205)323-6108

F:

Diagnosis

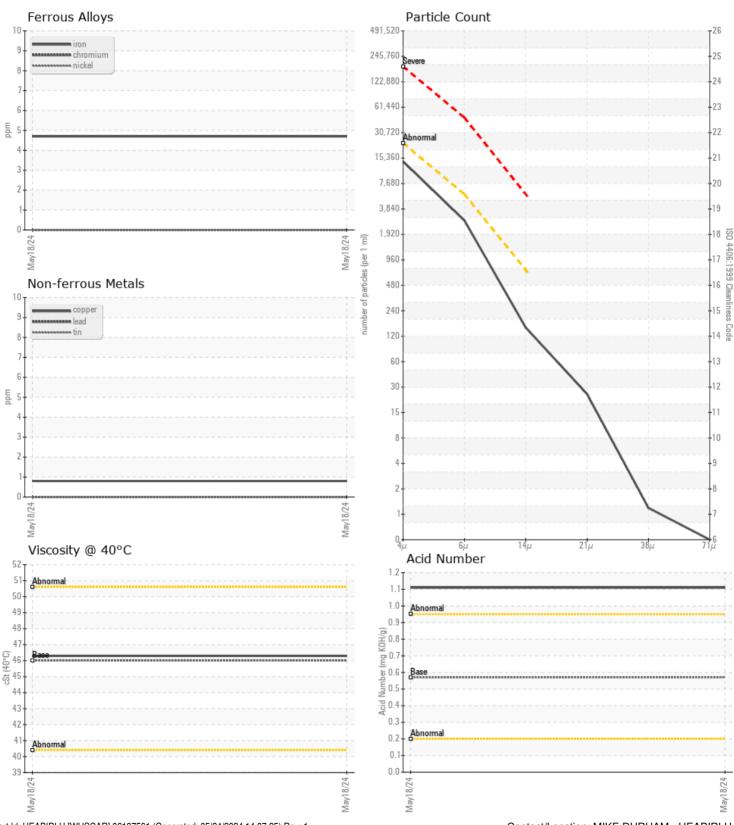
Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot:HEABIRLHUnique No:11044313Signed:Don BaldridgeReport Date:24 May 2024









CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Swing Drive

Sample No: LH0268002

Oil Type: GEAR OIL SAE 80W90

_				
U Sam	ple Infor	mation		
Sample Number		LH0268002	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Changed	 	
Sample Status		NORMAL	 	
Sample Status		NONWAL		
A 211.0	E0 - 0			
	ondition			
Visc @ 40°C	cSt	178	 	
- A-				
Cont	aminati	on		
Water	%	NEG	 	
Silicon	ppm	3	 	
Sodium	ppm	0 4	 	
Potassium	ppm	1	 	
Ø Woo	88 - 5 - 1	_		
wed	ır Metals	5		
Iron	ppm	82	 	
Copper	ppm	30	 	
Lead	ppm	7	 	
Tin	ppm	0 1	 	
Aluminum	ppm	0 0	 	
Chromium	ppm	0	 	
Molybdenum	ppm	0	 	
Nickel	ppm	0	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese	ppm	2	 	
Vanadium	ppm	0	 	
Addi	itives			
Calcium	ppm	16	 	
Magnesium	ppm	0	 	
Zinc	ppm	O 12	 	
	PPIII	U		



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL

US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: HEABIRLH
Unique No: 11044846
Signed: Wes Davis
Report Date: 24 May 2024

2281

4

3

Phosphorus

Barium

Boron

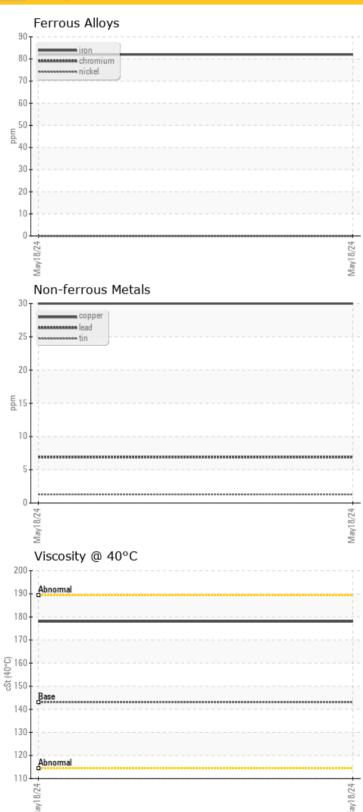
ppm

ppm

ppm







CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Front Left Wheel Hub

Sample No: LH0268003

Oil Type: GEAR OIL SAE 80W90

ā			 	
Sam	ple Info	rmation		
Sample Number		LH0268003	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Not Changd	 	
Sample Status		SEVERE	 	
<u> </u>				
Oil C	ondition	1		
Visc @ 40°C	cSt	134	 	
Cont	l aminati	on		
Water	%	NEG	 	
Silicon	ppm	O 11	 	
Sodium	ppm	3	 	
Potassium	ppm	O <1	 	
-				
Wed	ar Metal	S		
Iron	ppm	121	 	
Copper	ppm	118	 	
Lead	ppm	0 <1	 	
Tin	ppm	O <1	 	
Aluminum	ppm	0 4	 	
Chromium	ppm	O <1	 	
Molybdenum	ppm	0 1	 	
Nickel	ppm	0 0	 	
Titanium	ppm	0 0	 	
Silver	ppm	0	 	
Manganese	ppm	5	 	
Vanadium	ppm	0	 	
	Pless			
Add	•=•			
Add	itives			
Calcium	ppm	70	 	
Magnesium	ppm	0	 	



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL

US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The copper level is severe. High concentration of visible yellow metal present. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: HEABIRLH
Unique No: 11044847
Signed: Sean Felton
Report Date: 28 May 2024

64

0

01

1302

ppm

ppm

ppm

ppm

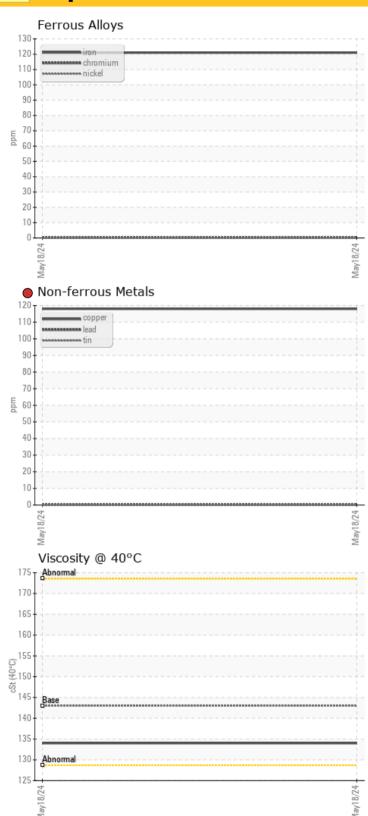
Zinc

Barium

Boron







CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Front Differential

Sample No: LH0268007

Oil Type: GEAR OIL SAE 80W90

5				
J Sam	ple Info	rmation		
Sample Number		LH0268007	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Not Changd	 	
Sample Status		NORMAL	 	
<u> </u>				
OHC.	ondition	_		
		_		
Visc @ 40°C	cSt	180	 	
Cont	aminati	on		
Water	%	NEG	 	
Silicon	ppm	○ 6	 	
Sodium				
	ppm	O 1	 	
Potassium	ppm	0	 	
(O) Was				
Wea	ır Metal	S		
Iron	ppm	13	 	
Copper	ppm	22	 	
Lead	ppm	0 0	 	
Tin	ppm	0	 	
Aluminum	ppm	0	 	
Chromium	ppm	0 0	 	
Molybdenum	ppm	0 0	 	
Nickel	ppm	0 0	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese	ppm	O <1	 	
Vanadium	ppm	0	 	
Addi	itives			
Calcium	ppm	3	 	
Magnesium	ppm	00	 	
Zinc	ppm	07	 	
	PP.11	<u> </u>		



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: HEABIRLH
Unique No: 11044844
Signed: Wes Davis
Report Date: 24 May 2024

1221

370

3

Phosphorus

Barium

Boron

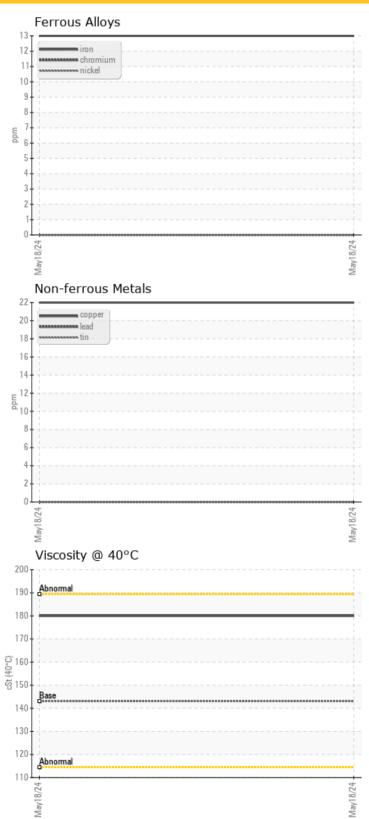
ppm

ppm

ppm







LIEBHERR LH40M 159572-1215 - Front Right Wheel Hub

Sample No: LH0268005

Oil Type: **GEAR OIL SAE 80W90**

_				
J Sami	ple Inforn	nation		
		LH0268005		
Sample Number				
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Not Changd	 	
Sample Status		SEVERE	 	
Oil Co	ondition			
Visc @ 40°C	cSt	135	 	
	aminatio			
Water	%	NEG	 	
Silicon	ppm	12	 	
Sodium	ppm	3	 	
Potassium	ppm	() <1	 	
	r Metals			
Iron	ppm	144	 	
Copper	ppm	168	 	
Lead	ppm	○ <1	 	
Tin	ppm	○ <1	 	
Aluminum	ppm	6	 	
Chromium	ppm	() <1	 	
Molybdenum	ppm	1	 	
Nickel	ppm	0	 ***	
Titanium	ppm	0 0	 	
Silver	ppm	0	 	
Manganese	ppm	6	 	
Vanadium	ppm	0	 	
Addi	tives			
Calcium	ppm	79	 	
Magnesium	ppm	0 0	 	



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The copper level is severe. High concentration of visible yellow metal present. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: **HEABIRLH Unique No:** 11044843 Signed: Sean Felton **Report Date:** 28 May 2024

106

1278

0

0 <1

ppm

ppm

ppm

ppm

Zinc

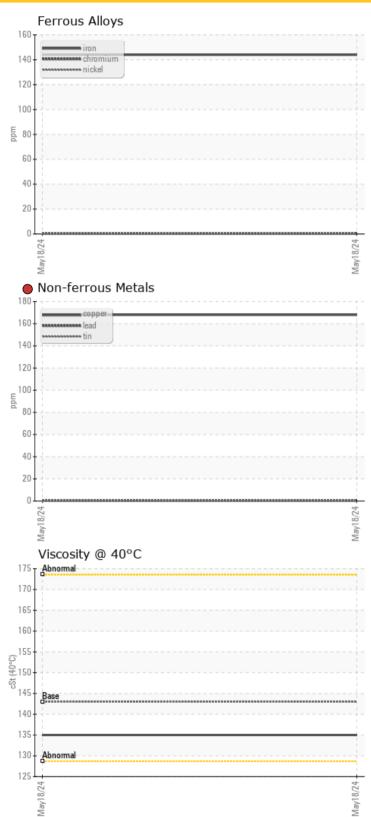
Barium

Boron









CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Splitter Box

Sample No: LH0268009

Oil Type: GEAR OIL SAE 80W90

ā .				
Sam	ple Info	rmation		
Sample Number		LH0268009	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Changed	 	
Sample Status		NORMAL	 	
<u> </u>				
Oil C	ondition	1		
Visc @ 40°C	cSt	195	 	
Cont	taminati	on		
Water	%	NEG	 	
Silicon	ppm	0 1	 	
Sodium	ppm	2	 	
Potassium	ppm	2	 	
	ar Metal			
Iron	ppm	20	 	
Copper	ppm	0	 	
Lead	ppm	0 0	 	
Tin	ppm	○ <1	 	
Aluminum	ppm	() <1	 	
Chromium	ppm	0	 	
Molybdenum	ppm	0 0	 	
Nickel	ppm	0	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese	ppm	2	 	
Vanadium	ppm	0	 	
Add	litives			
Calcium	ppm	6	 	
Magnesium	ppm	0 0	 	



HEAVY MACHINES INC 825 31ST STREET NORTH

BIRMINGHAM, AL US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: HEABIRLH
Unique No: 11044842
Signed: Wes Davis
Report Date: 24 May 2024

4

0

01

1608

ppm

ppm

ppm

ppm

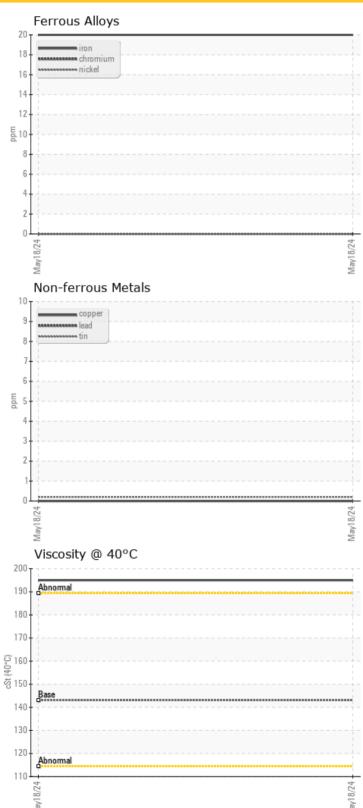
Zinc

Barium

Boron







CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Rear Left Wheel Hub

Sample No: LH0254164

Oil Type: GEAR OIL SAE 80W90

5				
U Sam	ple Info	rmation		
Sample Number		LH0254164	 	
Sample Date		18 May 2024	 	
Machine Hours		194	 	
Oil Hours		194	 	
Oil Changed		Not Changd	 	
Sample Status		NORMAL	 	
<u> </u>				
OilC	ondition	1		
Visc @ 40°C	cSt	137	 	
-4				
Cont	aminati	on		
Water	%	NEG	 	
Silicon	ppm	0 8	 	
Sodium	ppm	01	 	
Potassium	ppm	0 1	 	
(Ö) Wes				
Wed	ır Metal	S		
Iron	ppm	63	 	
Copper	ppm	O 54	 	
Lead	ppm	00	 	
Tin	ppm	O <1	 	
Aluminum	ppm	0 <1	 	
Chromium	ppm	00	 	
Molybdenum	ppm	01	 	
Nickel	ppm	0	 	
Titanium	ppm	0	 	
Silver	ppm	0	 	
Manganese	ppm	<u>0</u> 1	 	
Vanadium	ppm	0	 	
	рріп	· ·		
Addi				
Add	itives			
Calcium	ppm	127	 	
Magnesium	ppm	0	 	



HEAVY MACHINES INC 825 31ST STREET NORTH

BIRMINGHAM, AL US 35203

Contact: CHRIS MCANNALLY cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: HEABIRLH
Unique No: 11044840
Signed: Wes Davis
Report Date: 24 May 2024

39

0

10

1434

ppm

ppm

ppm

ppm

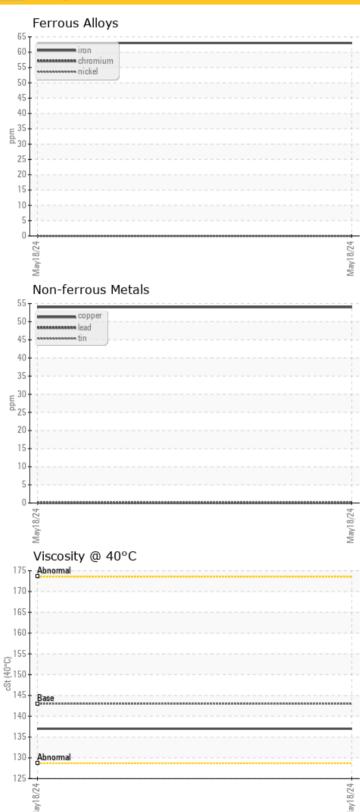
Zinc

Barium

Boron







CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 159572-1215 - Rear Differential

Sample No: LH0268006

Oil Type: GEAR OIL SAE 80W90

_				
U Sam	ple Info	rmation		
Sample Number		LH0268006	 	
Sample Date		18 May 2024	 	
Machine Hours		194		
		-		
Oil Hours		194	 	
Oil Changed		Not Changd	 	
Sample Status		NORMAL	 	
Oil Co	ondition	1		
Visc @ 40°C	cSt	142	 	
-4				
)		
Cont	aminati	on		
Water	%	NEG	 	
Silicon	ppm	0 7	 	
Sodium	ppm	0 <1	 	
Potassium	ppm	0 0	 	
Weg				
wed	r Metal:	S		
Iron	ppm	37	 	
Copper	ppm	52	 	
Lead	ppm	0 0	 	
Tin	ppm	O <1	 	
Aluminum	ppm	0 <1	 	
Chromium	ppm	0	 	
Molybdenum	ppm	01	 	
Nickel	ppm	00	 	
Titanium		0		
Silver	ppm	0	 	
Manganese		○ 1	 	
•	ppm			
Vanadium	ppm	0	 	
Addi				
Addi	itives			
Calcium	ppm	132	 	
Magnesium		0 0	 	
-	ppm	0 0		



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL US 35203 Contact: CHRIS MCANNALLY

cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: HEABIRLH
Unique No: 11044845
Signed: Wes Davis
Report Date: 24 May 2024

37

0

4

1435

ppm

ppm

ppm

ppm

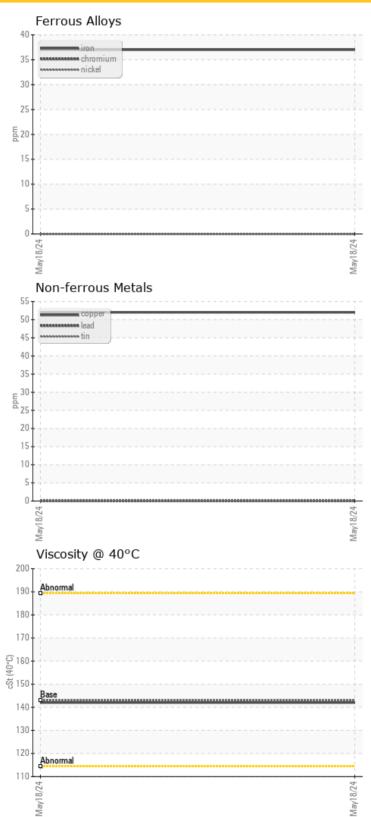
Zinc

Barium

Boron









LIEBHERR LH40M 159572-1215 - Rear Right Wheel Hub

Sample No: LH0268004

Lead

Aluminum

Chromium

Nickel

Silver

Titanium

Manganese

Molybdenum

Tin

Oil Type: **GEAR OIL SAE 80W90**

5									
Sample Information									
Sample Number		LH0268004							
Sample Date		18 May 2024							
Machine Hours		194							
Oil Hours		194							
Oil Changed		Changed							
Sample Status		NORMAL							
Oil Co	ondition	1							
Visc @ 40°C	cSt	139							
Contamination									
Water	%	NEG							
Silicon	ppm	7							
Sodium	ppm	○ <1							
Potassium	ppm	0							
Wea	r Metal	s							
Iron	ppm	47							
Copper	ppm	49							



HEAVY MACHINES INC 825 31ST STREET NORTH BIRMINGHAM, AL US 35203 Contact: CHRIS MCANNALLY

cmcannally@heavymachines.com

T: F:

Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Vanadium	ppm	0								
0										
Additives										
		0.100								
Calcium	ppm	123								
Magnesium	ppm	0 0								
Zinc	ppm	34								
Phosphorus	ppm	1391								
Barium	ppm	0								
Boron	ppm	4								

Depot: **HEABIRLH Unique No:** 11044841 Signed: Wes Davis **Report Date:** 24 May 2024

0

0<1

<1</p>

0

1

0

0

1

0

ppm

ppm

ppm

ppm

ppm

ppm

ppm

ppm

ppm





